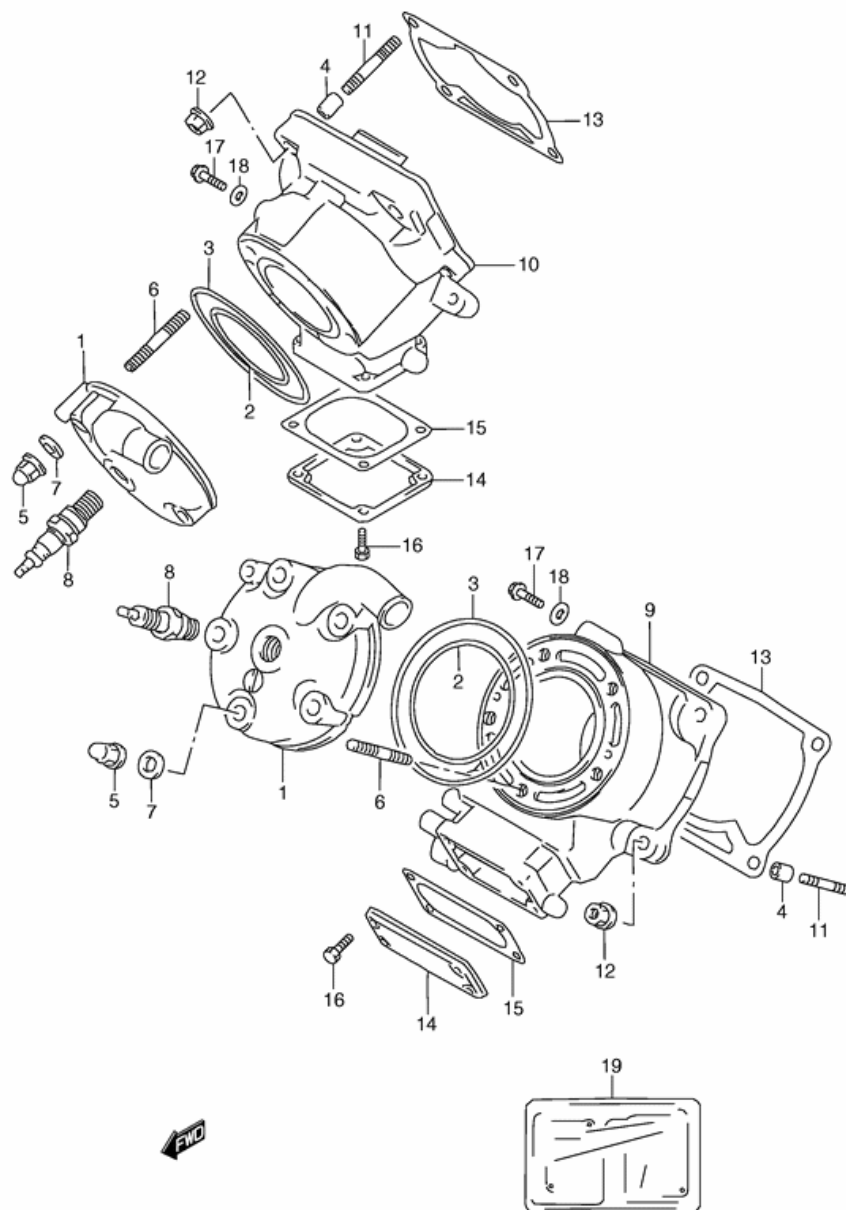


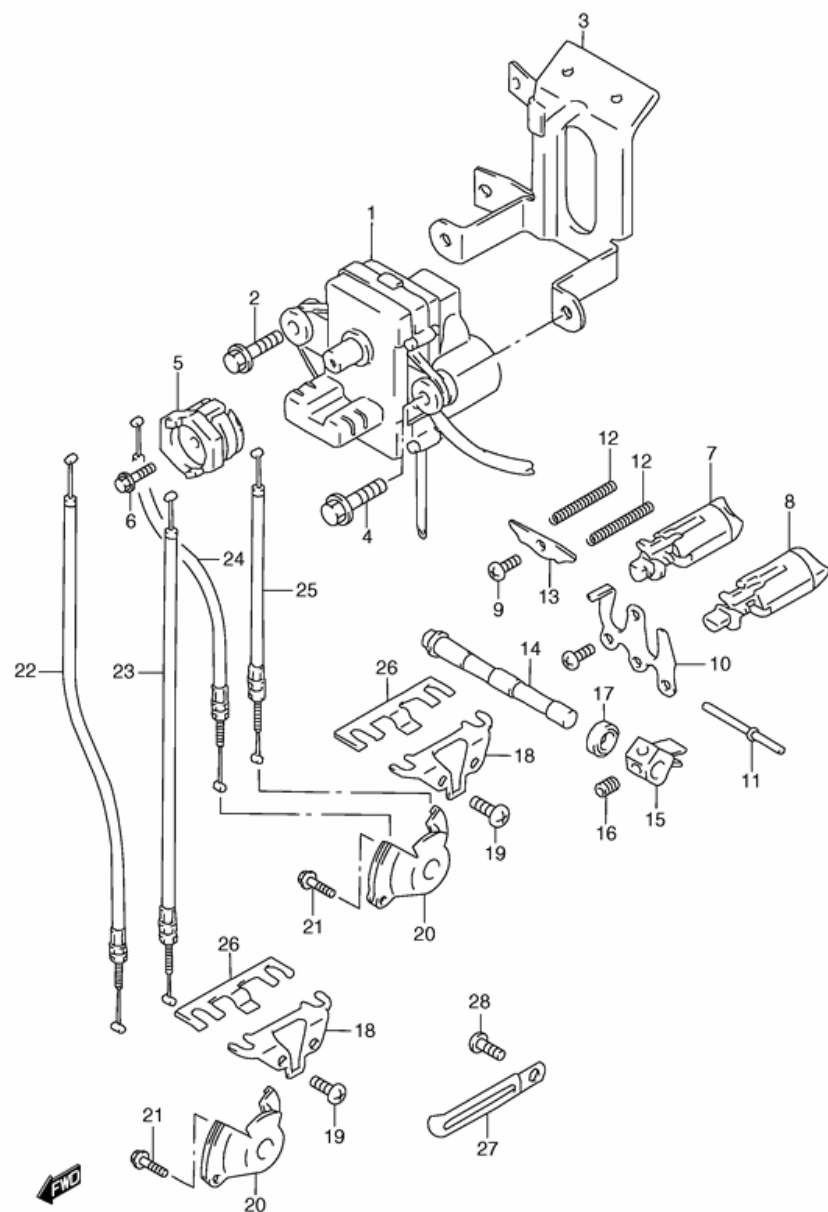
Fig. 1 (B-2) CYLINDER HEAD



Ref No.	Part No.	Description	Qty	Remarks
1	11111-42E00	HEAD, CYLINDER	2	
2	11147-27C11	O RING, CYLINDER HEAD NO.1	2	
3	11148-27C11	O RING, CYLINDER HEAD NO.2	2	
4	04211-11129	PIN	4	
5	09159-08074	NUT	10	
6	09108-08198	STUD BOLT (8X35)	10	
7	09168-08021	GASKET	10	
8	09482-00474	SPARK PLUG (NGK BR10ECM) OPT - OPT	2	
8	09482-00472	SPARK PLUG (NGK BR9ECM)	2	
8	09482-00471	SPARK PLUG (ND W24EMR-C) OPT - OPT	2	
8	09482-00470	SPARK PLUG (NGK BR8ECM) OPT - OPT	2	
8	09482-00473	SPARK PLUG (ND W27EMR-C)	2	
8	09482-00475	SPARK PLUG (ND W31EMR-C) OPT - OPT	2	
9	11200-42830	CYLINDER SET, LH	1	
10	11200-42840	CYLINDER SET, RH	1	
11	09108-08142	STUD BOLT (L:30)	8	
12	08316-10083	NUT - 08316-1008A	8	
13	11241-42E00	GASKET	2	
14	11248-27C30	COVER, CYLINDER NO.2	2	
15	11238-42E00	GASKET	2	
16	01547-05123	BOLT - 01547-0512B	8	
17	09360-06007	UNION	2	
18	09168-06004	GASKET	2	
19	11400-42830	GASKET SET	1	

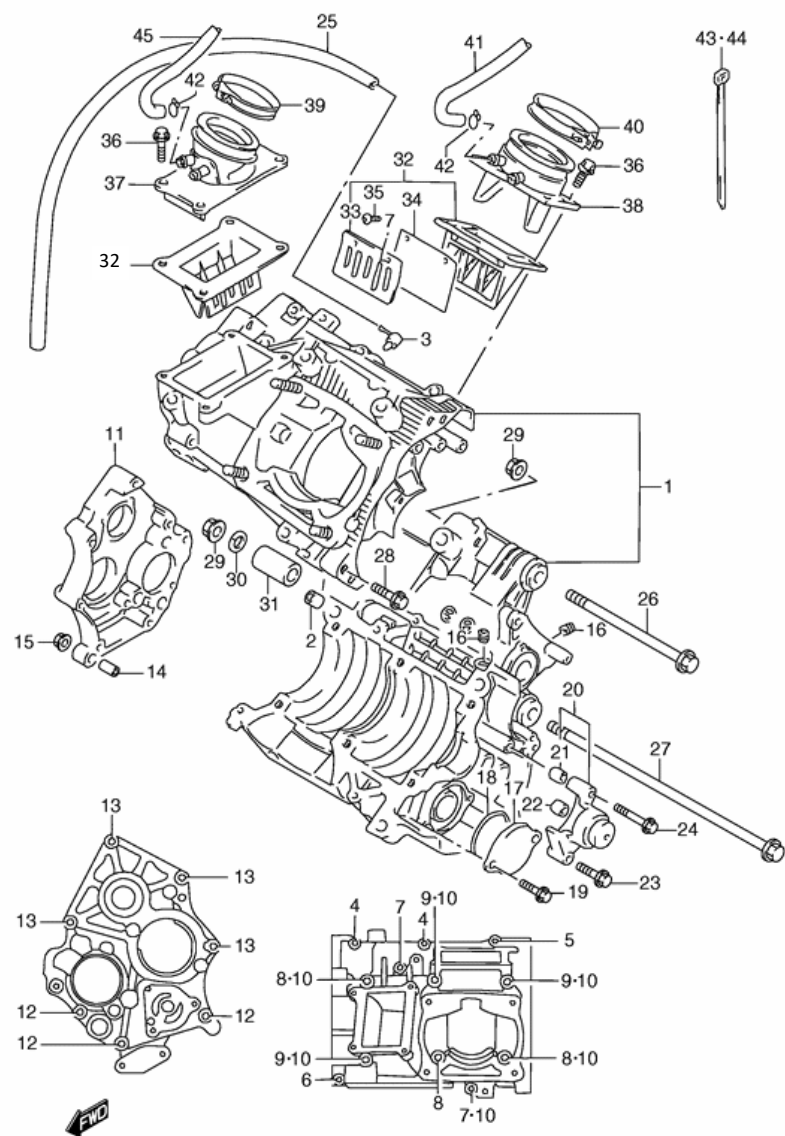
Document Version Date: Sept 11, 2026

Fig. 2 (B-3) EXHAUST VALVE



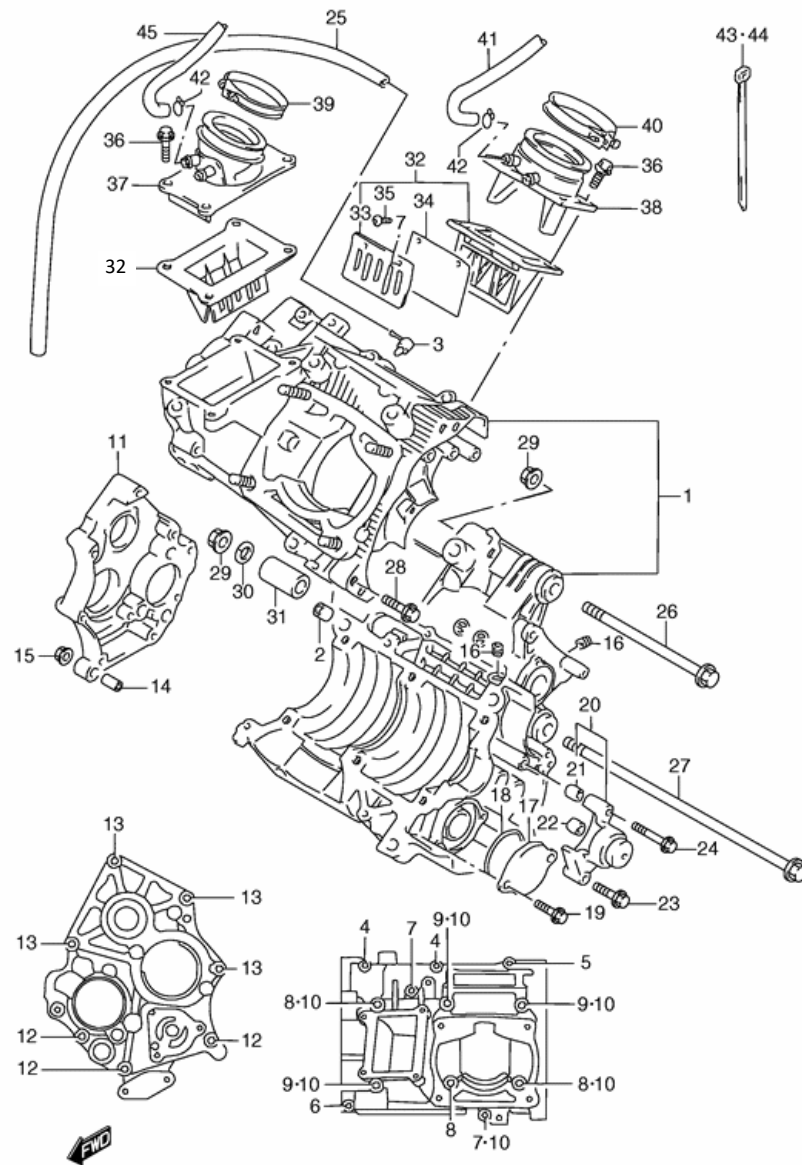
Ref No.	Part No.	Description	Qty	Remarks
1	33970-42E00	ACTUATOR ASSY	1	
2	09116-06047	BOLT (6X25)	2	
3	11286-42E00	BRACKET	1	
4	01550-06203	BOLT - 01550-0620A	2	
5	11269-22D00	PULLEY	1	
6	01550-05123	BOLT - 01550-0512B	1	
7	11206-42E00	VALVE ASSY, EXHAUST RH	2	
8	11207-42E00	VALVE ASSY, EXHAUST LH	2	
9	02112-05123	SCREW - 02112-0512A	6	
10	11261-42E00	STOPPER	2	
11	11253-01B32	PIN	2	
12	09440-03011	SPRING	4	
13	11274-42E10	RETAINER, SPRING	2	
14	11258-42E00	SHAFT, EXHAUST VALVE	2	
15	11264-00B23	ARM, EXHAUST VALVE SHAFT - 11264-00B24	2	
16	09134-06013	SCREW (6X10)	2	
17	09282-08004	OIL SEAL (8X16X5)	2	
18	11259-42E00	BRACKET	2	
19	09125-06086	SCREW (6X12)	4	
20	11266-42E00	PULLEY	2	
21	09118-05005	BOLT (5X12)	2	
22	11276-42E00	CABLE ASSY, EXHAUST VALVE FRR	1	
23	11278-42E00	CABLE ASSY, EXHAUST VALVE FLF	1	
24	11277-42E00	CABLE ASSY, EXHAUST VALVE RRR	1	
25	11279-42E00	CABLE ASSY, EXHAUST VALVE RLF	1	
26	11284-12C00	STOPPER, CABLE	2	
27	09404-06429	CLAMP(L:45) (original L:60 discontinued)	1	
28	02112-06123	SCREW - 02112-0612A	1	

Fig. 3 (B-4) CRANKCASE



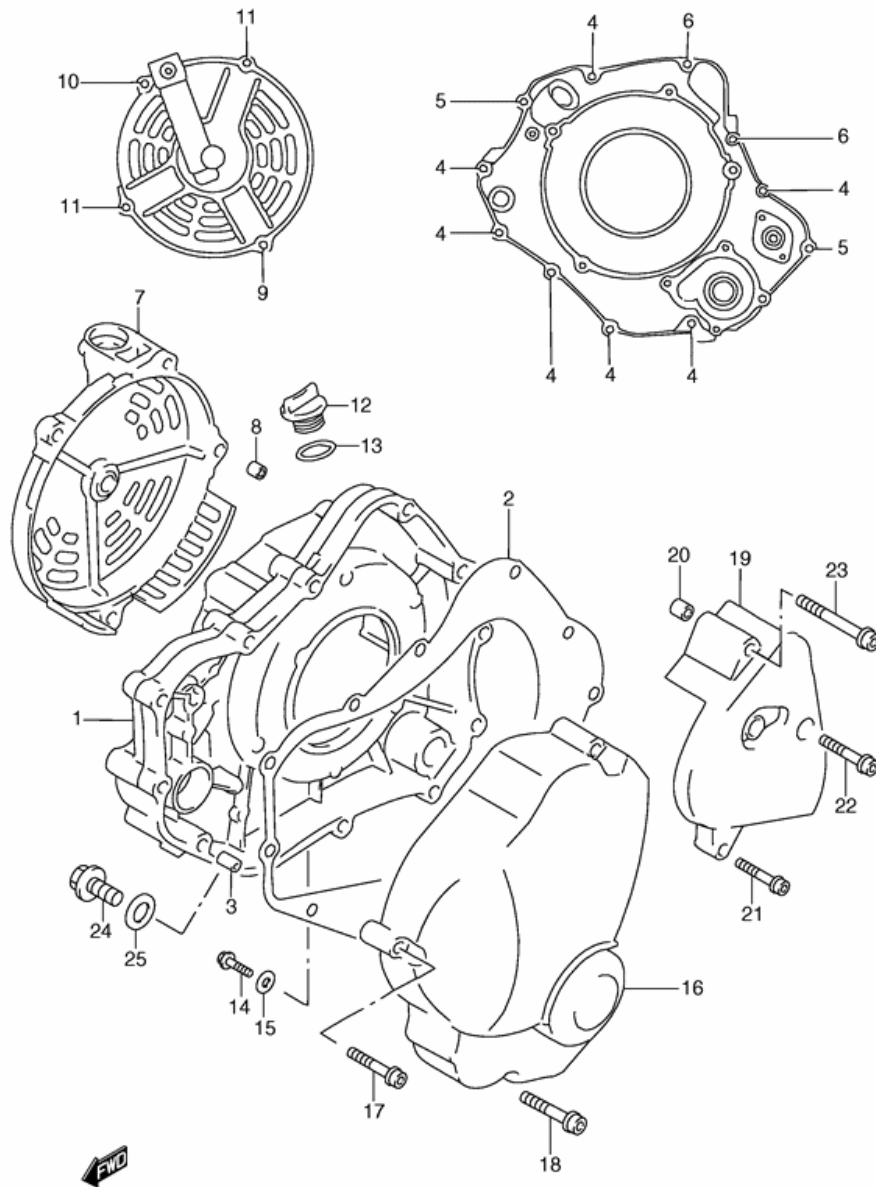
Ref No.	Part No.	Description	Qty	Remarks
1	11300-42840	CRANKCASE SET	1	
2	09206-11017	PIN (11X20)	2	
3	16910-35400	CHECK VALVE	3	
4	07130-06303	BOLT - 07130-0630B	2	
5	07130-06353	BOLT - 07130-0635B	1	
6	07130-06403	BOLT - 07130-0640B	1	
7	07130-06453	BOLT - 07130-0645B	2	
8	09106-08138	BOLT	3	
9	09106-08136	BOLT (8X125)	3	
10	09160-08090	WASHER	6	
11	11330-42E00	COVER, TRANSMISSION	1	
12	01421-06303	STUD BOLT	3	
13	01421-06408	STUD BOLT	4	
14	09206-09013	PIN	2	
15	08319-31067	NUT	7	
16	09246-05006	PLUG	2	
17	11384-42E00	COVER, CRANKCASE LOWER	1	
18	09280-46003	O RING (D:2.6,ID:45.5)	1	
19	07130-06203	BOLT - 07130-0620B	2	
20	11380-42810	CAP SET, STARTER IDLE GEAR	1	
21	09300-08016	BUSH	2	
22	09206-08001	PIN (8X11)	2	
23	01550-06353	BOLT - 01550-0635A	1	
24	01550-06403	BOLT - 01550-0640A	1	
25	09355-45855-600	HOSE (4.5X8.5X600) 09355-45857-600	1	L:600->500
26	09103-10077	BOLT (10X140) - 09103-10119	1	
27	09103-10137	BOLT (10X255)	1	
28	01550-08203	BOLT - 01550-0820A	4	
29	08319-31107	NUT	2	
30	08321-01103	LOCK WASHER - 08321-0110B	1	

Fig. 3 (B-5) CRANKCASE



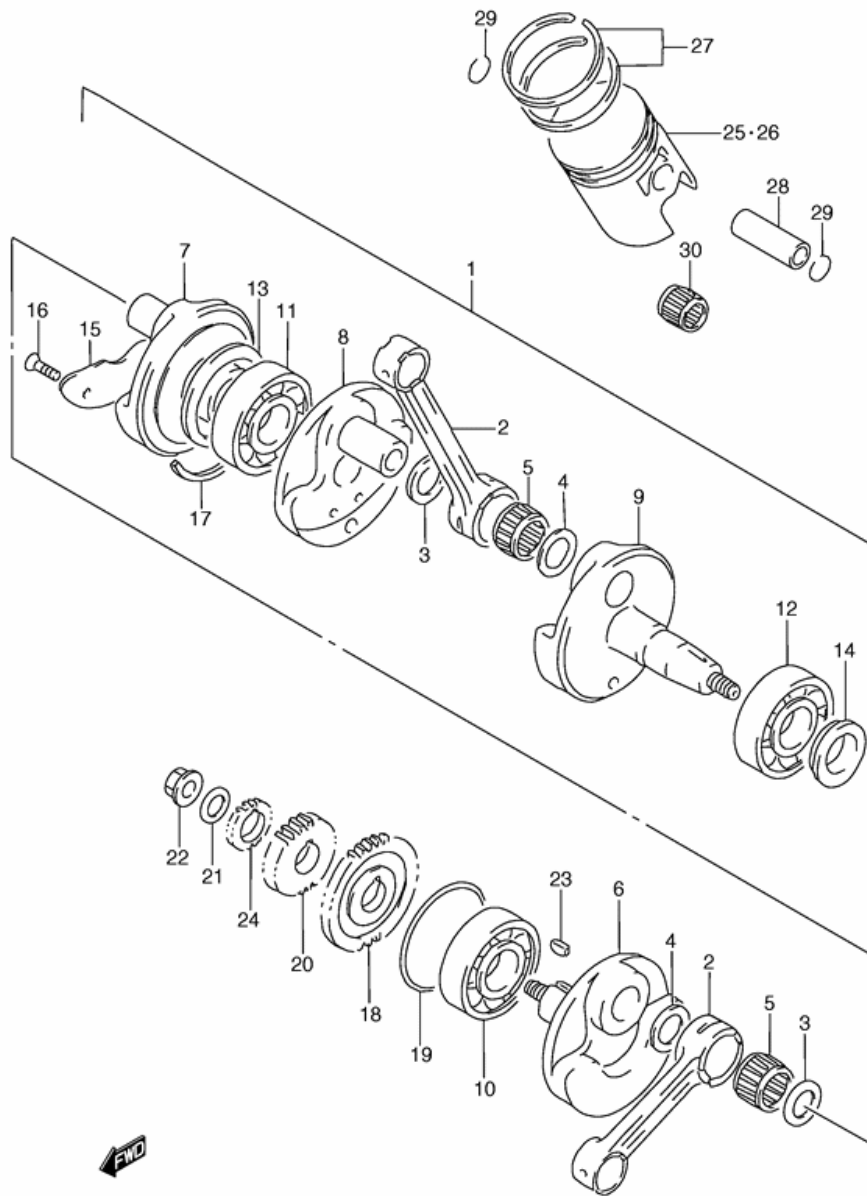
Ref No.	Part No.	Description	Qty	Remarks
31	11611-44D00	SPACER, ENGINE MOUNTING (L:35)	1	
32	13150-42E10	VALVE ASSY, REED	2	
33	13152-42E10	STOPPER	4	
34	13153-42E10	VALVE, REED	4	
35	02122-03063	DISCONTINUED - 02122-0306B	12	
36	01547-06203	BOLT - 01547-0620B	8	
37	13110-42E00	PIPE, INTAKE LH	1	
38	13120-42E00	PIPE, INTAKE RH	1	
39	13826-42E00	CLAMP, INTAKE PIPE RH	1	
40	13826-42E20	CLAMP, INTAKE PIPE LH	1	
41	09355-90145-00B	HOSE (9X14X2000)	1	L:2000->800
42	09401-13409	CLIP	4	
43	09407-11401	CLAMP (L:95)	1	
44	09407-25401	CLAMP (L:235)	1	
45	13115-42E00	HOSE, INTAKE INTERFERENCE RH - 09355-90145-00B	1	

Fig. 4 (B-6) CRANKCASE COVER



Ref No.	Part No.	Description	Qty	Remarks
1	11341-42E00	COVER, CLUTCH INNER	1	
2	11482-42E00	GASKET	1	
3	09206-09003	PIN	2	
4	07130-06353	BOLT - 07130-0635B	7	
5	07130-06403	BOLT - 07130-0640B	2	
6	07130-06453	BOLT - 07130-0645B	2	
7	11370-42E00	COVER, CLUTCH OUTER	1	
8	04211-09109	PIN	2	
9	07130-06203	BOLT - 07130-0620B	1	
10	07120-06253	BOLT - 07120-0625A	1	
11	07120-06303	BOLT - 07120-0630B	2	
12	11971-12C51	PLUG, OIL FILLER	1	
13	09280-17003	O RING (D:3.1,ID:16.8)	1	
14	09128-06043	SCREW (6X10) - 09128-06058	1	
15	09168-06004	GASKET	1	
16	11350-42E00	COVER, MAGNETO	1	
17	07120-06303	BOLT - 07120-0630B	1	
18	07120-06353	BOLT - 07120-0635B	3	
19	11360-42E00	COVER, ENGINE SPROCKET	1	
20	09206-08001	PIN (8X11)	2	
21	07120-06253	BOLT - 07120-0625A	1	
22	07120-06353	BOLT - 07120-0635B	1	
23	07120-06453	BOLT - 07120-0645B	1	
24	09247-14036	PLUG	1	
25	09168-14002	Gasket - 09168-14004	1	

Fig. 5 (B-7) CRANKSHAFT

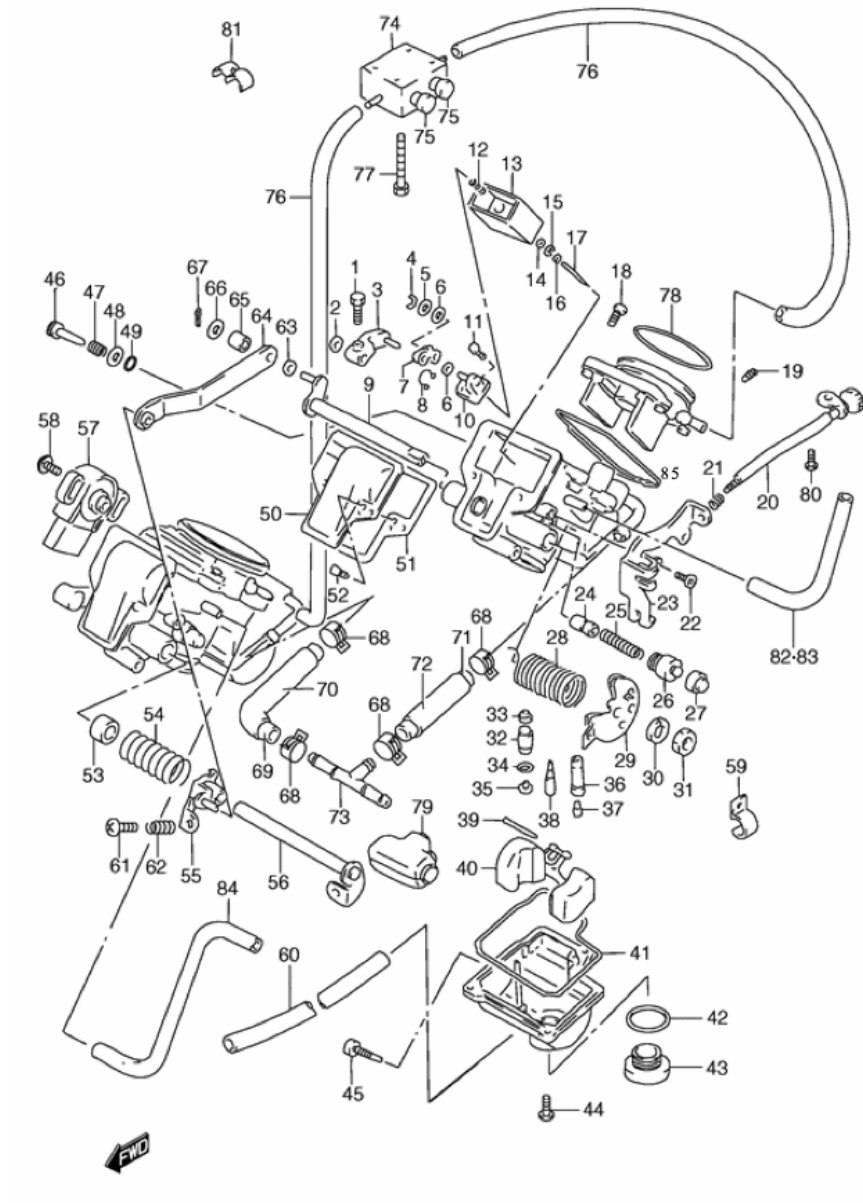


Ref No.	Part No.	Description	Qty	Remarks
1	12200-42E00	CRANKSHAFT ASSY	1	
2	12161-42E00-0D0	CONNECTING ROD	2	
3	09160-24029	WASHER	2	
4	09160-24030	WASHER	2	
5	09263-24028	BEARING	2	
6	12220-42E01	CRANKSHAFT, RH	1	
7	12241-42E01-0A0	CRANKSHAFT, MIDDLE	1	
8	12231-42E01-0A0	WAVE, CRANKSHAFT	1	
9	12261-42E01	CRANKSHAFT, LH	1	
10	09262-28032	BEARING (28X68X18.8) RH	1	RH
11	09262-28033	BEARING (28X68X18) MID	1	MID
12	09262-28034	BEARING (28X68X17) LH	1	LH
13	09282-40001	OIL SEAL (40X68X6.5) MID	1	MID
14	09283-25091	OIL SEAL (25X36X6) LH	1	LH
15	12273-42E01	PLATE	2	
16	09120-06010	SCREW - 09120-06010-XC0	4	
17	09390-68002	C RING MID	1	MID
18	12661-42E00	GEAR, BALANCER DRIVE	1	NT:40
19	09280-60006	O RING (D:60.7,ID:1.0)	1	
20	21111-42E00	GEAR, PRIMARY DRIVE	1	NT:26
21	09164-16005	WASHER	1	
22	09140-16019	NUT	1	
23	08341-31059	KEY	1	
24	16321-42E00	GEAR, OIL PUMP DRIVE	1	NT:19
25	12110-42E10-0F0	PISTON, RH	1	
26	12120-42E10-0F0	PISTON, LH	1	
27	12140-42E60	RING SET, PISTON	2	
28	12151-01B41	PIN, PISTON	2	
29	09381-15001	CIRCLIP	4	
30	09263-15041	BEARING (15X20X20)	2	

Fig. 6 (B-8) CRANK BALANCER

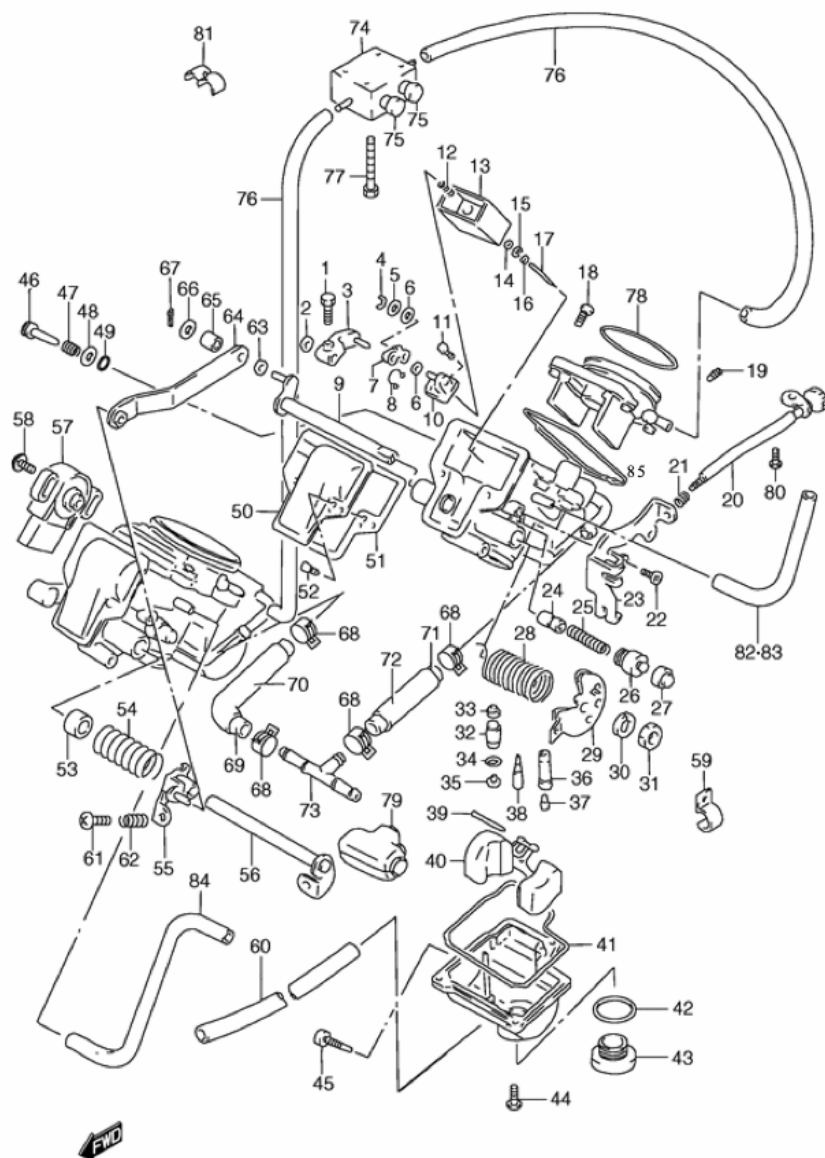
RGV250V VJ23 E1

Fig. 7 (C-2) CARBURETOR



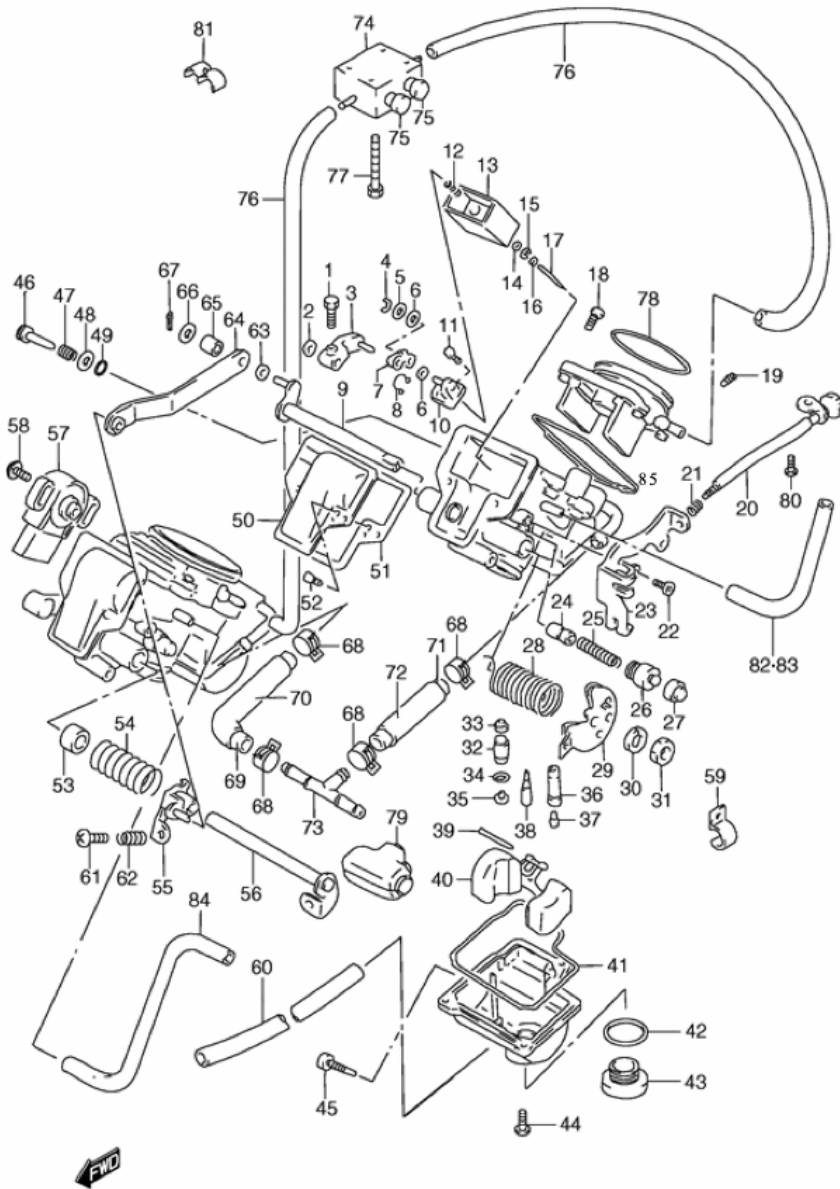
Ref No.	Part No.	Description	Qty	Remarks
	13202-42E10	CARBURETOR ASSY, RH - 13202-42E11	1	
	13201-42E10	CARBURETOR ASSY, LH - 13201-42E11	1	
1	13613-42E00	SCREW	2	
2	13557-95210	GASKET LH	1	LH
3	13541-42E00	LEVER ASSY	2	
4	13415-38300	E RING	2	
5	09160-04021	WASHER	2	
6	13445-14A00	GASKET	4	
7	13447-14A00	PLATE	2	
8	13446-13E00	CLIP ASSY	2	
9	13550-42E10	SHAFT ASSY LH	1	LH
10	13398-27A02	CONNECTOR	2	
11	13566-42E00	BOLT	4	
12	13549-42E00	SPRING	2	
13	13551-42E00	VALVE, PISTON	2	
14	13382-44030	WASHER	2	
15	13394-31210	CLIP, NEEDLE	2	
16	13387-33E00	RING - 13387-44030	2	
17	13383-42E00	NEEDLE, JET	2	6GH24-53-4
18	13602-04168	SCREW	8	
19	09493-70009	JET, MAIN AIR (0.7)	2	
20	13270-42E00	SCREW ASSY, ADJUSTER	1	LH
21	13268-05010	SPRING	1	LH
22	02112-05107	SCREW - 02112-0510A	2	LH
23	13621-42E00	BRACKET	1	LH
24	13411-01010	PLUNGER, STARTER	2	
25	13417-37200	SPRING	2	
26	13418-43410	HOLDER, GUIDE	2	
27	13681-04010	CAP	2	
28	13573-42E10	SPRING	1	LH
29	13490-42E00	LEVER ASSY, THROTTLE	1	LH
30	08321-01087	LOCK WASHER	1	LH

Fig. 7 (C-3) CARBURETOR



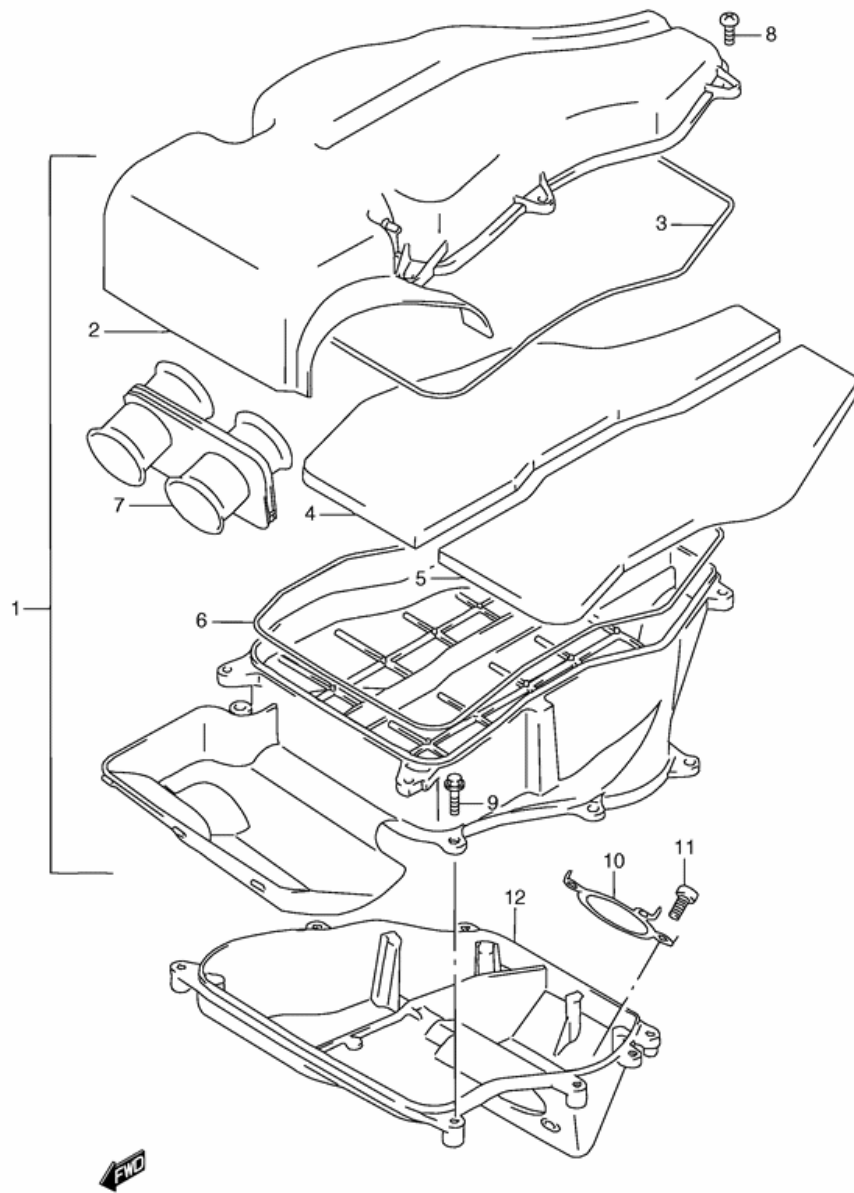
Ref No.	Part No.	Description	Qty	Remarks
31	13607-37010	NUT	1	LH
32	13370-42E00	VALVE ASSY, NEEDLE (13370-42E01)	2	
33	13376-84110	FILTER - 13376-19F00	2	
34	13374-44080	O RING - 13374-35C00	2	
35	13602-05A10	SCREW	2	
36	13385-33E00	HOLDER, JET	2	
37-1	09491-31003	JET, MAIN (155) - 09491-31014	1	LH
37-2	09491-30010	JET (150) RH	1	RH
38	09492-32010	JET, PILOT (32.5)	2	
39	13254-29C50	PIN, FLOAT	2	
40	13250-33E00	FLOAT ASSY	2	
41	13672-42E00	O RING	2	
42	13249-41310	O RING	2	
43	13247-40200	PLUG	2	
44	02112-04123	SCREW - 02112-0412A	6	
45	13247-13A00	SCREW, DRAIN	2	
46-1	13269-16700	SCREW, AIR	1	LH: T: 1-1/2 V: 2-1/8
46-2	13269-16700	SCREW, AIR	1	RH: T: 1-7/8 V: 1-7/8
47	13494-09410	SPRING	2	
48	13606-47A00	WASHER	2	
49	13295-29900	O RING (13295-29901)	2	
50	13261-42E00	COVER	2	
51	13266-42E00	GASKET	2	
52	02112-34103	SCREW	4	
53	13574-28A00	RING	1	RH
54	13573-42E00	SPRING	1	RH
55	13542-42E00	LEVER ASSY, THROTTLE	1	RH
56	13550-42E00	SHAFT ASSY	1	RH
57	13550-13D60	SENSOR ASSY, THROTTLE	1	
58	13602-33D00	SCREW	2	
59	13628-42E00	BRACKET	1	

Fig. 7 (C-4) CARBURETOR



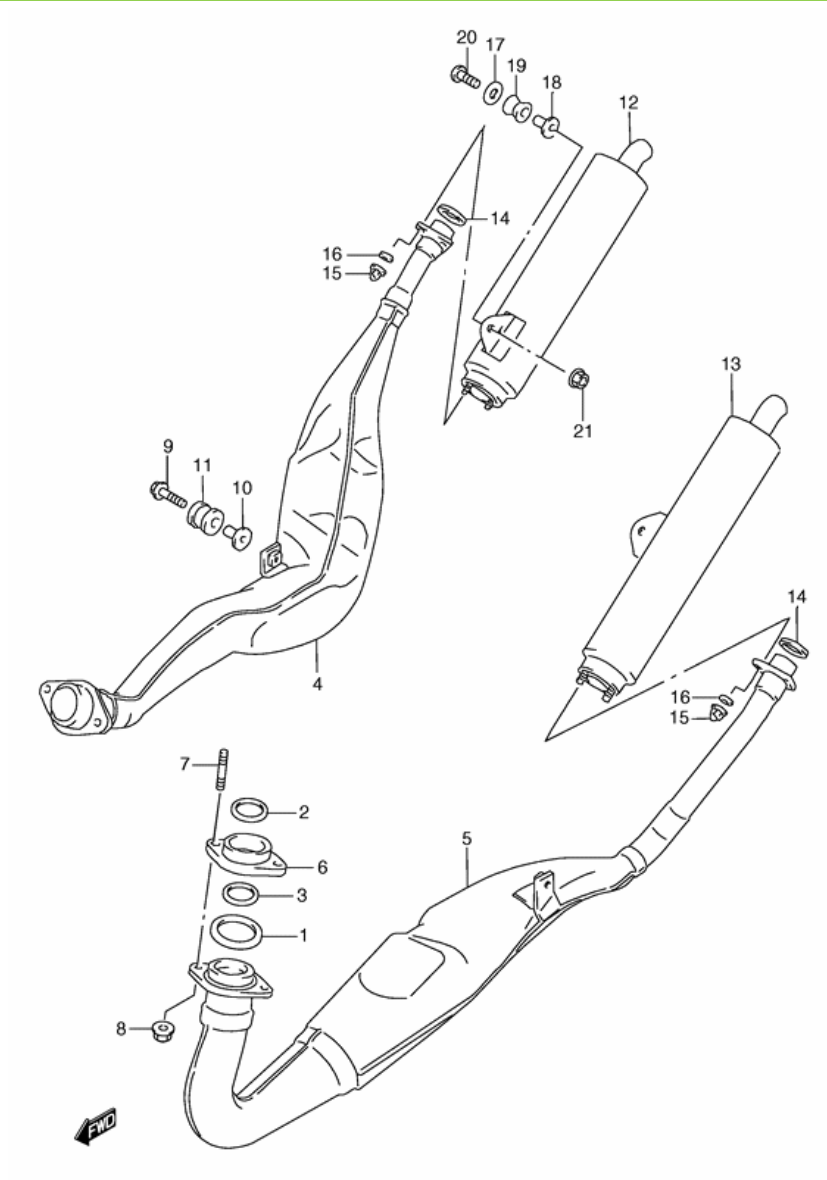
Ref No.	Part No.	Description	Qty	Remarks
60	13684-42E00	HOSE ASSY (13684-42E01)	1	
61	13602-42E10	SCREW	1	
62	13375-60A00	SPRING	1	
63	13589-95210	WASHER, CHOCK LEVER	2	
64	13552-42E00	LEVER ASSY	1	
65	13557-05A10	RING	2	
66	13598-05A00	WASHER	2	
67	13591-93100	PIN	2	
68	09401-11407	CLIP - 09401-11415	4	
69	09355-70125-600	HOSE - 44421-12FR0	1	L:600->190
70	09352-13162-600	HOSE (13.5X16.5X600)	1	L:600->150
71	09355-70125-600	HOSE - 09354-65113-600	1	L:600->130
72	09352-13162-600	HOSE (13.5X16.5X600)	1	L:600->90
73	09367-08004	JOINT, 3 WAY	1	
74	13530-42E00	COMPENSATOR ASSY	1	
75	13674-20E20	FILTER	2	
76	09352-35653-600	HOSE (3.5X6.5X600)	2	L:600->250
77	13602-42E00	SCREW	4	
78	13673-42E00	O RING	2	
79	13675-42E00	COVER	1	
80	02112-05107	SCREW - 02112-0510A	1	
81	13619-42E00	CLIP	1	
82	13683-42E00	HOSE (5X9X150) LH - LH	1	LH
83	13683-42E10	HOSE (5X9X210) RH - RH	1	RH
84	09352-50901-600	HOSE (5X9X600)	1	L600->250
85	K197	Rubber o-ring gasket	1	Only available fro

Fig. 8 (C-5) AIR CLEANER



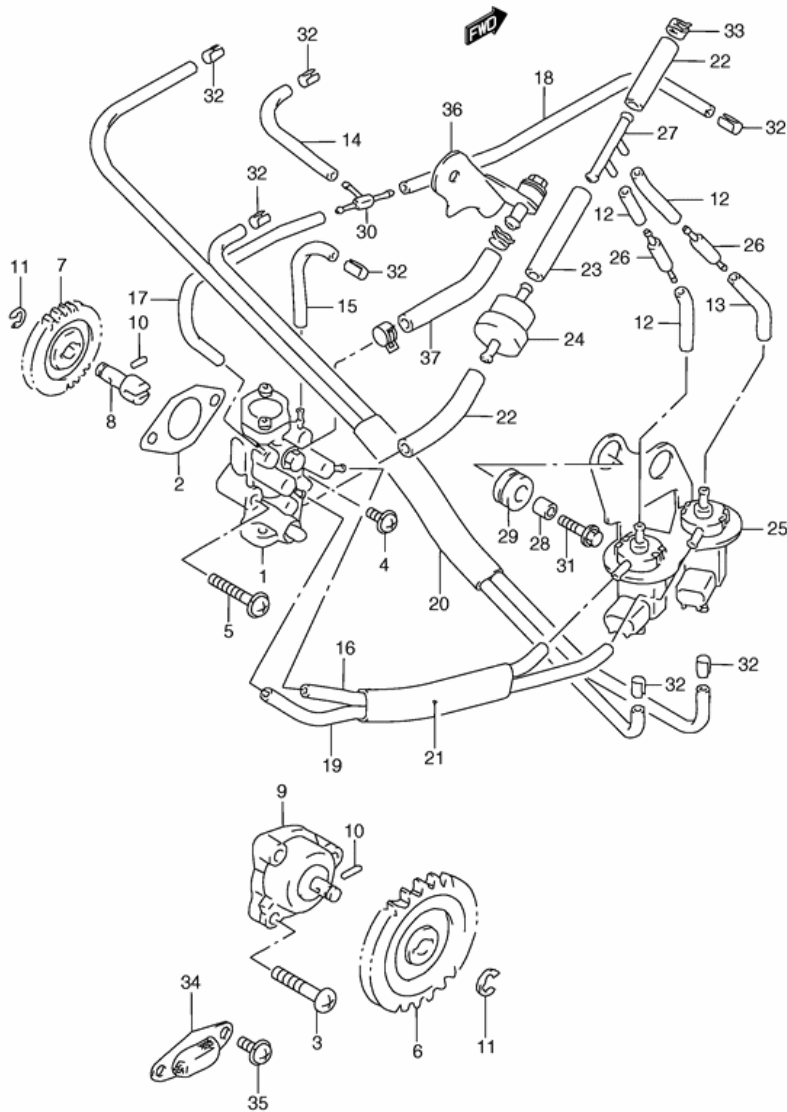
Ref No.	Part No.	Description	Qty	Remarks
1	13700-42E10	CLEANER ASSY, AIR	1	
2	13740-42E10	CAP	1	
3	13746-42E00	GASKET, CAP	1	
4	13781-42E00	FILTER, RH	1	
5	13782-42E00	FILTER, LH	1	
6	13795-42E00	GASKET, CASE	1	
7	13891-42E00	TUBE, INLET	1	
8	02142-05163	SCREW - 02142-0516A	6	
9	01547-06253	BOLT - 01547-0625B	6	
10	13618-42E00	PLATE	2	
11	13602-06168	SCREW	6	
12	13665-42E00	FLANGE	1	

Fig. 9 (C-6) MUFFLER



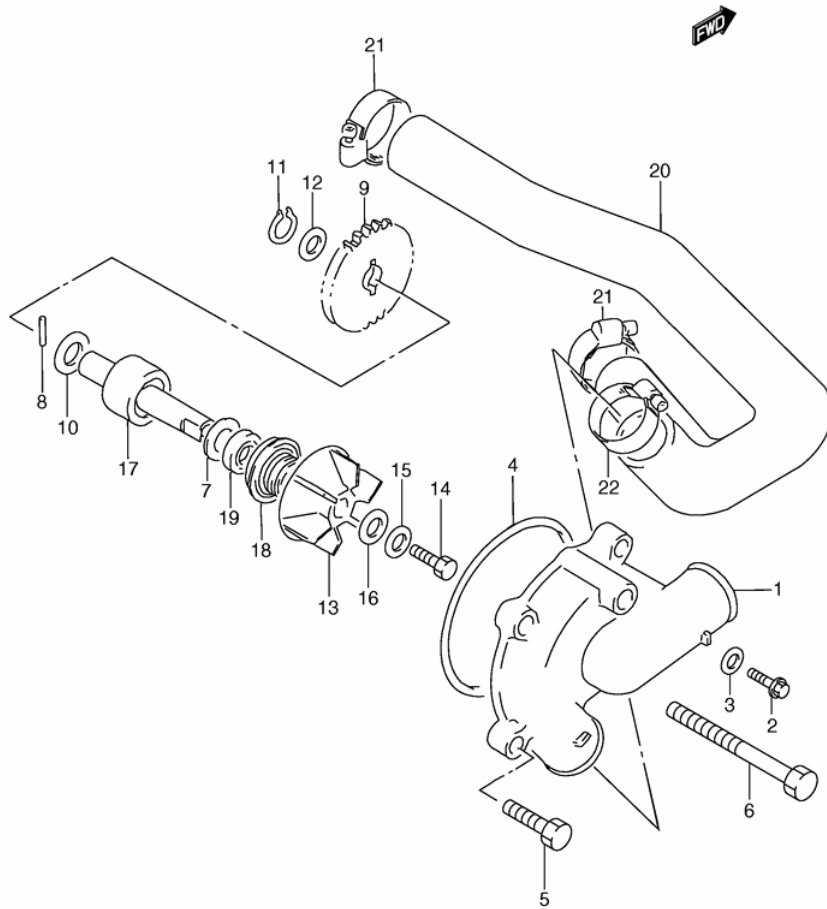
Ref No.	Part No.	Description	Qty	Remarks
1	14181-13A01	GASKET	2	
2	14181-01D00	GASKET	2	
3	14181-22D01	GASKET	2	
4	14310-42E10	BODY, MUFFLER 1ST RH	1	
5	14340-42E10	BOLT, MUFFLER 1ST LH	1	
6	14195-42E00	FLANGE	2	
7	01421-08303	STUD BOLT - 01421-0830A	4	
8	08319-31085	NUT - 08319-3108A	4	
9	09118-08152	BOLT (8X45) - 09118-08152-A05	2	
10	09180-08152	SPACER (8.6X12X24.2)	2	
11	09320-12048	CUSHION	2	
12	14330-42E10	BODY, MUFFLER 2ND RH	1	
13	14350-42E10	BODY, MUFFLER 2ND LH	1	
14	14181-23E00	GASKET	2	
15	09159-06038	NUT	4	
16	09280-06006	O RING (11157-78G70)	6	
17	09160-08004	WASHER- 09160-08134	2	
18	09180-08151	SPACER (8.6X12X17.5)	2	
19	09320-12033	CUSHION	2	
20	09139-08012	BOLT - 09139-08014	2	
21	08319-31085	NUT - 08319-3108A	2	

Fig. 10 (C-7) OIL PUMP



Ref No.	Part No.	Description	Qty	Remarks
1	16100-42E00	PUMP ASSY, OIL	1	
2	16731-03101	GASKET	1	
3	02112-06253	SCREW - 02112-0625A	3	
4	02112-35163	SCREW - 02112-3516A	1	
5	02112-35303	SCREW - 02112-3530A	1	
6	16322-42E00	GEAR, OIL PUMP DRIVEN	1	NT:26
7	16331-42E00	GEAR, T/M OIL PUMP DRIVEN	1	NT:25
8	16323-42E00	SHAFT, OIL PUMP DRIVE	1	
9	16400-42E00	PUMP ASSY, OIL T/M	1	
10	09261-02008	ROLLER	2	
11	08332-11063	E RING - 08332-1106A	2	
12	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	3	L:600->35
13	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	1	L:600->55
14	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	1	L:600->100
15	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	1	L:600->150
16	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	1	L:600->180
17	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	1	L:600->200
18	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	1	L:600->200
19	09352-20503-600	HOSE (2X5X600) (09352-20504-600)	1	L:600->200
20	16820-42810	HOSE, OIL SOLENOID TO CARB	1	
21	09352-11153-600	HOSE (11X15X600) (09352-11154-600)	1	L:600->120
22	09355-45857-600	HOSE L:600->0 - L:600->0	2	L:600->50
23	09355-45857-600	HOSE L:600->0 - L:600->0	1	L:600->60
24	16850-02200	FILTER, OIL - 16850-02210	1	
25	16870-42E00	VALVE ASSY, OIL SOLENOID	1	
26	16878-42E00	VALVE, OIL RETURN CHECK	2	
27	16879-42E00	JOINT	1	
28	09180-06263	SPACER (6.5X9X9)	2	
29	09320-09009	CUSHION	2	
30	09367-03001	JOINT	1	
31	09116-06010	BOLT (6X20) - 01500-06207	2	
32	09401-04401	CLIP	7	
33	09401-08411	CLIP - 09401-08413	1	
34	16520-12C01	STRAINER, OIL	1	
35	02112-36123	SCREW	2	
36	16210-42E00	UNIT ASSY, AIR BLEEDING	1	
37	09355-45855-600	HOSE (4.5X8.5X600) - 09355-45001-600	1	L:600->100

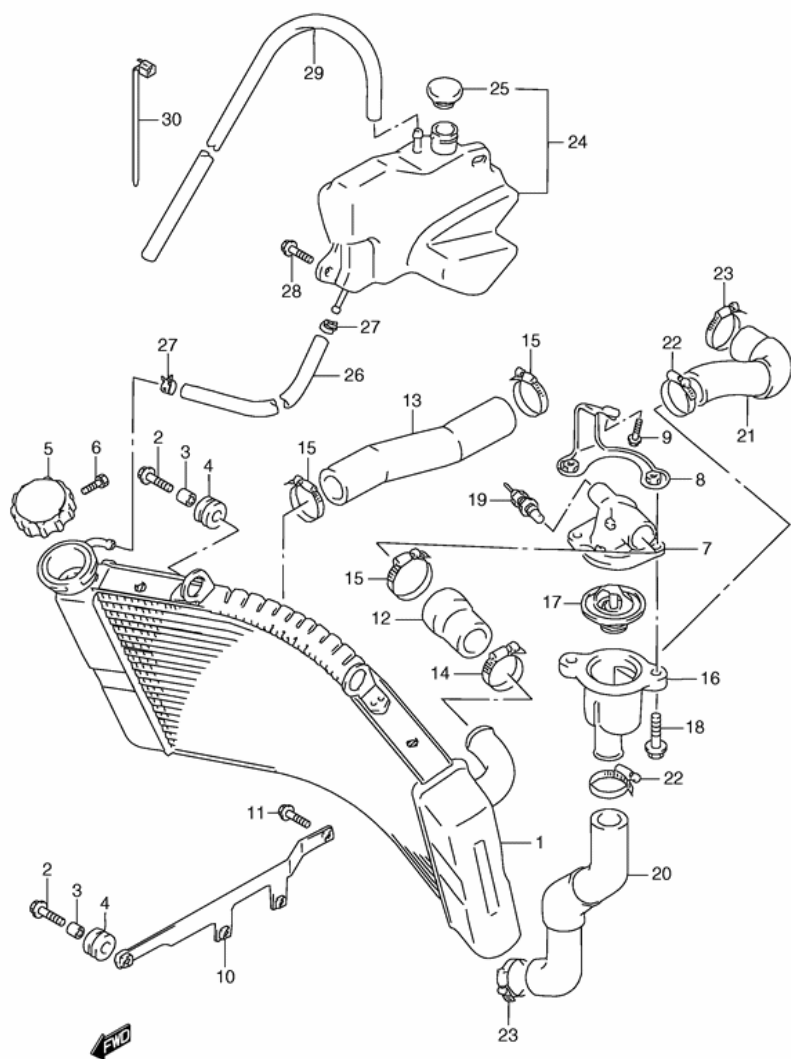
Fig. 11 (C-9) WATER PUMP



Ref No.	Part No.	Description	Qty	Remarks
1	17410-42E00	CASE, WATER PUMP	1	
2	17415-20920	BOLT, DRAIN	1	
3	09168-08008	GASKET - 09168-08016	1	
4	17435-12C00	O RING	1	
5	07130-06203	BOLT - 07130-0620B	3	
6	07130-06603	BOLT - 07130-0660B	1	
7	08211-08201	WASHER	1	Not used. See note below
8	09261-02008	ROLLER	1	
9	17461-42E01	GEAR, PUMP DRIVEN	1	NT:28
10	08211-08181	THRUST WASHER	1	
11	08331-31086	CIRCLIP - 08331-31089	1	
12	09164-08018	WASHER	1	
13	17491-12C00	IMPELLER, WATER PUMP	1	
14	09100-06099	BOLT (6X13)	1	
15	09164-06006	LOCK WASHER	1	
16	09168-06025	GASKET	1	
17	17510-22D01	SHAFT, WATER PUMP	1	
18	17470-46A00	SEAL - 17470-02F11	1	
19	09283-10005	OIL SEAL (10X20X5)	1	
20	17855-42E00	HOSE, CYLINDER INLET	1	
21	09402-28511	CLAMP	2	
22	09402-32511	CLAMP	1	

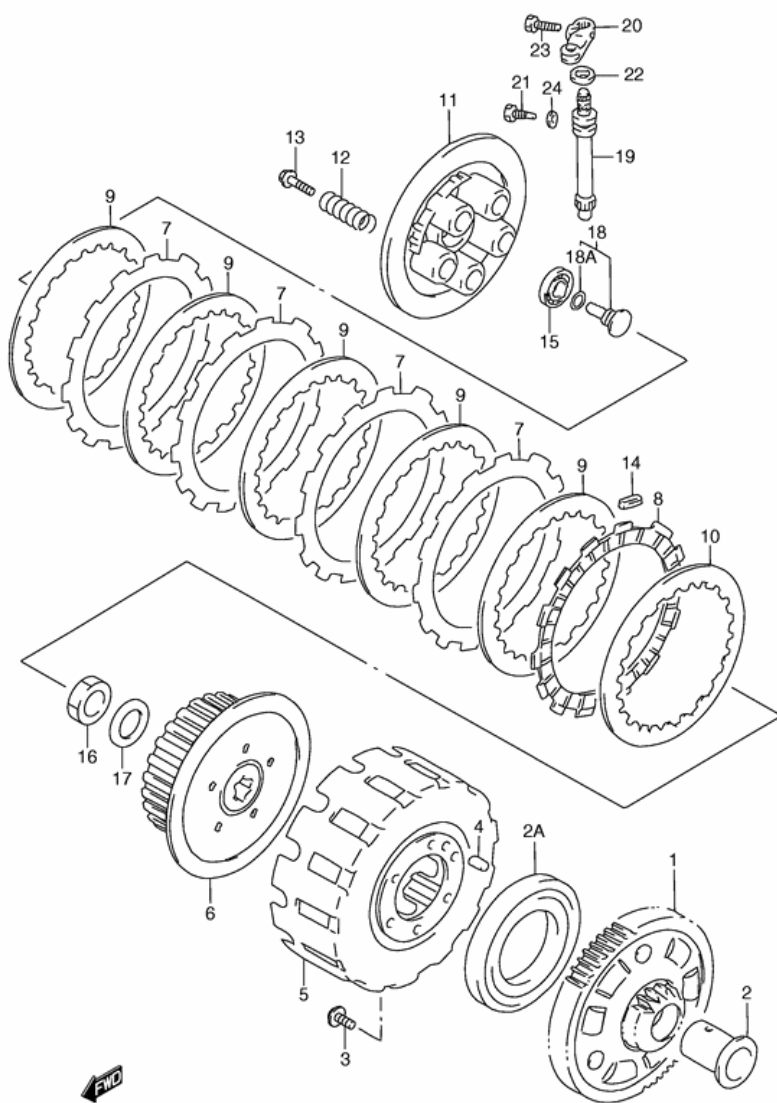
NOTE: Illustration is likely incorrect. Part #7 has been documented as not used. See pages 6-2 and 6-7 of service manual.

Fig. 12 (C-10) RADIATOR



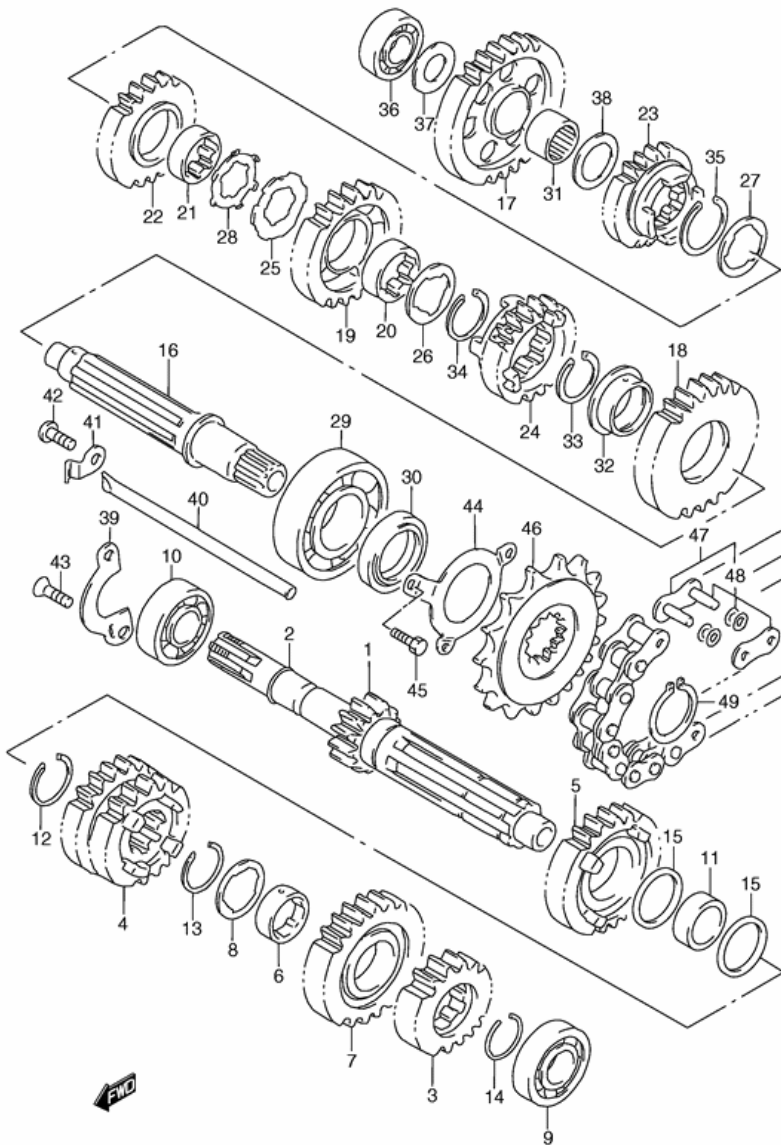
Ref No.	Part No.	Description	Qty	Remarks
1	17710-42E00	RADIATOR ASSY	1	
2	09116-06167	BOLT (6X20)	3	
3	09180-06290	SPACER (6.5X10X12)	3	
4	09320-10042	CUSHION	3	
5	17730-19D00	CAP, radiator - 17730-19D11	1	
6	17733-03D00	SCREW	1	
7	17663-42E00	CAP, CONNECTOR	1	
8	17790-42E00	BRACKET	1	
9	01550-06163	BOLT - 01550-0616A	1	
10	17750-42E00	BRACKET, RADIATOR LOWER	1	
11	01550-06203	BOLT - 01550-0620A	1	
12	17851-42E00	HOSE, RADIATOR INLET	1	
13	17852-42E00	HOSE, RADIATOR OUTLET	1	
14	09402-32511	CLAMP	1	
15	09402-38511	CLAMP	3	
16	17662-12C01	CONNECTOR, THERMOSTAT INLET	1	
17	17670-12C00	THERMOSTAT, WATER	1	
18	01550-06253	BOLT - 01550-0625A	2	
19	34850-33E00	GAUGE ASSY, WATER TEMP	1	
20	17853-42E00	HOSE, CONNECTOR INLET NO.1	1	
21	17854-42E00	HOSE, CONNECTOR INLET NO.2	1	
22	09402-28511	CLAMP	2	
23	09402-32511	CLAMP	2	
24	17910-42E00	TANK ASSY, RESERVOIR	1	
25	17932-12C00	CAP	1	
26	17981-42E00	HOSE, TANK INLET - 17900-27810	1	
27	09401-08411	CLIP - 09401-08413	2	
28	09136-06022	SCREW (6X20)	2	
29	17982-42E00	HOSE, OVER FLOW	1	
30	09407-14403	CLAMP (L:125)	1	

Fig. 13 (D-2) CLUTCH



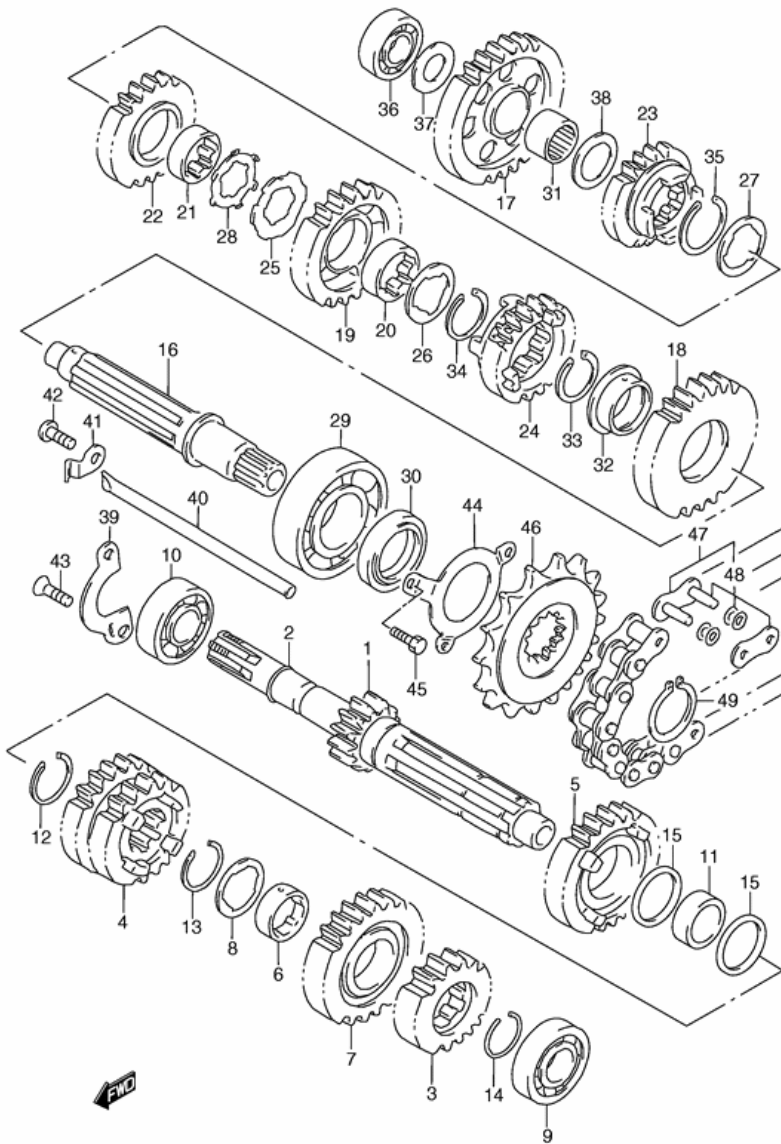
Ref No.	Part No.	Description	Qty	Remarks
1	21200-42E00	GEAR ASSY, PRIMARY DRIVEN	1	
2	21251-13E00	SPACER, PRIMARY DRIVEN GEAR	1	
2A	21245-42E00	SEAL, PRIMARY DRIVEN GEAR OUTER OIL	1	
3	09103-07001	BOLT (7X11)	6	
4	09261-06003	PIN	1	
5	21221-42E00	HOUSING, CLUTCH	1	
6	21410-42E00	HUB, CLUTCH SLEEVE	1	
7	21441-42E00	PLATE, CLUTCH DRIVE NO.1	4	
8	21442-42E00	PLATE, CLUTCH DRIVE NO.2	1	
9	21451-42E00	PLATE, CLUTCH DRIVEN NO.1	5	
10	21452-42E00	PLATE, CLUTCH DRIVEN NO.2	1	
11	21462-42E00	DISC, CLUTCH PRESSURE	1	
12	21481-42E10	SPRING, CLUTCH	5	
13	21482-13E00	BOLT, CLUTCH SPRING	5	
14	21483-42E00	DAMPER, CLUTCH PLATE NO.2	4	
15	09262-12021	BEARING (12X28X8)	1	
16	09140-20012	NUT	1	
17	09164-20007	WASHER	1	
18	23160-13E10	RACK, CLUTCH RELEASE	1	
18A	09280-09005	O RING	1	
19	23261-44B00	PINION, CLUTCH RELEASE - 23261-32E00	1	
20	23271-20901	ARM, CLUTC RELEASE - 23271-20902	1	
21	09135-06009	BOLT	1	
22	09282-10009	OIL SEAL (10X20X5)	1	
23	01500-06163	BOLT - 01500-0616A	1	
24	08322-01063	WASHER - 08322-0106A	1	

Fig. 14 (D-3) TRANSMISSION



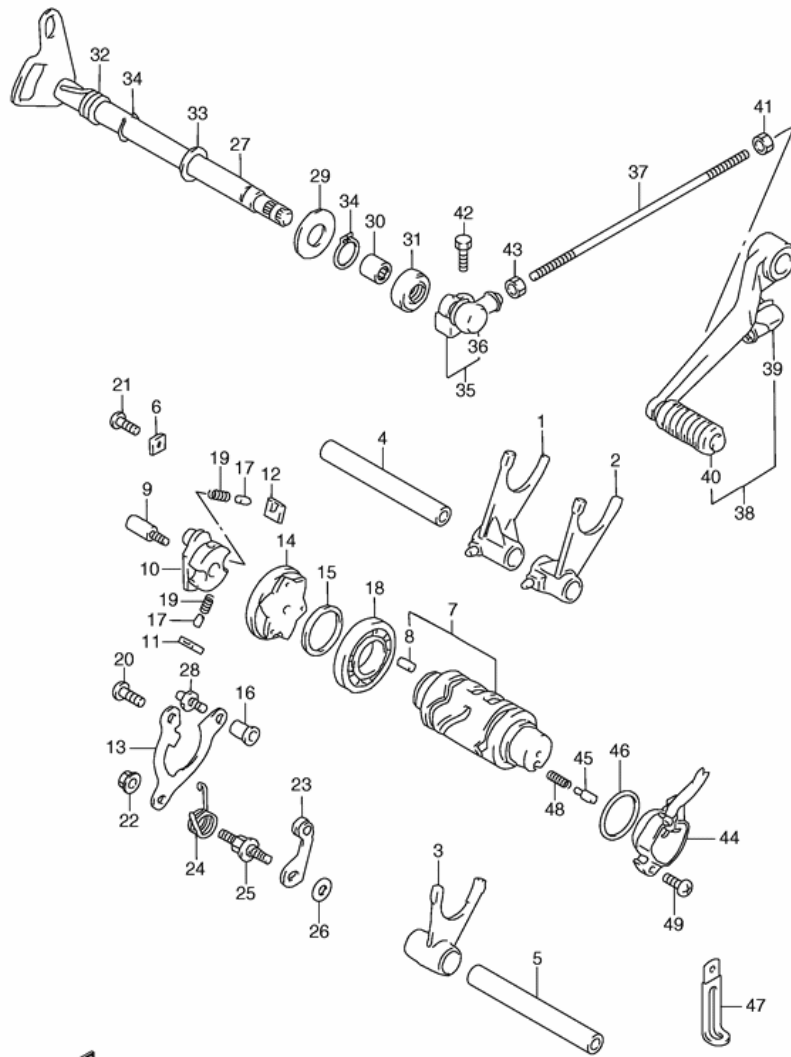
Ref No.	Part No.	Description	Qty	Remarks
1	24120-42E00	SHAFT, COUNTER (NT:13)	1	
2	09280-17004	O RING	1	
3	24221-42E00	GEAR, 2ND DRIVE (NT:18) - 24221-20F10	1	
4	24231-01D10	GEAR, 3RD DRIVE - 24231-20F10	1	
5	24251-01D00	GEAR, 5TH DRIVE (NT:26) - 24251-20F02	1	
6	24252-38A00	BUSH - 24252-38A10	1	
7	24261-42E00	GEAR, 6TH DRIVE GEAR (NT:27) - 24261-20F00	1	
8	09167-25021	WASHER	1	
9	09262-17045	BEARING (17X40X12) - 09262-17046	1	
10	09262-20116	BEARING (20X52X15) - 09262-20145	1	
11	09300-25023	BUSH - 24252-19F00	1	
12	09380-25010	CIRCLIP	1	
13	09380-25010	CIRCLIP	1	
14	09380-25012	SNAP RING	1	
15	08211-25341	THRUST WASHER - 09181-25167	1	
16	24130-42E00	SHAFT, DRIVE	1	
17	24311-44010	GEAR, 1ST DRIVEN (NT:32) - 24311-20F00	1	
18	24321-44004	GEAR, 2ND DRIVEN (NT:32) - 24321-20F01	1	
19	24331-44010	GEAR, 3RD DRIVEN (NT:29) - 24331-20F00	1	
20	24332-24500	BUSH, 1ST DRIVEN GEAR - 24332-24510	1	
21	24332-24500	BUSH, 1ST DRIVEN GEAR - 24332-24510	1	
22	24341-44010	GEAR, 4TH DRIVEN (NT:27) - 24341-20F00	1	
23	24351-44010	GEAR, 5TH DRIVEN (NT:25)	1	
24	24361-44010	GEAR, 6TH DRIVEN	1	
25	09167-25013	LOCK WASHER	1	
26	09167-25021	WASHER	1	
27	09167-25021	WASHER	1	
28	09169-25001	WASHER	1	
29	09262-25083	BEARING (25X62X17) - 09262-25125	1	
30	09283-25086	OIL SEAL (25X38X6)	1	
31	09300-20032	BUSH	1	
32	09301-25001	BUSH - 24322-19F00	1	
33	09380-25010	CIRCLIP	1	
34	09380-25010	CIRCLIP	1	
35	09380-25010	CIRCLIP	1	

Fig. 14 (D-4) TRANSMISSION



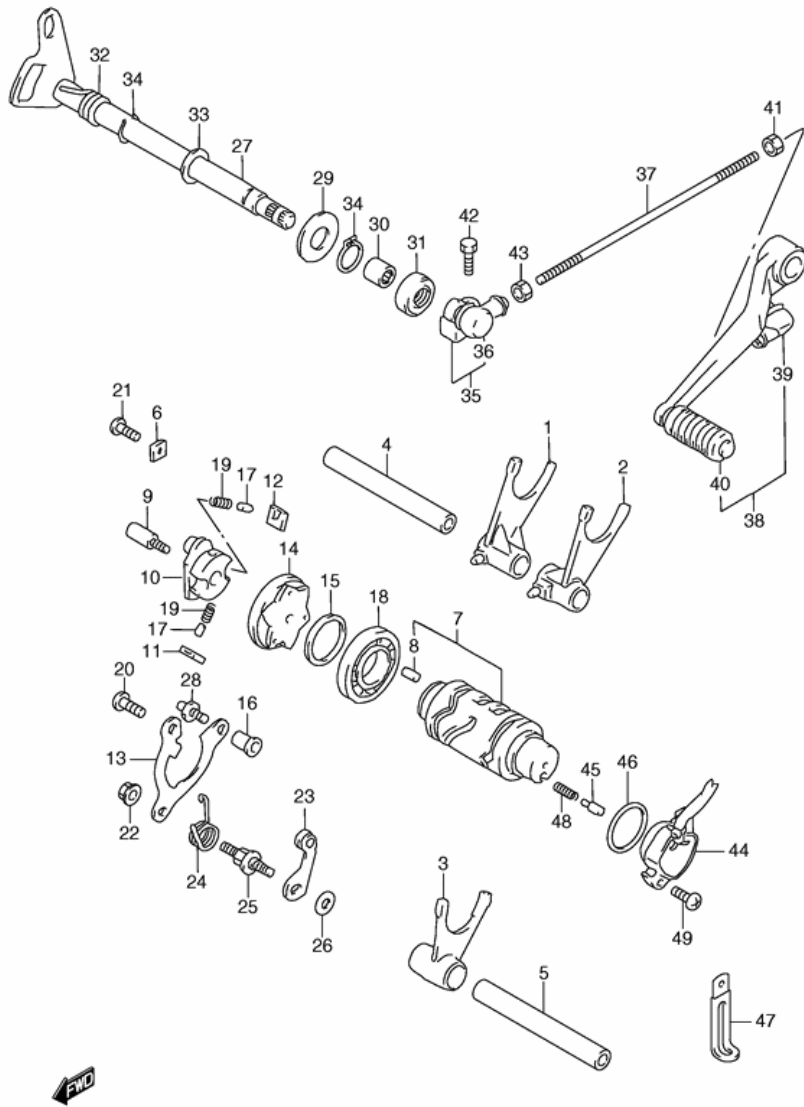
Ref No.	Part No.	Description	Qty	Remarks
36	08113-62027	BEARING - 08123-62027	1	
37	09181-15223	THRUST WASHER (15X28X1.0)	1	
38	08211-20301	THRUST WASHER	1	
39	24741-22D01	RETAINER, COUNTER BEARING RH	1	
40	24881-12C10	GUIDE, TRANSMISSION OIL	1	
41	24885-12C10	RETAINER, TRANSMISSION OIL	1	
42	02112-06123	SCREW - 02112-0612A	1	
43	09126-06014	SCREW	2	
44	24751-42E00	RETAINER, DRIVE SHAFT	1	
45	09100-05019	BOLT (5X10)	3	
46	27510-47D00	SPROCKET, ENGINE (14T) (27510-47D01)	1	
47	27600-06C30-110	CHAIN ASSY, DRIVE - 27600-06C20-114	1	RKGB520SM029
48	27620-06C30	JOINT, CHAIN (RK) - 27620-06C20	1	
49	09380-22012	CIRCLIP	2	

Fig. 15 (D-5) GEAR SHIFTING



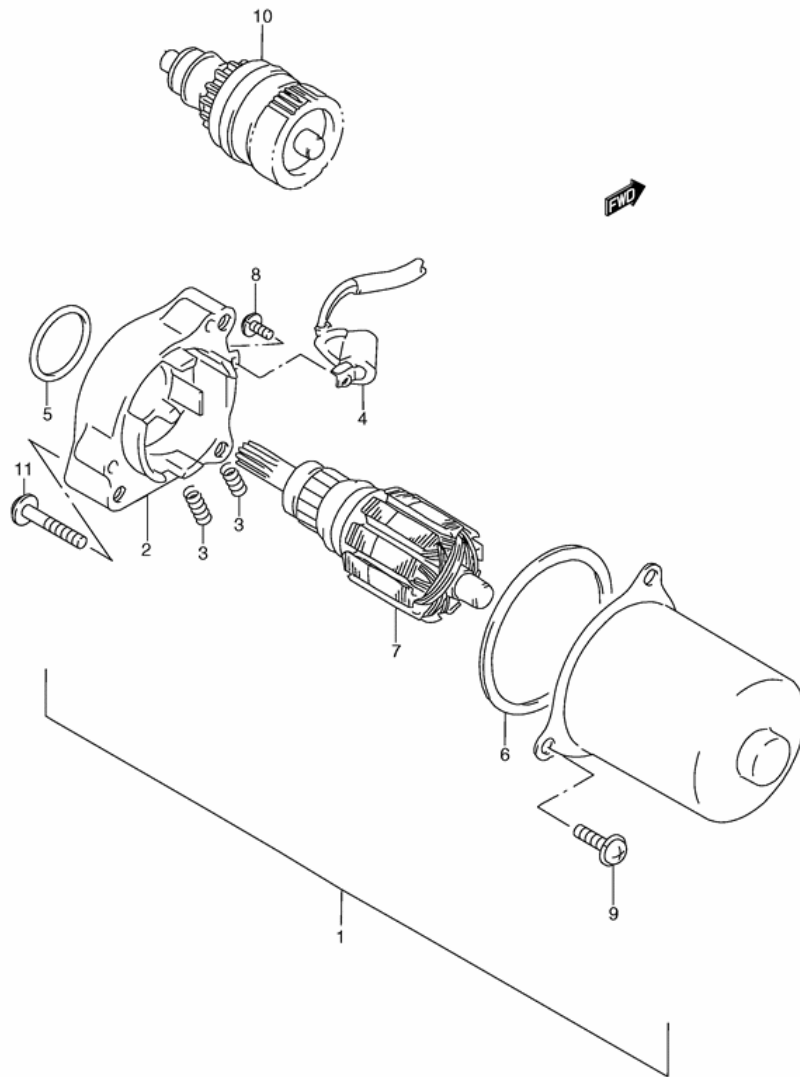
Ref No.	Part No.	Description	Qty	Remarks
1	25211-42E00	FORK, GEAR SHIFT NO.1 - 25211-42E10	1	
2	25221-42E00	FORK, GEAR SHIFT NO.2 - 25221-42E10	1	
3	25231-42E00	FORK, GEAR SHIFT NO.3 - 25231-42E10	1	
4	25411-26D01	SHAFT, GEAR SHIFT FORK	1	
5	25411-44B00	SHAFT, GEAR SHIFT FORK NO.1	1	
6	24741-03D00	RETAINER, GEAR SHIFT CAM	1	
7	25310-12B10	CAM, GEAR SHIFT	1	
8	04221-04089	KNOCK PIN	2	
9	25312-12C00	PIN, SHIFT CAM DRIVEN GEAR	1	
10	25322-33C01	SHIFTER, GEAR SHIFT CAM	1	
11	25323-34201	POLE, GEAR SHIFT NO.1	1	
12	25324-34201	POLE, GEAR SHIFT NO.2	1	
13	25331-42E00	RIFTER, SHIFT CAM POLE	1	
14	25380-42E00	PLATE, GEAR SHIFT CAM	1	
15	09160-25059	WASHER (25X32X3)	1	
16	09180-07014	ROLLER (L:5)	1	
17	09261-05003	ROLLER (5X8)	2	
18	09262-25006	BEARING (25X47X8)	1	
19	09440-04003	SPRING	2	
20	01500-06123	BOLT - 01500-0612B	1	
21	02112-06123	SCREW - 02112-0612A	1	
22	08316-10063	NUT - 08316-1006A	1	
23	25350-24B00	STOPPER, GEAR SHIFT CAM	1	
24	25355-13E00	SPRING, SHIFT CAM STOPPER	1	
25	25356-12C00	SUPPORT, CAM STOPPER ARM	1	
26	08211-06141	WASHER	1	
27	25510-42E00	SHAFT, GEAR SHIFT	1	
28	25671-01000	STOPPER, GEAR SHIFT SHAFT - 25671-01011	1	
29	09160-14033	WASHER (14.5X30X3.2) - 09160-14062	1	
30	09263-14027	BEARING (14x20x12)	1	
31	09283-14006	OIL SEAL (14X22X6)	1	
32	09444-20001	SPRING	1	
33	09181-14167	THRUST WASHER (14X22X1.0)	1	
34	08331-31146	CIRCLIP - 08331-3114A	2	

Fig. 15 (D-5) GEAR SHIFTING



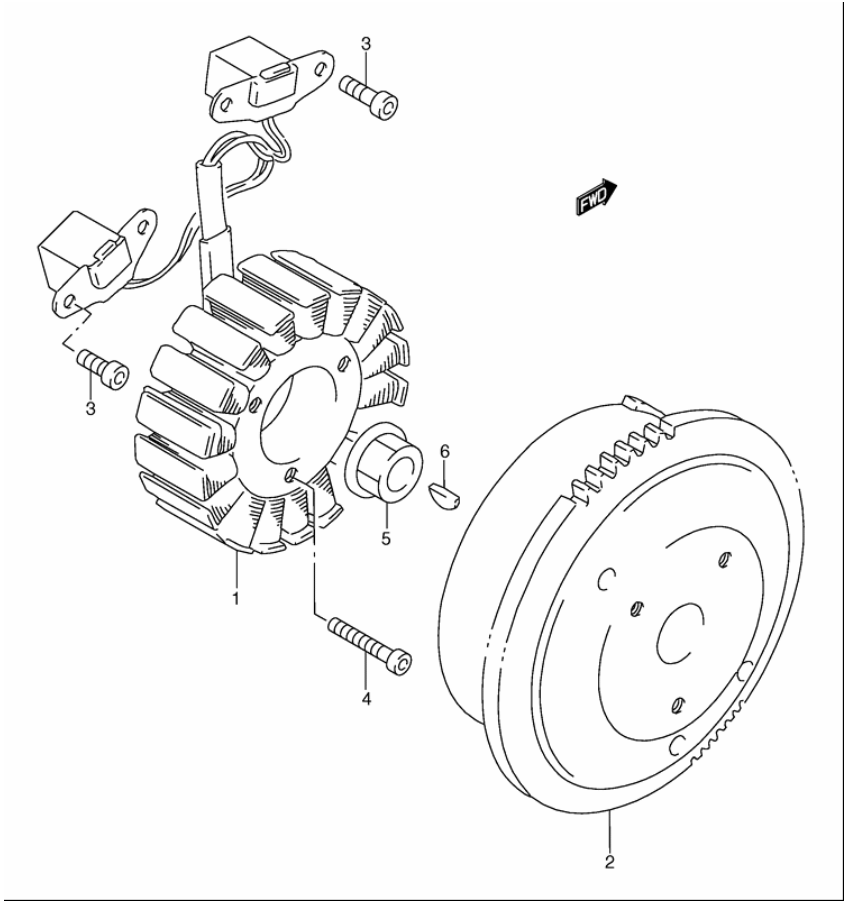
Ref No.	Part No.	Description	Qty	Remarks
35	25520-42E00	ARM, GEAR SHIFT LINK	1	
36	25526-47000	COVER, DUST	1	
37	25525-17E10	ROD, GEAR - 25525-17E11	1	
38	25600-33E00	LEVER ASSY, GEAR SHIFT	1	
39	25526-47000	COVER, DUST	1	
40	25652-20C00	RUBBER, GEAR SHIFT PEDAL	1	
41	09140-06011	NUT	1	
42	01500-06203	BOLT - 01500-0620A	1	
43	08310-00063	NUT - 083106A	1	
44	37730-42E00	BASE ASSY, GEAR SHIFT TERMINAL	1	
45	09209-05011	CONTACT	1	
46	09280-26007	O RING (ID:25.7,DD:2.4)	1	
47	09404-06429	CLAMP(L:45) (original L:60 discontinued)	2	
48	09440-04010	SPRING	1	
49	02112-05163	SCREW - 02112-0516B	2	

Fig. 16 (D-7) STARTING MOTOR



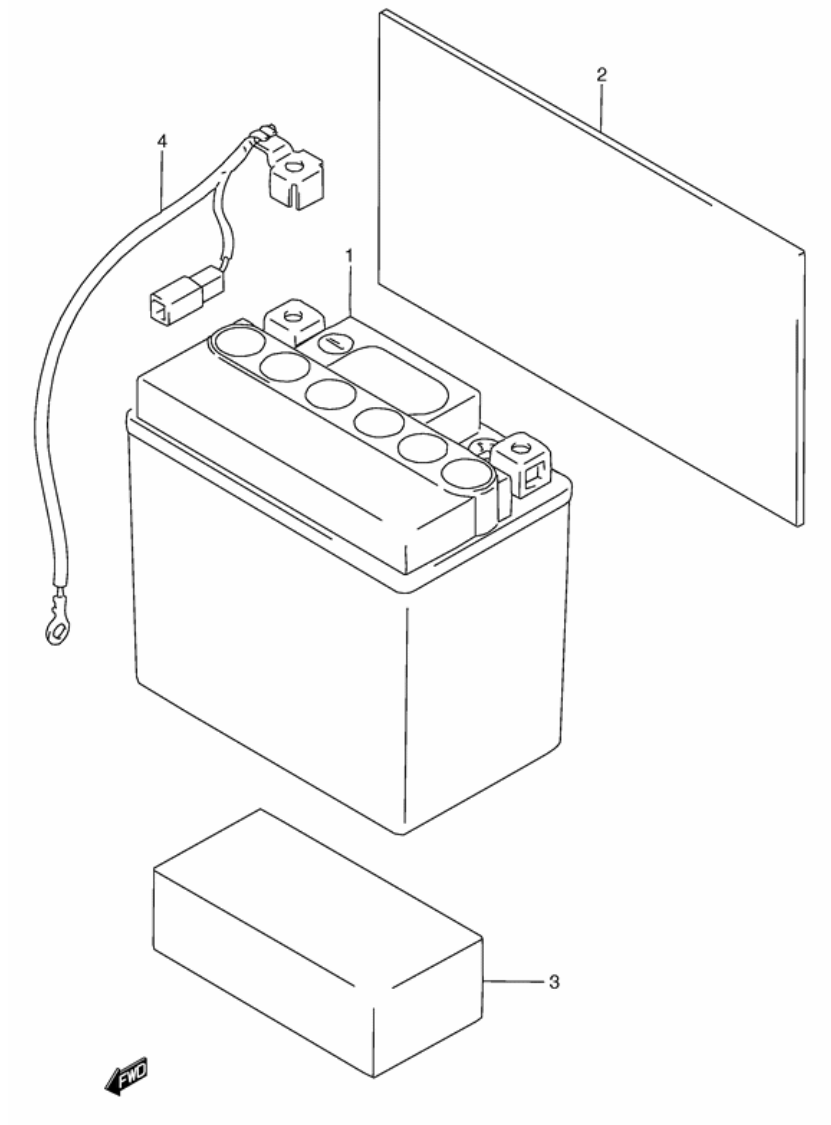
Ref No.	Part No.	Description	Qty	Remarks
1	31100-42E00	MOTOR ASSY, STARTING	1	
2	31130-42E00	BRUSH HOLDER ASSY	1	
3	31135-05B00	SPRING, BRUSH	2	
4	31142-42E00	LEAD WIRE	1	
5	09280-25004	O RING	1	
6	31157-02540	PACKING	1	
7	31311-04C01	ARMATURE	1	
8	02112-34063	SCREW - 02112-3406A	1	
9	02112-35163	SCREW - 02112-3516A	3	
10	31370-41D00	PINION ASSY, STARTING	1	
11	07130-06253	BOLT - 07130-0625B	2	

Fig. 17 (D-8) MAGNETO



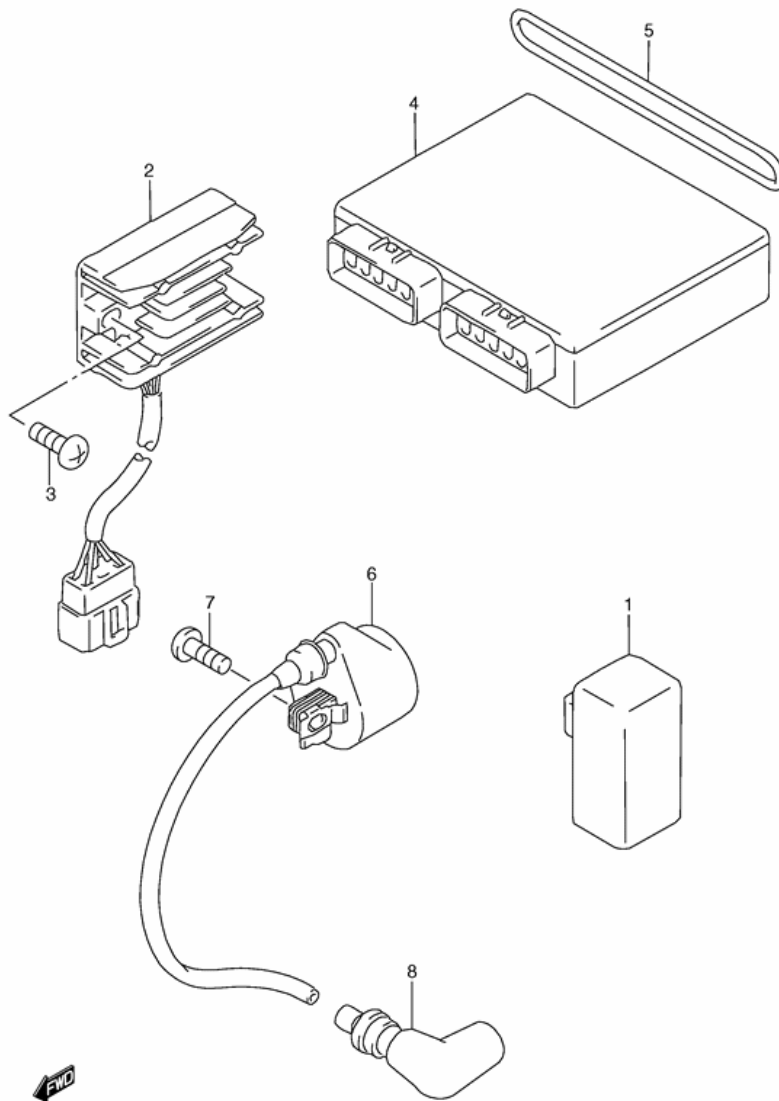
Ref No.	Part No.	Description	Qty	Remarks
1	32101-42E00	STATOR ASSY	1	
2	32102-42E00	ROTOR	1	
3	07130-05123	BOLT - 07130-0512B	4	
4	07130-05303	BOLT - 07130-0530B	3	
5	08316-10123	NUT - 08316-1012A	1	
6	08341-31039	KEY	1	

Fig. 18 (E-2) BATTERY



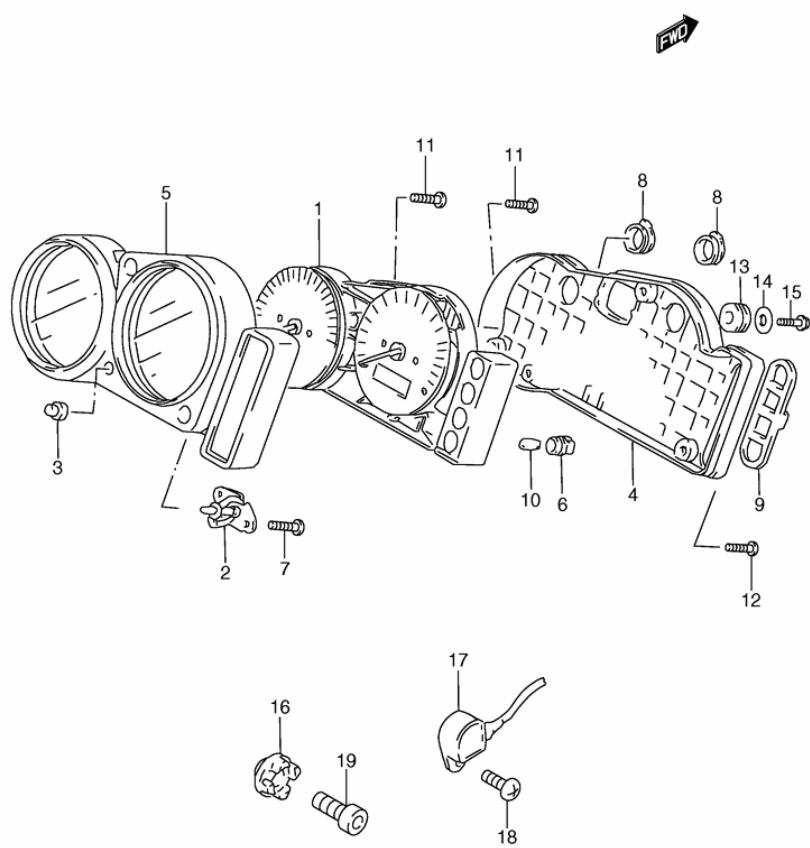
Ref No.	Part No.	Description	Qty	Remarks
1	33610-13E10	BATTERY ASSY (FTX5L-BS,12V4AH)	1	
2	33651-37000	PROTECTOR (170x95x3.0)	2	
3	33652-47D00	PROTECTOR, BATTERY - 33652-47D01	1	
4	33860-42E00	WIRE, BATTERY (-) LEAD	1	

Fig. 19 (E-3) ELECTRICAL



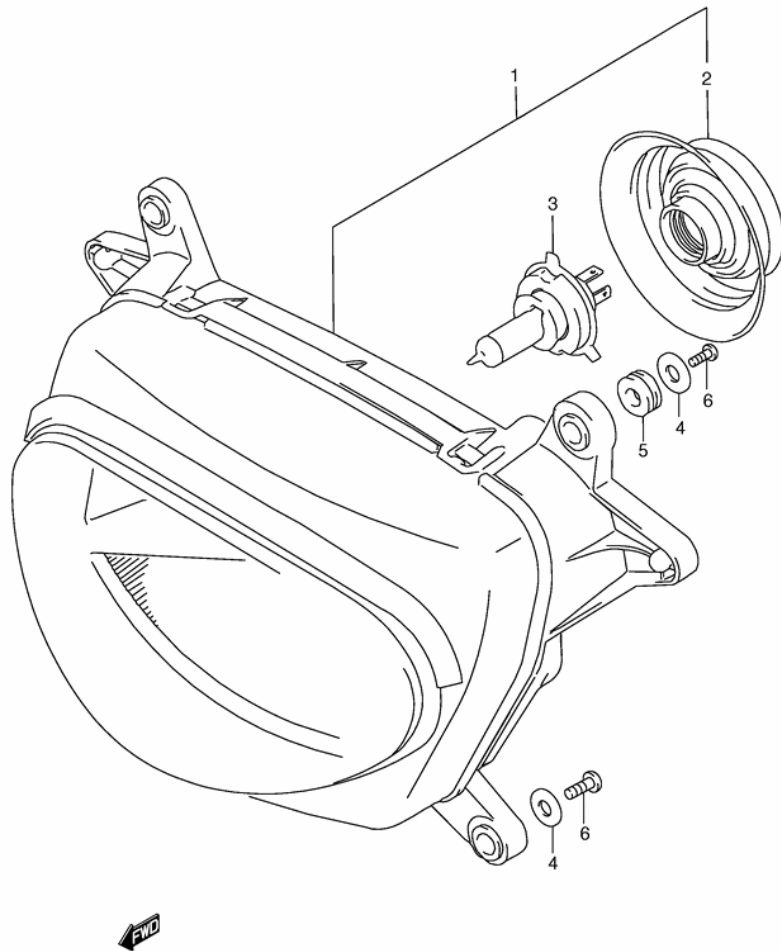
Ref No.	Part No.	Description	Qty	Remarks
1	31800-19D00	RELAY, STARTING MOTOR	1	
2	32800-13E00	RECTIFIER ASSY	1	
3	02142-06253	SCREW - 02142-0625A	2	
4	32900-42E10	CDI UNIT	1	
5	33651-12910	BAND, BATTERY	1	
6	33410-41D10	COIL ASSY, IGNITION	2	
7	02112-06203	SCREW - 02112-0620B	4	
8	33510-20A01	CAP, SPARK PLUG - 33510-20A02	2	

Fig. 20 (E-4) SPEEDOMETER



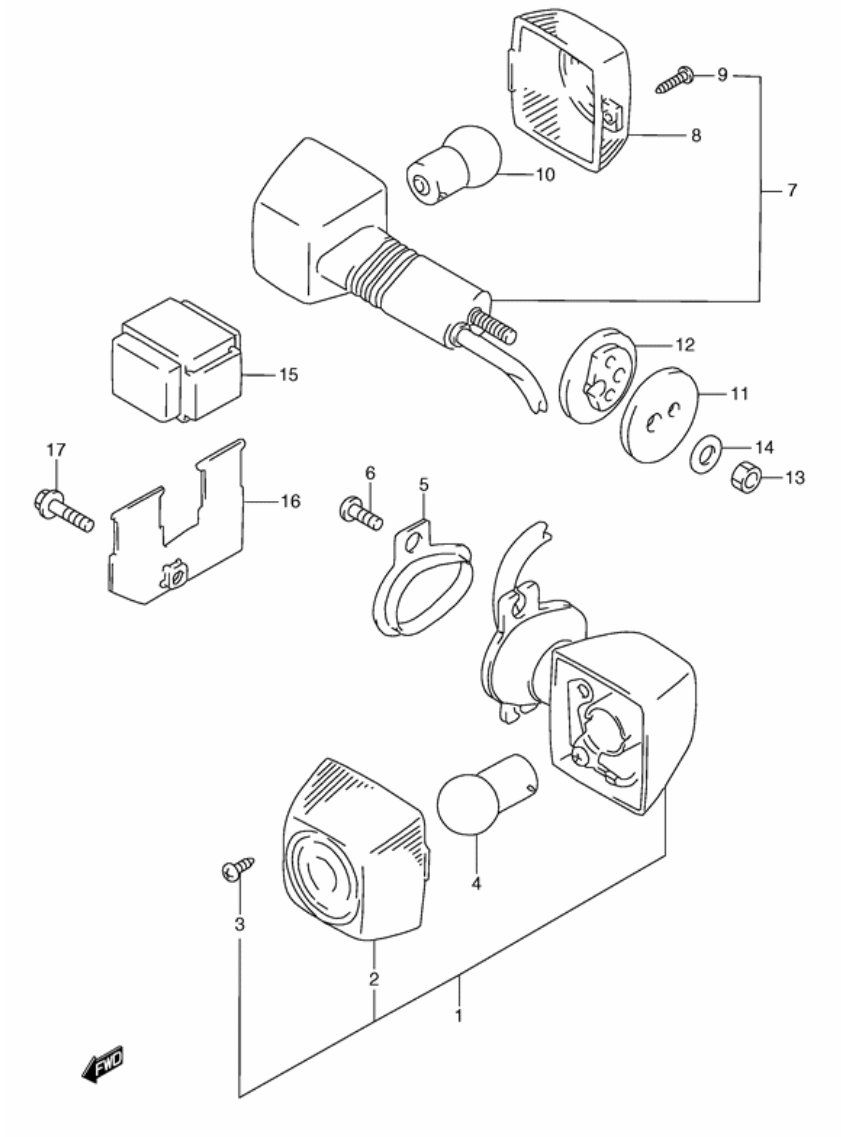
Ref No.	Part No.	Description	Qty	Remarks
1	34120-42E10	SPEEDOMETER/TACHOMETER ASSY	1	
2	34123-33E00	ATTACHMENT, SWITCH	1	
3	34124-33E00	SWITCH, GUM	1	
4	34130-33E00	CASE ASSY - 34130-33E01	1	
5	34150-42E00	VISOR	1	
6	34172-50E10	SOCKET	5	
7	09132-03005	SCREW, PAN HEAD	2	
8	34198-33E00	CAP, BLIND NO.1	2	
9	34198-33E10	CAP, BLIND NO.2	1	
10	09471-12108	BULB (12V,1.7W) - 09471-12108-LC1	5	
11	03521-04203	SCREW	2	
12	03541-04203	SCREW	2	
13	34955-33E00	CUSHION, METER	3	
14	09160-05037	WASHER	3	
15	02162-05083	SCREW - 02162-0508A	3	
16	34981-42E00	ROTOR, SPEED - 34981-42E01	1	
17	34990-33E00	SENSOR - 34990-35F00	1	
18	03541-05123	SCREW - 03541-0512A	1	
19	07130-08203	BOLT - 07130-0820B	1	

Fig. 21 (E-5) HEADLAMP



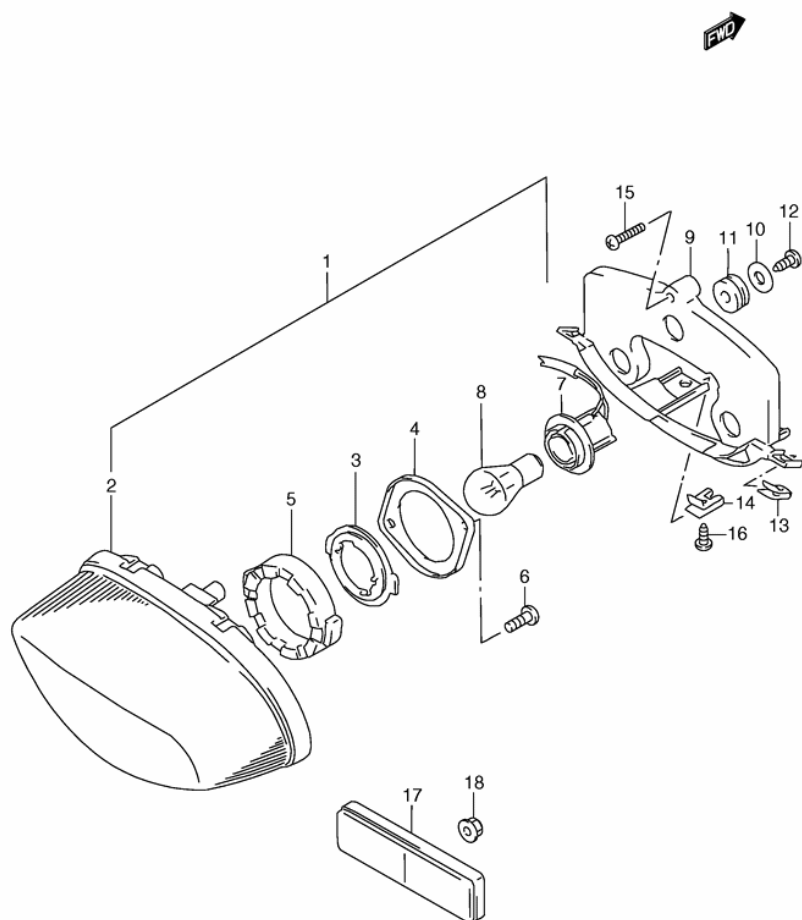
Ref No.	Part No.	Description	Qty	Remarks
1	35100-42E00-999	HEADLAMP ASSY	1	
2	35173-42E00	COVER	1	
3	09471-12060	BULB (12V,60/55W,H4) - 4050301-470	1	
4	09160-05003	WASHER (5.5x18x1) - 09160-05045	7	
5	09320-08051	CUSHION - 09320-08066	3	
6	03511-05163	SCREW - 03511-0516B	7	

Fig. 22 (E-6) TURN SIGNAL LAMP



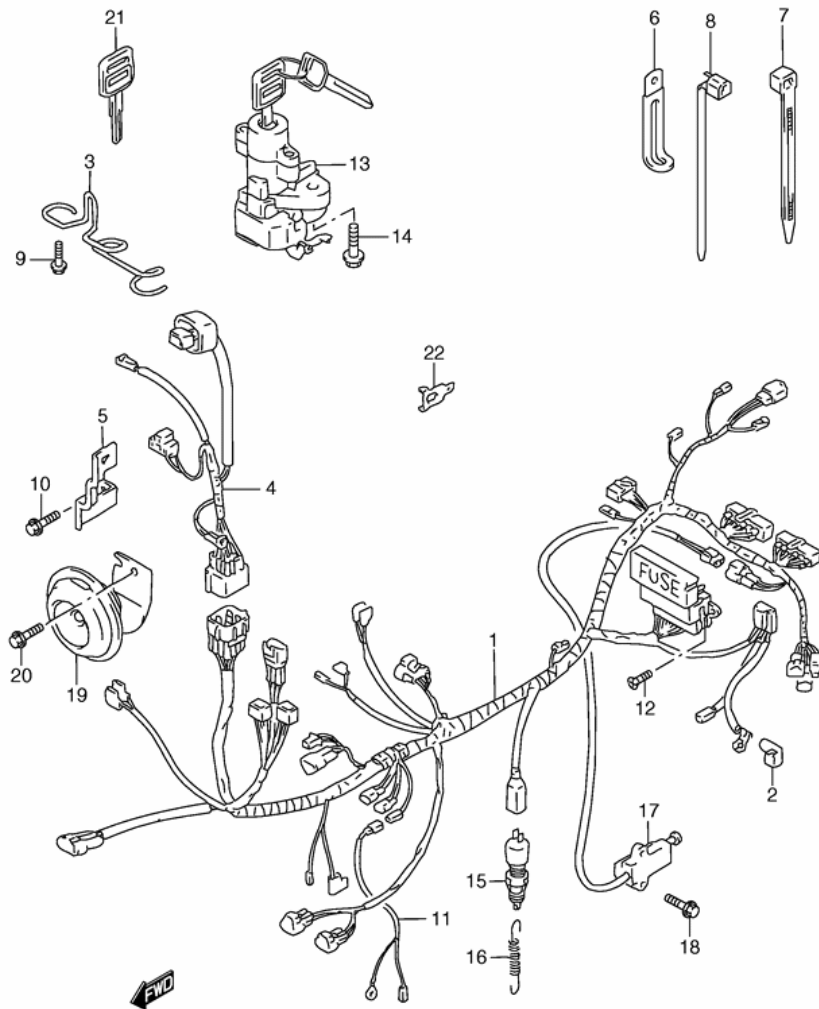
Ref No.	Part No.	Description	Qty	Remarks
1	35601-42E00	LAMP ASSY, FR TURN SIGNAL RH	1	
1	35602-42E00	LAMP ASSY, FR TURN SIGNAL LH	1	
2	35652-06C00	LENS	2	
3	09132-03005	SCREW	2	
4	09471-12162	BULB (12V,15W)	2	
5	35629-33E00	PLATE, FR TURN SIGNAL LAMP	2	
6	03511-05103	SCREW - 03511-0510A	4	
7	35604-42E30	LAMP ASSY, RR TURN SIGNAL LH	1	
7	35603-42E30	LAMP ASSY, RR TURN SIGNAL RH	1	
8	35652-06C00	LENS	2	
9	35625-01A00	SCREW	2	
10	09471-12162	BULB (12V,15W)	2	
11	35695-07D01	SPACER, REAR TURN SIGNAL	2	
12	35695-07D10	SPACER, REAR TURN SIGNAL	2	
13	08310-00063	NUT - 083106A	2	
14	08322-01063	WASHER - 08322-0106A	2	
15	38610-47D00	RELAY ASSY, TURN SIGNAL LAMP	1	
16	38620-42E00	BRACKET, TURN SIGNAL RELAY	1	
17	02142-06123	SCREW - 02142-0612A	1	

Fig. 23 (E-7) REAR COMBINATION LAMP



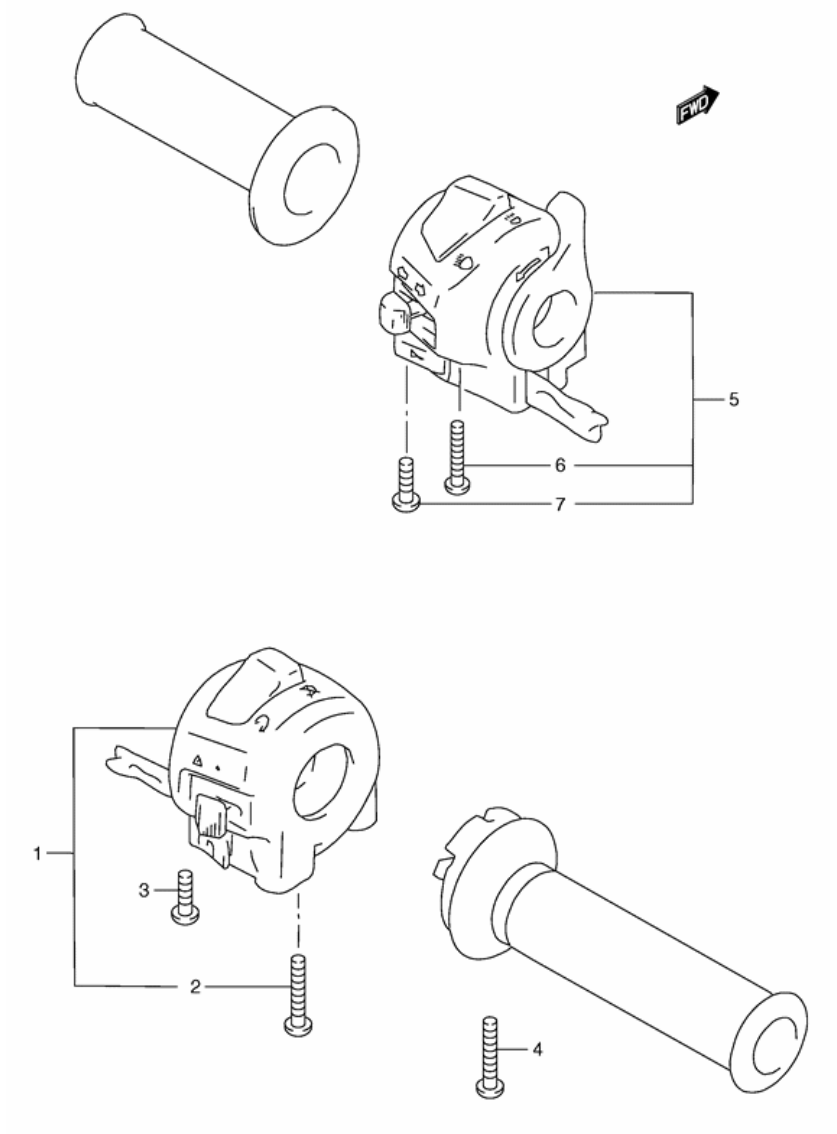
Ref No.	Part No.	Description	Qty	Remarks
1	35710-42E00	LAMP ASSY, REAR COMBINATION - 35710-42E31	1	
2	35740-42E00	LAMP UNIT - 35740-42E11	1	
3	35716-48B21	PLATE NO.1	1	
4	35736-48B21	PLATE	1	
5	35765-42E00	CUSHION - 35765-48B21	1	
6	03211-04123	SCREW - 03211-0412A	2	
7	35718-26E00	SOCKET/CORD - 35718-08F00	1	
8	09471-12083	BULB (12v,21/5W) - 40503-00838-069	1	
9	35791-42E00	HOLDER, REAR COMBINATION LAMP	1	
10	09160-05501	WASHER	3	
11	09320-10015	CUSHION	3	
12	03541-05163	SCREW - 03541-0516A	3	
13	09148-04024	NUT	2	
14	09148-05019	NUT	2	
15	02142-05253	SCREW - 02142-0525B	1	
16	03541-05163	SCREW - 03541-0516A	2	
17	35970-24D60	REFLECTOR ASSY, REAR	1	
18	08316-10053	NUT - 08316-1005A	1	

Fig. 24 (E-8) WIRING HARNESS



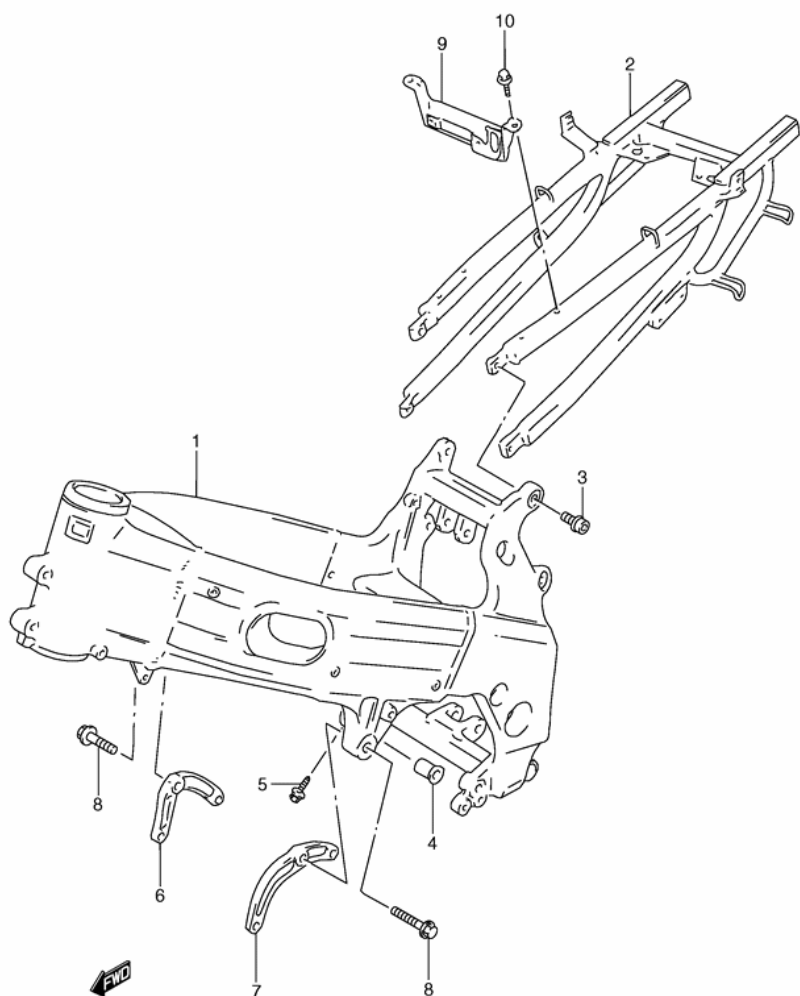
Ref No.	Part No.	Description	Qty	Remarks
1	36610-42E00	HARNESS, WIRING NO.1	1	
2	33624-43500	CAP, BATTERY (+) TERMINAL	1	
3	36619-42E00	GUIDE, WIRING HARNESS	1	
4	36620-42E00	HARNESS, WIRING NO.2	1	
5	36687-42E00	HOLDER, COUPLER	1	
6-1	09404-06429	CLAMP(L:45) (original L:60 discontinued)	2	
6-2	09404-06431	CLAMP - 09404-06432 (L:65)	1	
6-3	09404-06433	CLAMP - 09404-06434 (L:80 T:1.0)	2	Original spec was L:95
6-4	09404-06435	CLAMP (L:135)	1	Original spec was L:120
7	09407-11402	CLAMP (L:90)	2	
8-1	09407-11401	CLAMP (L:95)	4	
8-2	09407-14403	CLAMP (L:125)	5	
8-3	09407-18403	CLAMP - 09407-18402 (L:165)	1	
9	01550-06123	BOLT - 01550-0612A	2	
10	01550-06163	BOLT - 01550-0616A	1	
11	36852-42E00	WIRE, WATER TEMPERATURE LEAD	1	
12	02142-06123	SCREW - 02142-0612A	2	
13	37100-33E11	LOCK ASSY, STEERING	1	
14	09139-08016	BOLT	2	
15	37740-24A00	SWITCH ASSY, STOP LAMP	1	
16	09443-06054	SPRING	1	
17	37840-12X50	SWITCH ASSY, SIDE STAND	1	
18	01550-06203	BOLT - 01550-0620A	2	
19	38500-22D01	HORN ASSY	1	
20	01570-06123	BOLT	1	
21	37146-46E00	KEY, BLANK - 37146-33E00	1	OPT
22	36691-42E00	TERMINAL, IGNITION COIL	2	

Fig. 25 (E-9) HANDLE SWITCH



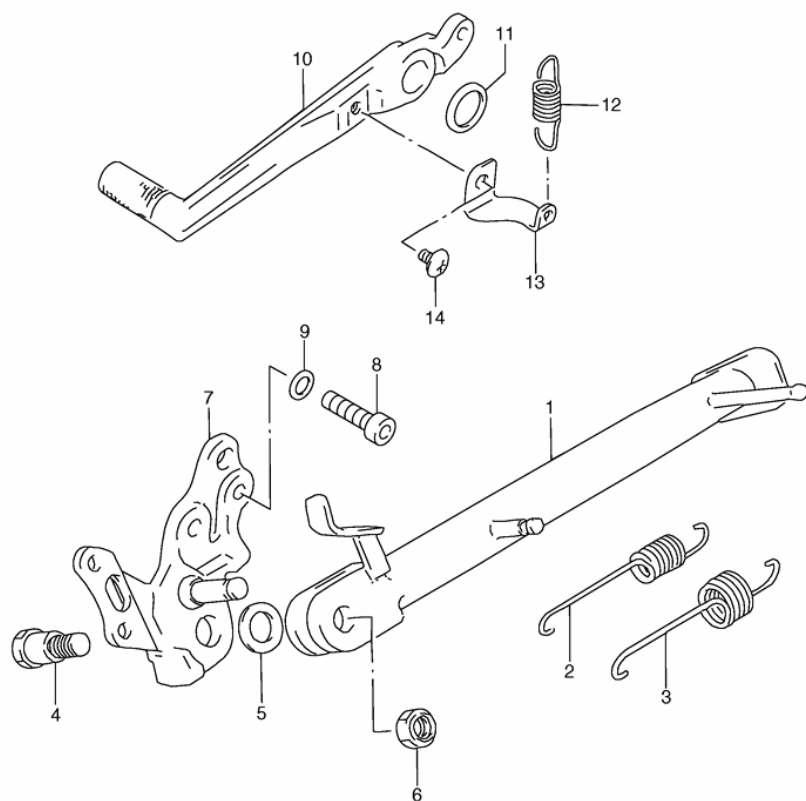
Ref No.	Part No.	Description	Qty	Remarks
1	37200-27E51	SWITCH ASSY, HANDLE RH	1	
2	02112-05503	SCREW - 02112-0550B	1	
3	02112-05303	SCREW - 02112-0530A	1	
4	02112-05103	SCREW, THROTTLE CABLE - 02112-0510A	1	
5	37400-33E11	SWITCH ASSY, HANDLE LH	1	
6	02112-05453	SCREW - 02112-0545B	1	
7	02112-05253	SCREW - 02112-0525A	1	

Fig. 26 (F-2) FRAME



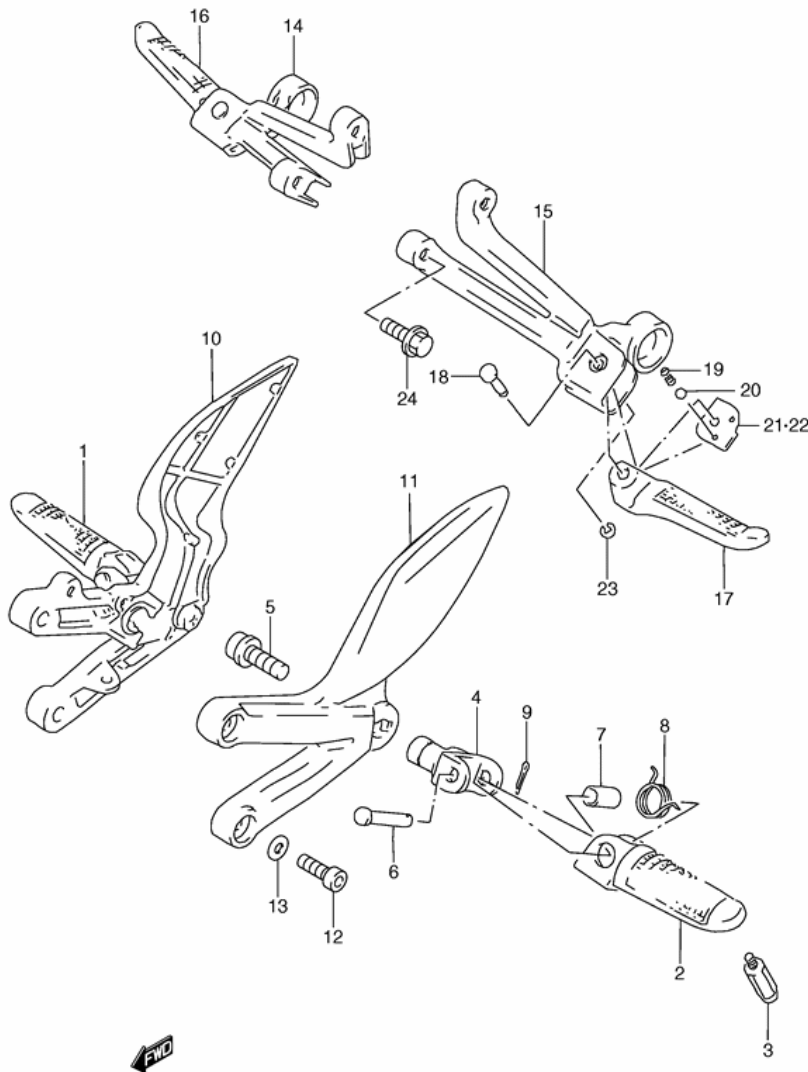
Ref No.	Part No.	Description	Qty	Remarks
1	41100-42E10	FRAME	1	
2	41200-42E00	RALE, SEAT	1	
3	07120-10253	BOLT - 07120-1025A	4	
4	41911-33E00	SPACER, ENGINE MOUNT - 41911-40F01	1	
5	07120-06253	BOLT - 07120-0625A	1	
6	41911-42E00	BRACKET, ENGINE MOUNT FRONT RH	1	
7	41921-42E00	BRACKET, ENGINE MOUNT FRONT LH	1	
8	01550-10403	BOLT - 01550-1040A	2	
9	47410-42E00	HOLDER, ELECTRIC PART	1	
10	01550-06163	BOLT - 01550-0616A	2	

Fig. 27 (F-3 STAND)



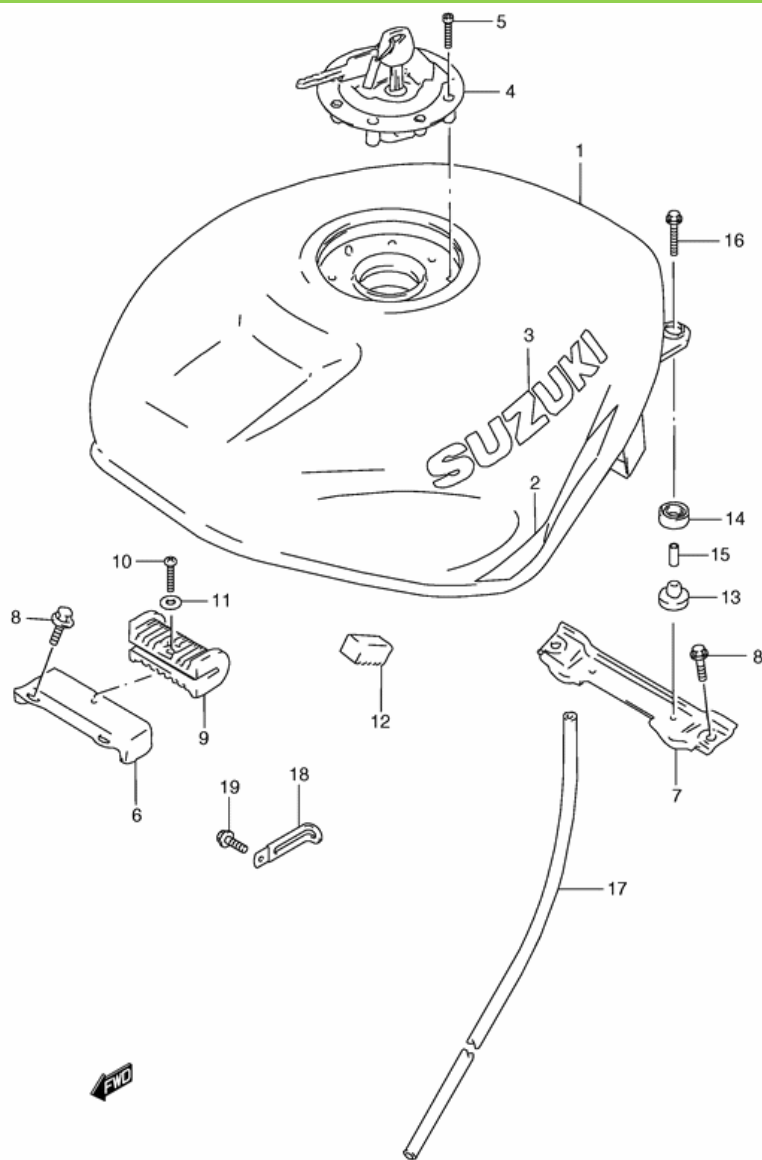
Ref No.	Part No.	Description	Qty	Remarks
1	42310-42E00	STAND, PROP	1	
2	09443-14066	SPRING	1	
3	09443-19012	SPRING	1	
4	09111-10027	BOLT	1	
5	08221-12224	SHIM	1	
6	09159-10027	NUT	1	
7	42330-42E00	BRACKET, PROP STAND	1	
8	01550-08253	BOLT - 01550-0825A	2	
9	09164-08015	WASHER	2	
10	43111-42E00	PEDAL, BRAKE	1	
11	09160-18022	WASHER (18x24x1)	1	
12	09443-13018	SPRING	1	
13	43561-42E00	BRACKET, STOP SWITCH SPRING	1	
14	02112-05163	SCREW - 02112-0516B	1	

Fig. 28 (F-4) FOOTREST



Ref No.	Part No.	Description	Qty	Remarks
1	43511-32C00	BAR, FRONT FOOTREST RH	1	
2	43521-32C00	BAR, FRONT FOOTREST LH	1	
3	43516-42E00	BOLT, BANK SENSOR	2	
4	43530-06C01	HOLDER, FOOTREST	2	
5	09106-10064	BOLT	2	
6	09200-08067	PIN	2	
7	09180-08149	SPACER (8.1X12X22)	2	
8	09448-18022	SPRING	2	
9	04111-25158	COTTER PIN - 04111-2515A	2	
10	43511-42E00	BRACKET, FRONT FOOTREST RH	1	
11	43521-42E00	BRACKET, FRONT FOOTREST LH	1	
12	07130-08203	BOLT - 07130-0820B	4	
13	09164-08015	WASHER	4	
14	43600-42E00	FOOTREST ASSY, PILLION RH	1	
15	43700-42E00	FOOTREST ASSY, PILLION LH	1	
16	43611-33E00	BAR, PILLION FOOTREST RH - 43611-33E11	1	
17	43621-33E00	BAR, PILLION FOOTREST LH - 43621-33E11	1	
18	87259-85510	PIN	2	
19	09440-05005	SPRING	2	
20	06111-07004	BALL	2	
21	43816-23E10	PLATE, RH	1	
22	43826-23E10	PLATE, LH	1	
23	08332-11043	E RING - 08332-1104B	2	
24	01550-08203	BOLT - 01550-0820A	4	

Fig. 29 (F-5) FUEL TANK (for F9H, F9J)

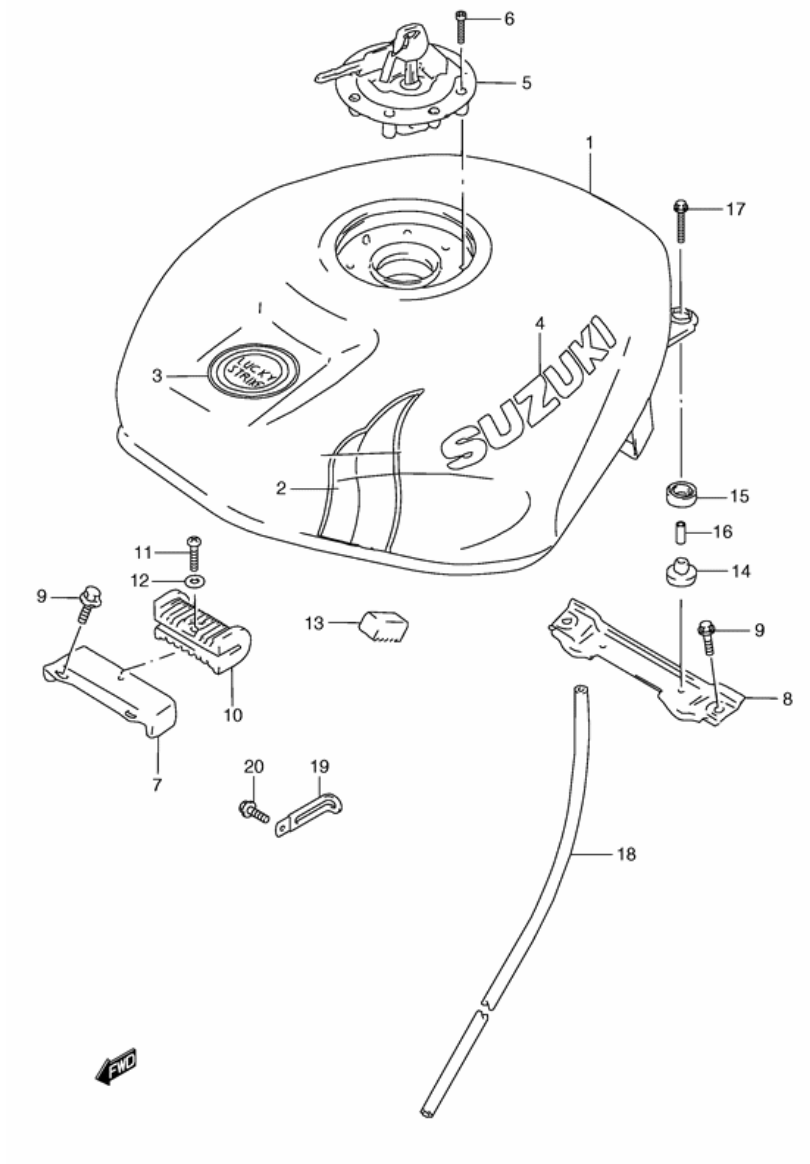


Ref No.	Part No.	Description	Qty	Remarks
1-1	44100-42E00-F9K	TANK ASSY, FUEL	1	for F9H
1-2	44100-42E00-C03	TANK ASSY, FUEL	1	for F9J
2-1	68110-42E00-Z15	TAPE SET, FUEL TANK (VIOLET)	1	for F9K
2-2	68110-42E00-019	TAPE SET, FUEL TANK (BLACK)	1	for C03
3	68111-42E00-13L	EMBLEM, FUEL TANK (SILVER)	2	
4	44200-33840	CAP SET, FUEL TANK	1	
5	09106-05017	BOLT (L:20)	4	
6	44521-42E00	BRACKET, FUEL TANK NO.1	1	
7	44550-42E00	BRACKET, FUEL TANK NO.2	1	
8	01550-06123	BOLT - 01550-0612A	4	
9	44510-33D00	CUSHION, FUEL TANK FRONT	1	
10	02142-05123	SCREW - 02142-0512B	1	
11	09169-05012	WASHER	1	
12	44540-42E00	CUSHION, FUEL TANK SIDE (44540-12E01)	2	
13	09320-10020	CUSHION - 09320-10038	2	
14	44512-42E00	CUSHION, FUEL TANK REAR UPPER	2	
15	09180-06271	SPACER (6.5X9X18)	2	
16	01550-06303	BOLT - 01550-0630A	2	
17	44423-42E00	HOSE, WATER DRAIN	1	
18	09404-06432	CLAMP (L:80)	1	
19	01550-06103	BOLT - 01550-0610A	1	

Color: C03 = 019(Black), 17U(Gray)
 F9H = 30H(White), Y0K(Pink)
 F9J = 30H(White), Y0P(Blue)
 F9K = 019(Black), Z15(Violet)

Refer to FIG 29A (F-6) FOR G11

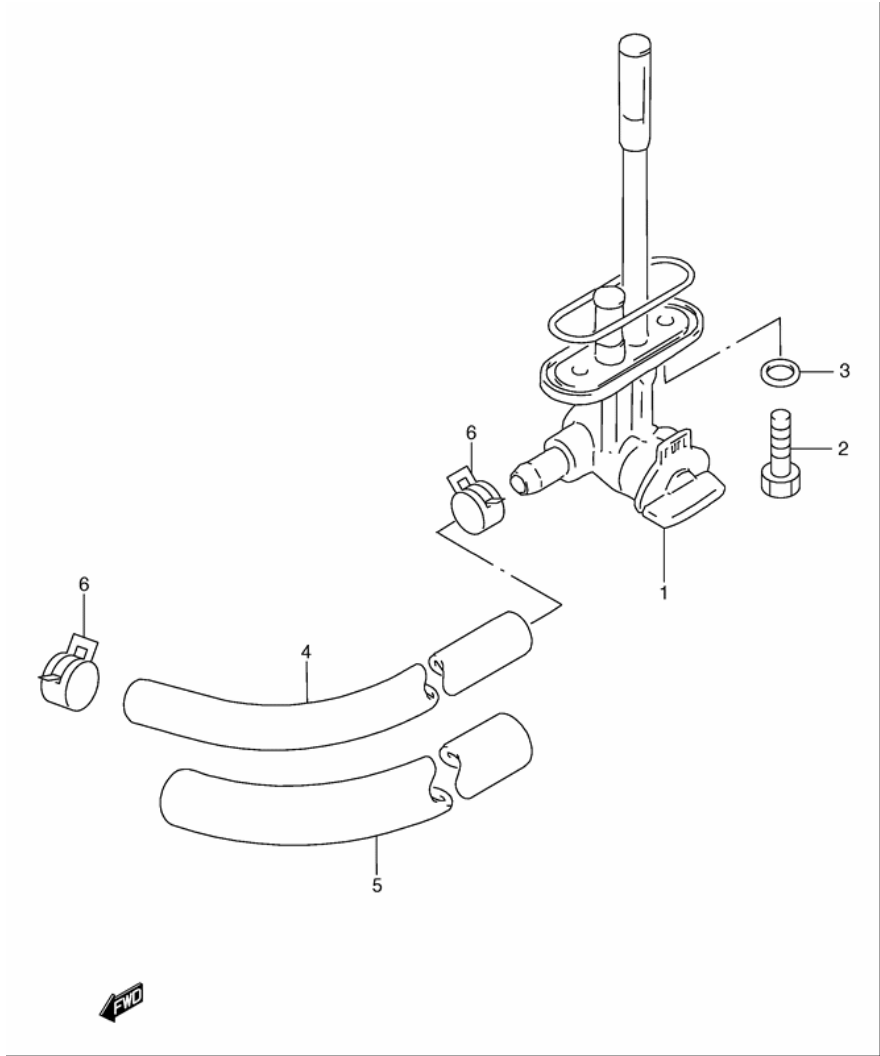
Fig. 29A (F-6) FUEL TANK (for G11)



Ref No.	Part No.	Description	Qty	Remarks
1	44100-42E10-G11	TANK ASSY, FUEL	1	
2	68110-42E10-G2A	TAPE SET, FUEL TANK	1	
3	68111-42E10-G2B	EMBLEM, FUEL TANK	1	
4	68111-42E00-064	EMBLEM, "SUZUKI" (WHITE)	2	
5	44200-33840	CAP SET, FUEL TANK	1	
6	09106-05017	BOLT (L:20)	4	
7	44521-42E00	BRACKET, FUEL TANK NO.1	1	
8	44550-42E00	BRACKET, FUEL TANK NO.2	1	
9	01550-06123	BOLT - 01550-0612A	4	
10	44510-33D00	CUSHION, FUEL TANK FRONT	1	
11	02142-05123	SCREW - 02142-0512B	1	
12	09169-05012	WASHER	1	
13	44540-42E00	CUSHION, FUEL TANK SIDE (44540-12E01)	2	
14	09320-10020	CUSHION - 09320-10038	2	
15	44512-42E00	CUSHION, FUEL TANK REAR UPPER	2	
16	09180-06271	SPACER (6.5x9x18)	2	
17	01550-06303	BOLT - 01550-0630A	2	
18	44423-42E00	HOSE, WATER DRAIN	1	
19	09404-06432	CLAMP (L:80)	1	
20	01550-06103	BOLT - 01550-0610A	1	

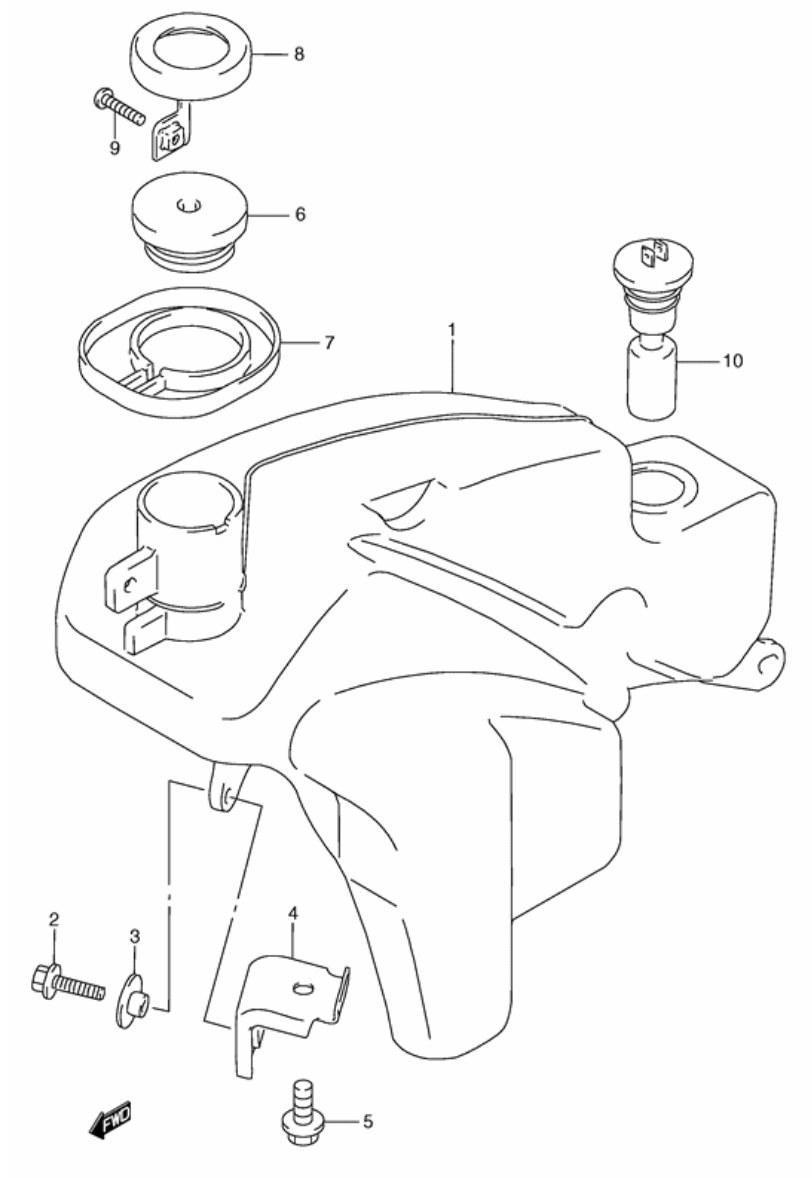
Color: G11 = 30H(White), 0NH(Red)

Fig. 30 (F-7) FUEL COCK



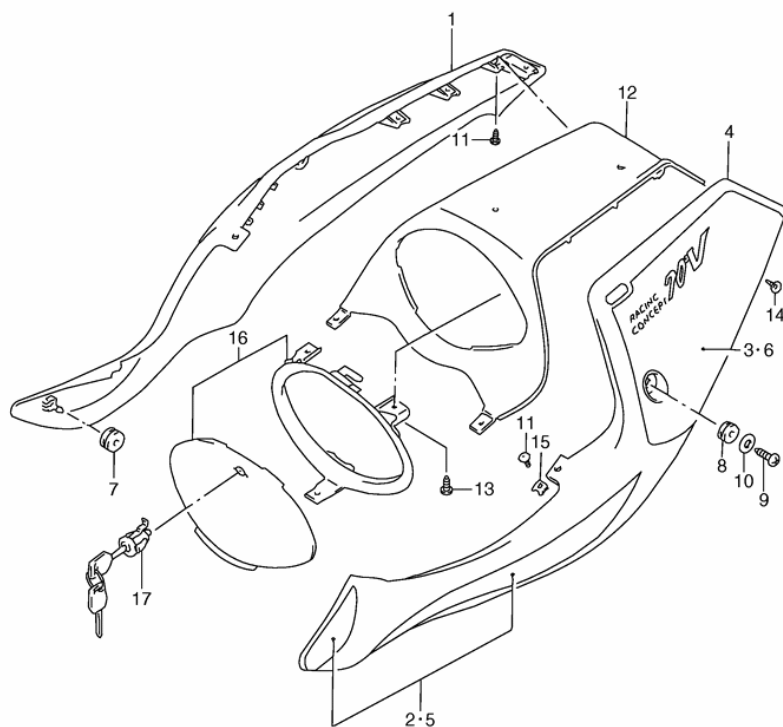
Ref No.	Part No.	Description	Qty	Remarks
1	44300-42E00	COCK ASSY, FUEL (44300-42E01)	1	
2	09128-06057	BOLT - 02112-06207	2	
3	09168-06026	GASKET (6.4x11.5x0.8)	2	
4	09355-70125-600	HOSE (7x12x600) - 09354-65113-600	1	L:600->200
5	09352-13162-600	HOSE (13.5x16.5x600)	1	L:600->160
6	09401-11407	CLIP (ID:11.6) - 09401-11415	2	

Fig. 31 (F-8) OIL TANK



Ref No.	Part No.	Description	Qty	Remarks
1	44611-42E00	TANK, OIL	1	
2	01550-06163	BOLT - 01550-0616A	2	
3	09169-06073	WASHER (6.1X17.0X4.80)	2	
4	44820-42E00	BRACKET, OIL TANK	1	
5	01550-06163	BOLT - 01550-0616A	1	
6	44651-04701	CAP, OIL TANK (44651-04702)	1	
7	44667-42E00	RUBBER, OIL TANK INLET	1	
8	44680-42E00	COVER, OIL TANK CAP	1	
9	02142-05163	SCREW - 02142-0516A	1	
10	37880-42E00	SWITCH ASSY, OIL LEVEL	1	

Fig. 32 (F-9) FRAME COVER (for F9H, F9J)

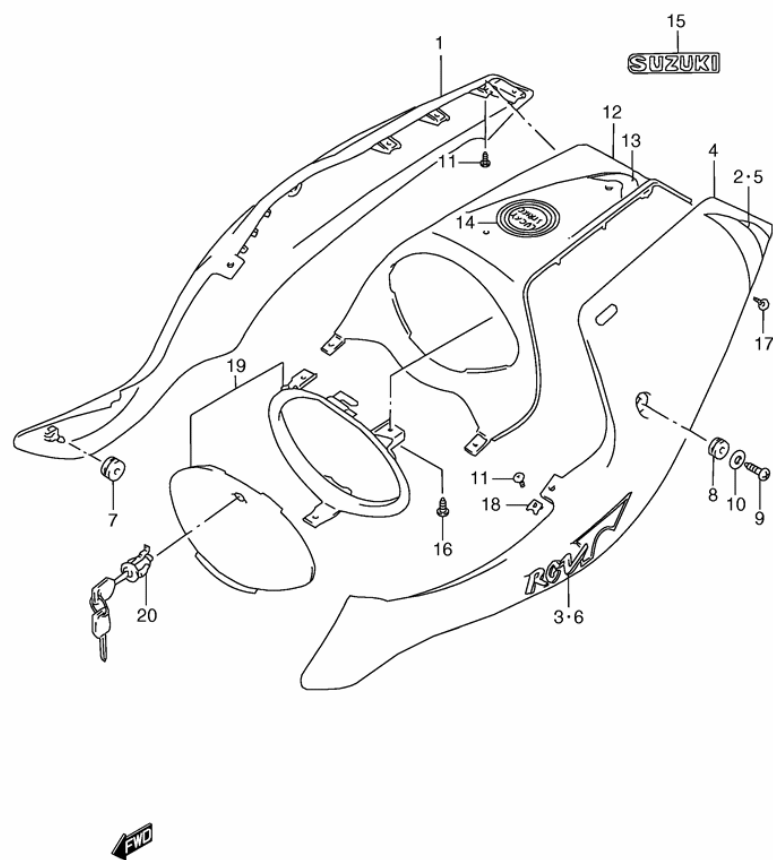


Ref No.	Part No.	Description	Qty	Remarks
1-1	47110-42E00-30H	COVER, FRAME RH (WHITE)	1	for F9H
1-2	47110-42E00-2GX	COVER, FRAME RH (WHITE)	1	for F9J
2-1	68130-42E00-YOK	TAPE SET, RH (PINK)	1	for 30H
2-2	68130-42E00-YOP	TAPE SET, RH (BLUE)	1	for 2GX
3-1	68136-42E01-G1U	TAPE, ZECKEN RH	1	for 30H
3-2	68136-42E01-G0S	TAPE, ZECKEN RH	1	for 2GX
4-1	47210-42E00-30H	COVER, FRAME LH (WHITE)	1	for F9H
4-2	47210-42E00-2GX	COVER, FRAME LH (WHITE)	1	for F9J
5-1	68140-42E00-YOK	TAPE SET, LH (PINK)	1	for 30H
5-2	68140-42E00-YOP	TAPE SET, LH (BLUE)	1	for 2GX
6-1	68146-42E01-G1U	TAPE, ZECKEN LH	1	for 30H
6-2	68146-42E01-G0S	TAPE, ZECKEN LH	1	for 2GX
7	47161-21E00	CUSHION, FRAME COVER	2	
8	94433-26B00	CUSHION	2	
9	09139-06071	SCREW (6x20)	2	
10	09160-06054	WASHER (6.5x22x1.6)	2	
11	03541-15163	SCREW - 03541-1516A	10	
12	47310-42E00-30H	COVER ASSY, FRAME CENTER (WHITE)	1	
13	03241-15123	SCREW - 03241-1512B	3	
14	03541-14163	SCREW - 03541-1416B	2	
15	09148-05020	NUT	2	
16	47320-42E00-30H	LID, FRAME COVER (WHITE)	1	
17	92100-25840	LOCK SET, LID	1	

Color: F9H = 30H(White), YOK(Pink)
F9J = 30H(White), YOP(Blue)

Refer to FIG 32A (F-10) for G11

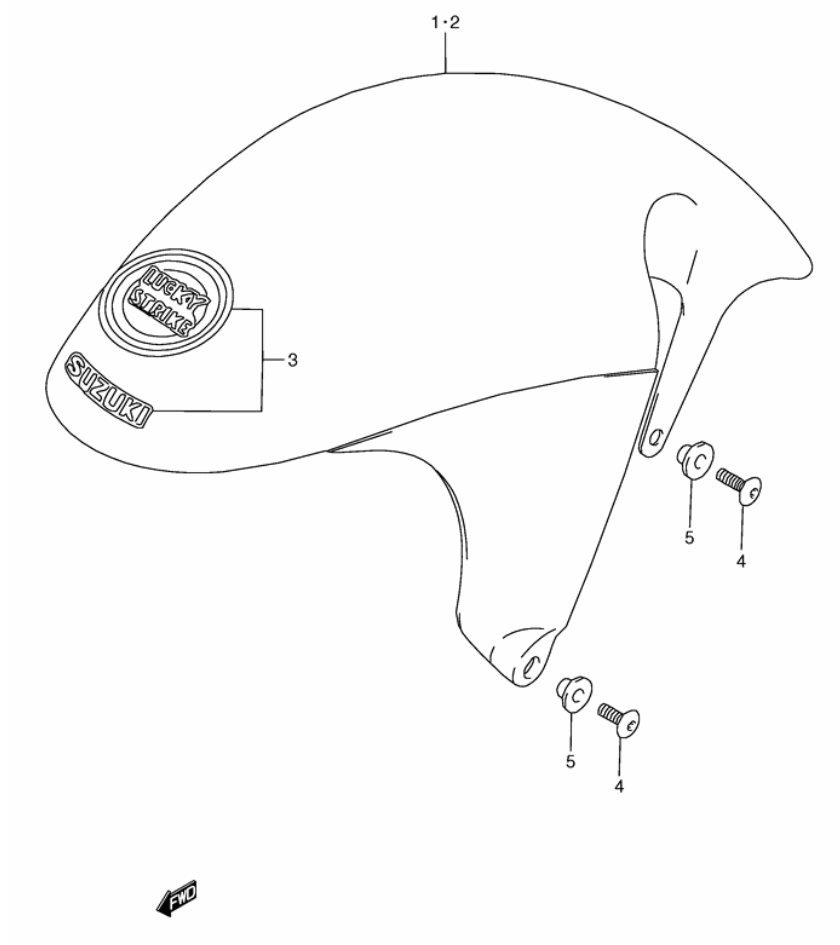
Fig. 32A (F-10) FRAME COVER (for G11)



Ref No.	Part No.	Description	Qty	Remarks
1	47110-42E10-G11	COVER, FRAME RH	1	
2	68135-42E00-G3A	TAPE, FRAME RH	1	
3	68131-42E00-G2C	EMBLEM, FRAME COVER	1	
4	47210-42E10-G11	COVER, FRAME LH	1	
5	68145-42E00-G3A	TAPE, FRAME LH	1	
6	68131-42E00-G2C	EMBLEM, FRAME COVER	1	
7	47161-21E00	CUSHION, FRAME COVER	2	
8	94433-26B00	CUSHION	2	
9	09139-06071	SCREW (6x20)	2	
10	09160-06054	WASHER (6.5x22x1.6)	2	
11	03541-15163	SCREW - 03541-1516A	10	
12	47310-42E10-G11	COVER ASSY, FRAME CENTER	1	
13	68165-42E00-G3A	TAPE, CENTER COVER	1	
14	68111-42E10-G2B	EMBLEM, CENTER	1	
15	68166-31300-33J	EMBLEM, "SUZUKI" (BLACK)	1	
16	03241-15123	SCREW - 03241-1512B	3	
17	03541-14163	SCREW	2	
18	09148-05020	NUT	2	
19	47320-42E00-ONH	LID, FRAME COVER (RED)	1	
20	92100-25840	LOCK SET, LID	1	

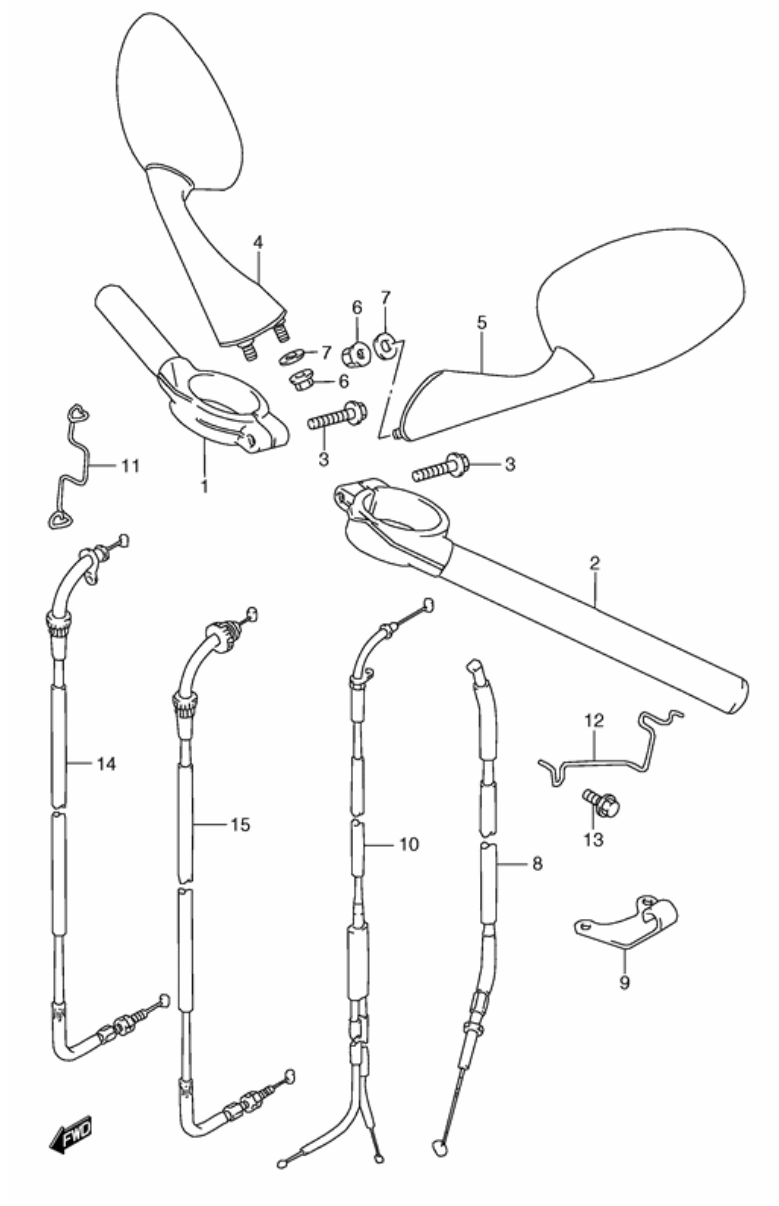
Color: G11 = 30H(White), ONH(Red)

Fig. 33 (G-2) FRONT FENDER



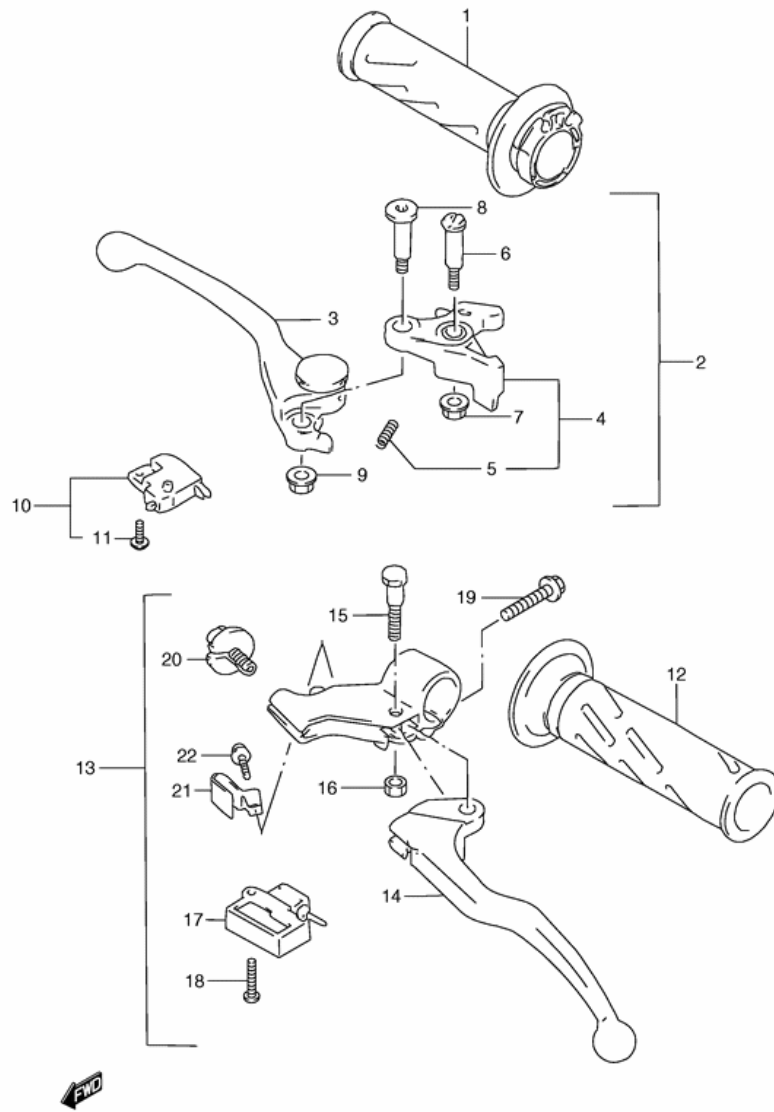
Ref No.	Part No.	Description	Qty	Remarks
1-1	53110-42E00-YOK	FENDER, FRONT (PINK)	1	for F9H
1-2	53110-42E10-YOP	FENDER, FRONT (BLUE)	1	for F9J
2	53110-42E20-30H	FENDER, FRONT (WHITE)	1	for G11
3	68151-22D20-G2B	EMBLEM	1	for 30H
4	09139-06030	SCREW (6x16)	4	
5	09161-06021	WASHER - 09161-06021-LCP	4	

Fig. 34 (G-3) HANDLEBAR



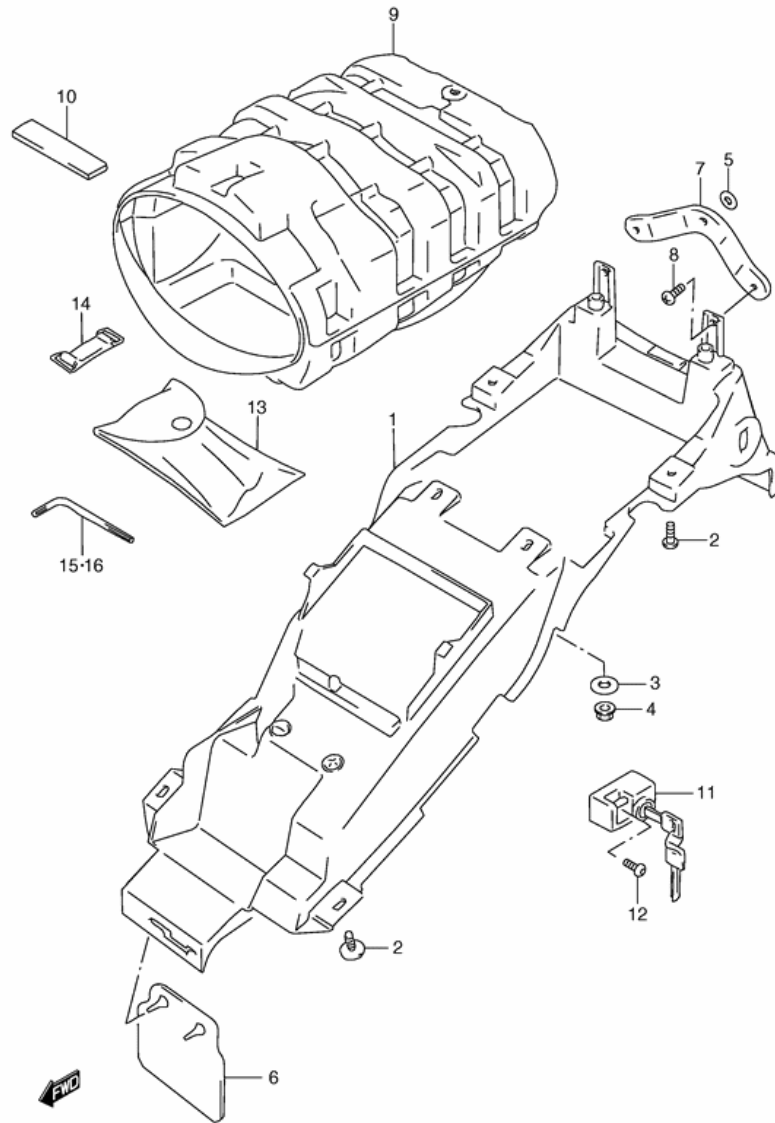
Ref No.	Part No.	Description	Qty	Remarks
1	56111-42E00	HANDLEBAR, RH	1	
2	56151-42E00	HANDLEBAR, LH	1	
3	01580-08453	BOLT	2	
4	56500-42E00	MIRROR ASSY, REAR VIEW RH	1	
5	56600-42E00	MIRROR ASSY, REAR VIEW LH	1	
6	08313-20063	NUT - 08313-2006B	4	
7	09161-06023	WASHER	2	
8	58200-42E00	CABLE ASSY, CLUTCH	1	
9	58634-42E00	STOPPER, CLUTCH CABLE	1	
10	58410-42E00	CABLE, STARTER	1	
11	58621-42E00	GUIDE, CABLE NO.1	1	
12	58622-42E00	GUIDE, CABLE NO.2	1	
13	01550-06163	BOLT - 01550-0616A	2	
14	58300-42E00	CABLE ASSY, THROTTLE NO.1	1	
15	58300-42E10	CABLE ASSY, THROTTLE NO.2	1	

Fig. 35 (G-4) HANDLE LEVER



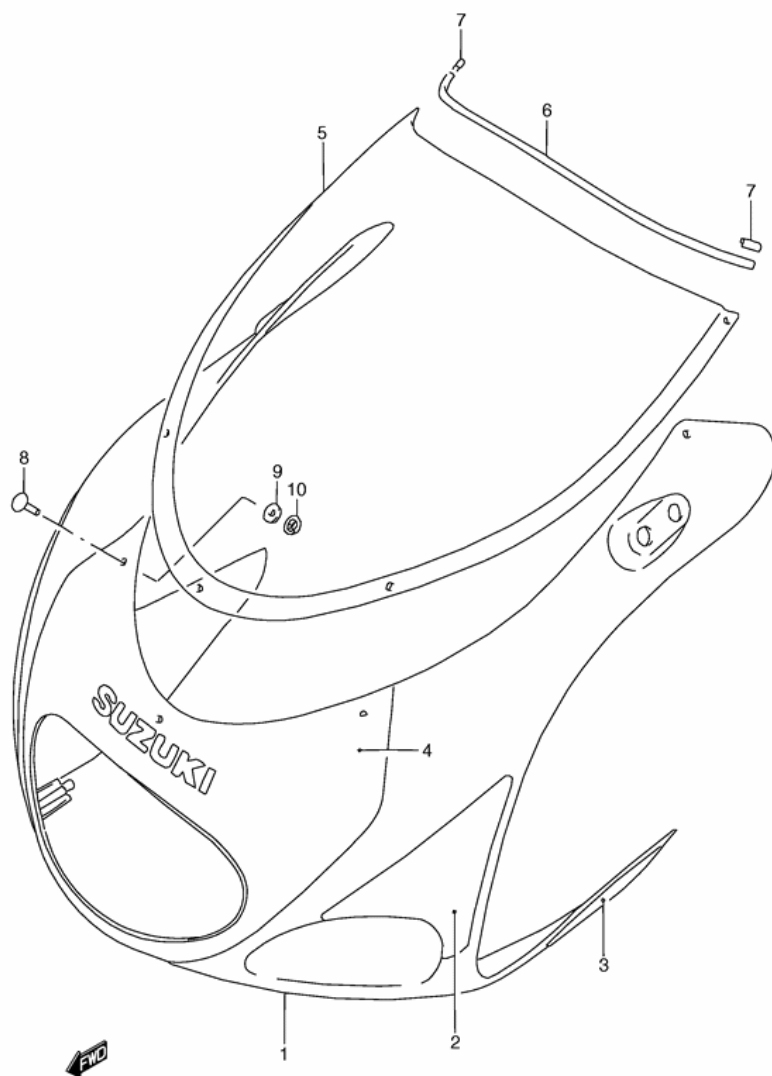
Ref No.	Part No.	Description	Qty	Remarks
1	57110-46E01	GRIP, THROTTLE - 57110-46E02	1	
2	57300-42E00	LEVER ASSY, BRAKE	1	
3	57420-42E00	LEVER, ADJUST	1	
4	57430-42E00	KNOCKER	1	
5	57438-42E00	SPRING	1	
6	57437-32C01	BOLT, LEVER	1	
7	08319-31065	NUT - 08319-3106A	1	
8	57431-17C00	BOLT, LEVER	1	
9	08316-10063	NUT - 08316-1006A	1	
10	57460-17C00	SWITCH ASSY, STOP - 57460-14J01	1	
11	57465-17C00	SCREW	1	
12	57211-22D01	GRIP, LH - 57211-22D01-291	1	
13	57500-33E10	LEVER ASSY, clutch - 57500-40F10	1	
14	57621-33E00	LEVER, CLUTCH - 57621-40F00	1	
15	57431-45C00	BOLT, LEVER SET - 57431-45C01	1	
16	08319-21065	NUT - 08319-2106A	1	
17	57560-05A00	SWITCH, CLUTCH	1	
18	02122-03208	SCREW - 02122-0320A	1	
19	01547-06205	BOLT - 01547-0620B	1	
20	57641-33E00	NUT, CABLE ADJUSTER	1	
21	57644-33E00	SPRING, ADJUST	1	
22	57642-33E00	SCREW, SPRING	1	

Fig. 36 (G-5) REAR FENDER



Ref No.	Part No.	Description	Qty	Remarks
1	63111-42E00	FENDER, REAR	1	
2	09116-06144	BOLT (6x16) - 09116-06165	4	
3	09160-06088	WASHER (6.5x20x1.6)	3	
4	08319-31063	NUT - 08319-3106A	3	
5	09160-06079	WASHER (6.5x16x1.2) - 09160-06052	2	
6	63411-42E00	MUD GUARD, REAR FENDER	1	
7	63121-42E00	BRACKET, TAIL LAMP	1	
8	02142-05123	SCREW - 02142-0512B	2	
9	93110-42E00	BOX, REAR	1	
10	42573-42E00	CUSHION, REAR BOX	2	
11	95700-44820	LOCK SET, HELMET - 95700-41821	1	
12	09139-06089	SCREW	1	
13	09800-21033	TOOL ASSY	1	
14	09462-00017	BAND	1	
15	09816-00059	HEXAGON SPANNER, 5	1	
16	09816-00103	HEXAGON SPANNER, 4	1	

Fig. 37 (G-6) COWLING BODY (for F9H, F9J)



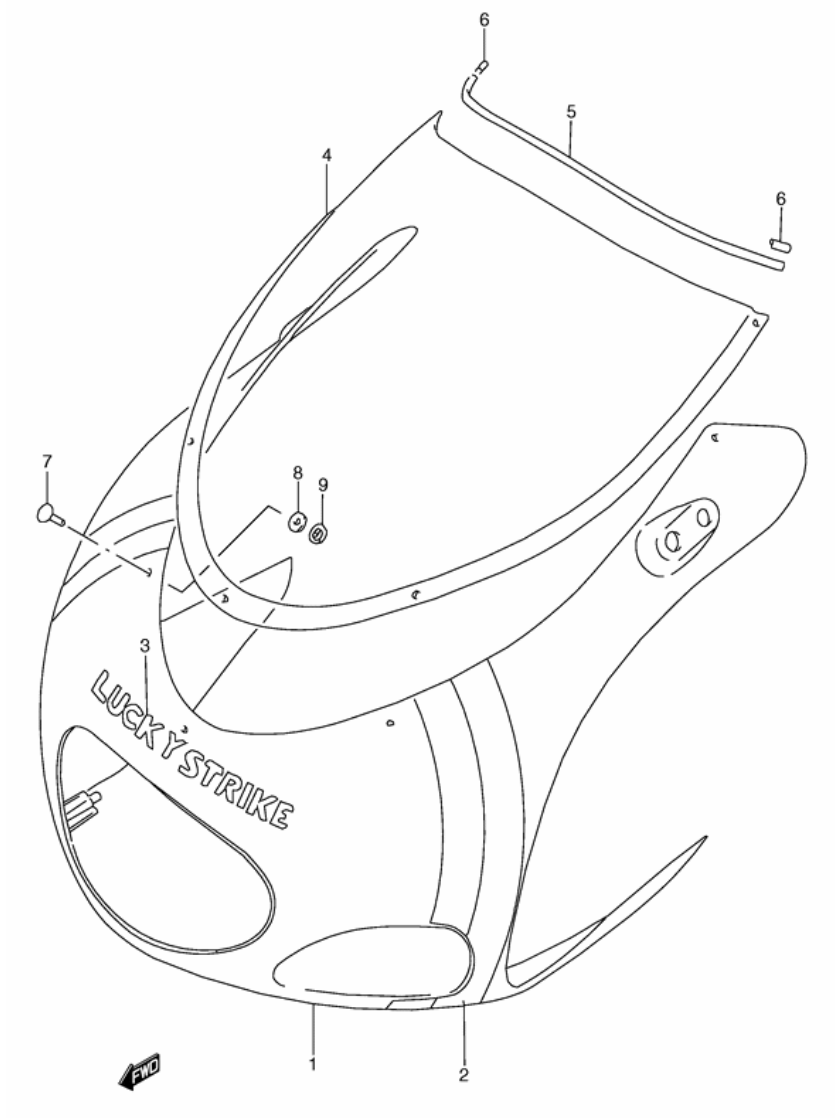
Ref No.	Part No.	Description	Qty	Remarks
1-1	94400-42E00-Z15	COWLING, BODY (VIOLET)	1	for F9H
1-2	94400-42E00-019	COWLING, BODY (BLACK)	1	for F9J
2	68270-42E00-30H	TAPE SET, BODY FRONT (WHITE)	1	
3-1	68280-42E00-019	TAPE SET, BODY SIDE (BLACK)	1	for Z15
3-2	68280-42E00-17U	TAPE SET, BODY SIDE (GRAY)	1	for 019
4-1	68275-42E00-87N	TAPE, BODY	1	for Z15
4-2	68275-42E00-G0T	TAPE, BODY	1	for 019
5	94610-42E00	WINDOW SCREEN SET	1	
6	94631-33C01	MOUL, WINDOW SCREEN	1	
7	94637-21E00	CLIP, MOUL	2	
8	94616-22D00	PIN, WINDOW SCREEN (4x11)	7	
9	09320-04007	CUSHION (4x13x1.0)- 09320-04501	7	
10	09148-04032	NUT	7	

Color: F9H = 30H(White), Y0K(Pink)
F9J = 30H(White), Y0P(Blue)

Refer to FIG 37A (G-7) for G11

Refer to FIG 38 (G-8) for COWLING BODY INSTALLATION PARTS

Fig. 37A (G-7) COWLING BODY (for G11)

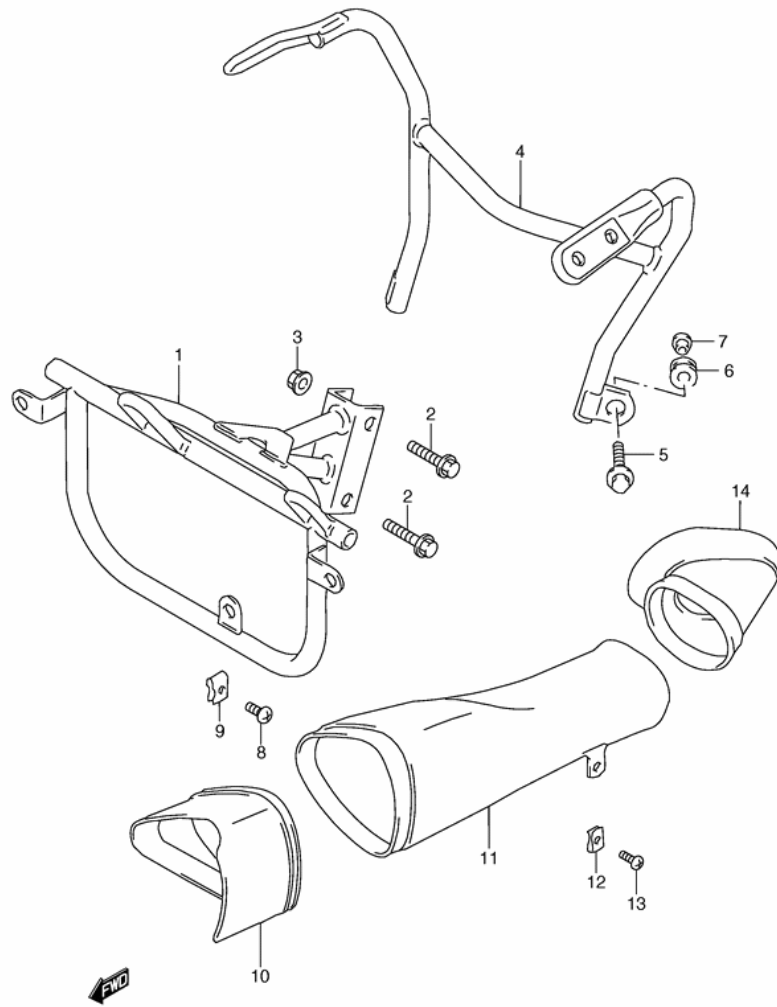


Ref No.	Part No.	Description	Qty	Remarks
1	94400-42E20-G11	COWLING, BODY	1	
2	68270-42E10-G3A	TAPE SET, BODY	1	
3	68271-42E00-D0Z	EMBLEM, COWLING BODY	1	
4	94610-42E00	WINDOW SCREEN SET	1	
5	94631-33C01	MOUL, WINDOW SCREEN	1	
6	94637-21E00	CLIP, MOUL	2	
7	94616-22D00	PIN, WINDOW SCREEN (4x11)	7	
8	09320-04007	CUSHION (4x13x1.0) - 09320-04501	7	
9	09148-04032	NUT	7	

Color: G11 = 30H(White), 0NH(Red)

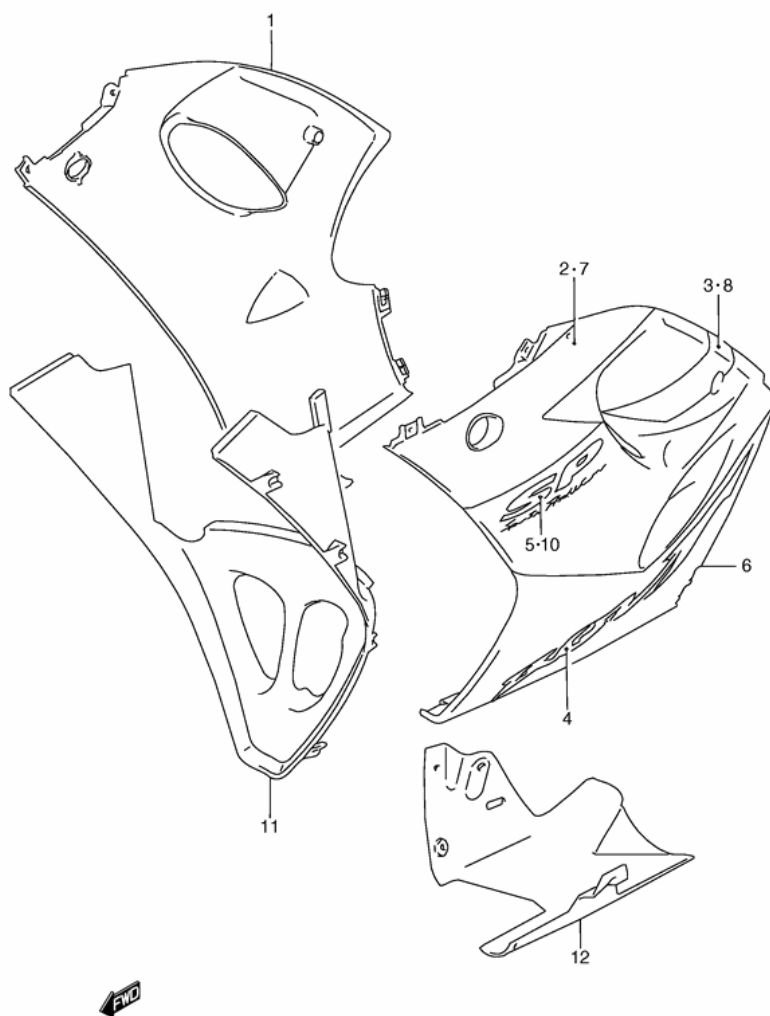
Refer to FIG 38 (G-8) for COWLING BODY INSTALLATION PARTS

Fig. 38 (G-8) COWLING BODY INSTALLATION PARTS



Ref No.	Part No.	Description	Qty	Remarks
1	94510-42E00	BRACE, COWLING - 94510-42E01	1	
2	01550-08403	BOLT - 01550-0840B	2	
3	08313-20083	NUT - 08313-2008A	1	
4	94520-42E00	BRACE, REAR VIEW MIRROR	1	
5	09116-06146	BOLT (6x25) - 09116-06150	2	
6	09320-09009	CUSHION	2	
7	94529-46E00	WASHER, MIRROR BRACE INNER - 94529-46E0V	2	
8	09139-05054	SCREW (M5x16)	4	
9	94484-32B00	NUT - 94484-24F00	4	
10	94454-42E00	JOINT, AIR INTAKE FRONT LH	1	
11	94452-42E00	PIPE, AIR INTAKE LH	1	
12	09148-05038	NUT	1	
13	03241-15163	SCREW - 03241-1516A	1	
14	94456-42E00	JOINT, AIR INTAKE REAR LH	1	

Fig. 39 (G-9) UNDER COWLING BODY (for F9H, F9J)



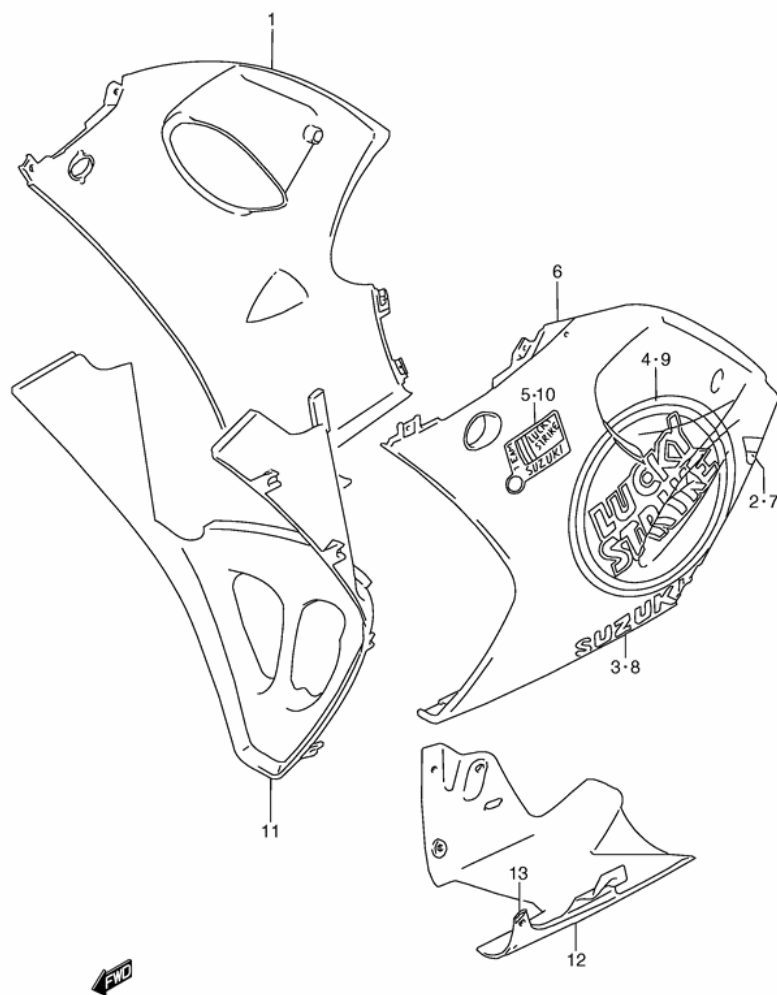
Ref No.	Part No.	Description	Qty	Remarks
1-1	94407-42E20-F9H	COWLING, UNDER RH	1	
1-2	94407-42E20-F9J	COWLING, UNDER RH	1	
2-1	68180-42E00-F9K	TAPE SET, UNDER RH	1	for F9H
2-2	68180-42E00-C03	TAPE SET, UNDER RH	1	for F9J
3	68185-42E00-30H	TAPE, UNDER RH (WHITE)	1	
4-1	68181-42E01-G0M	EMBLEM, UNDER RH	1	for F9H
4-2	68181-42E01-G0N	EMBLEM, UNDER RH	1	for F9J
5-1	68182-42E00-G0P	EMBLEM, UNDER "SP"	1	for F9H
5-2	68182-42E00-G0R	EMBLEM, UNDER "SP"	1	for F9J
6-1	94408-42E20-F9H	COWLING, UNDER LH	1	
6-2	94408-42E20-F9J	COWLING, UNDER LH	1	
7-1	68190-42E01-F9K	TAPE SET, UNDER LH	1	for F9H
7-2	68190-42E01-C03	TAPE SET, UNDER LH	1	for F9J
8	68195-42E00-30H	TAPE, UNDER LH (WHITE)	1	
9-1	68191-42E00-G0M	EMBLEM, UNDER LH	1	for F9H
9-2	68191-42E00-G0N	EMBLEM, UNDER LH	1	for F9J
10-1	68182-42E00-G0P	EMBLEM, UNDER "SP"	1	for F9H
10-2	68182-42E00-G0R	EMBLEM, UNDER "SP"	1	for F9J
11	94490-42E00	COWLING, UNDER CENTER	1	
12	94606-42E00-30H	COWLING, UNDER REAR (WHITE)	1	

Color: F9H = 30H(White), Y0K(Pink)
F9J = 30H(White), Y0P(Blue)

Refer to FIG 39A (G-10) for G11

Refer to FIG 40 (G-11) for UNDER COWLING INSTALLATION PARTS

Fig. 39A (G-10) UNDER COWLING BODY (for G11)

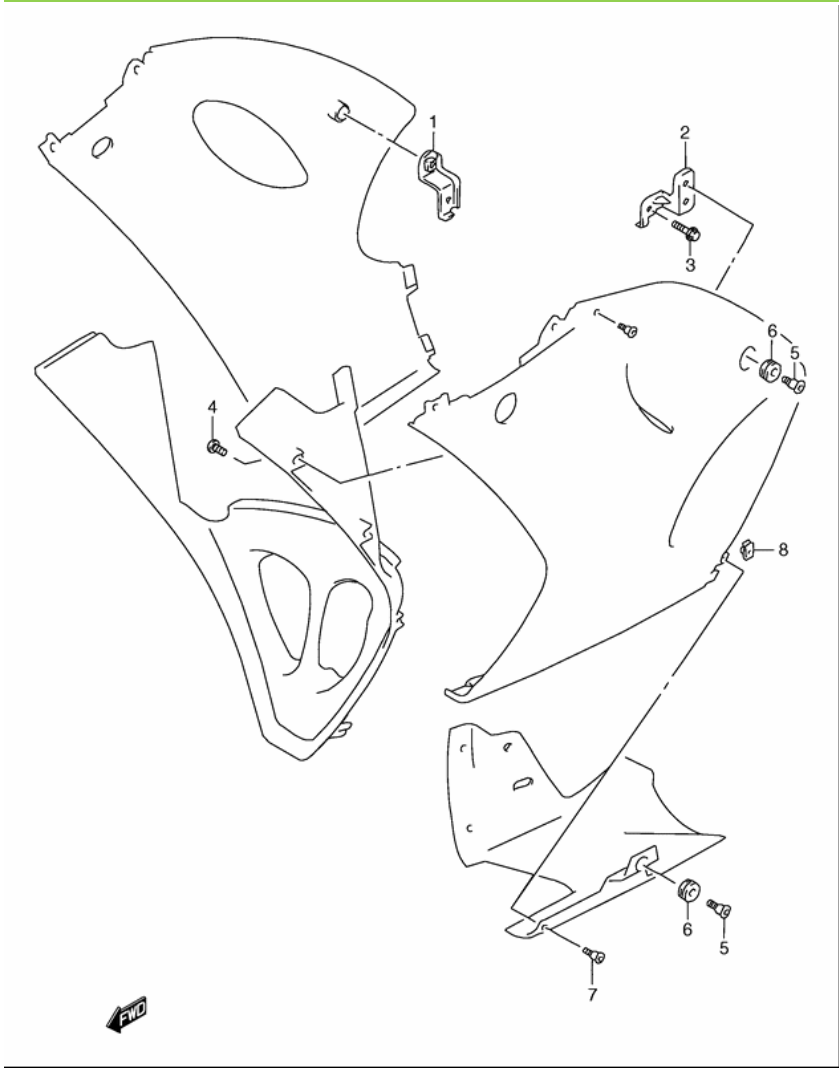


Ref No.	Part No.	Description	Qty	Remarks
1	94407-42E30-G11	COWLING, UNDER RH	1	
2	68180-42E10-G3A	TAPE SET, UNDER RH	1	
3	68111-42030-019	EMBLEM, "SUZUKI" (BLACK)	1	
4	68181-42E10-8YM	EMBLEM, UNDER RH	1	
5	68182-42E10-G2B	EMBLEM, UNDER	1	
6	94408-42E30-G11	COWLING, UNDER LH	1	
7	68190-42E10-G3A	TAPE SET, UNDER LH	1	
8	68111-42030-019	EMBLEM, "SUZUKI" (BLACK)	1	
9	68191-42E10-8YM	EMBLEM, UNDER LH	1	
10	68182-42E10-G2B	EMBLEM, UNDER	1	
11	94490-42E00	COWLING, UNDER CENTER	1	
12	94606-42E10-30H	COWLING, UNDER REAR (WHITE)	1	
13	68695-42E00-019	TAPE, REAR (BLACK)	1	

Color: F9H = 30H(White), 0NH(Red)

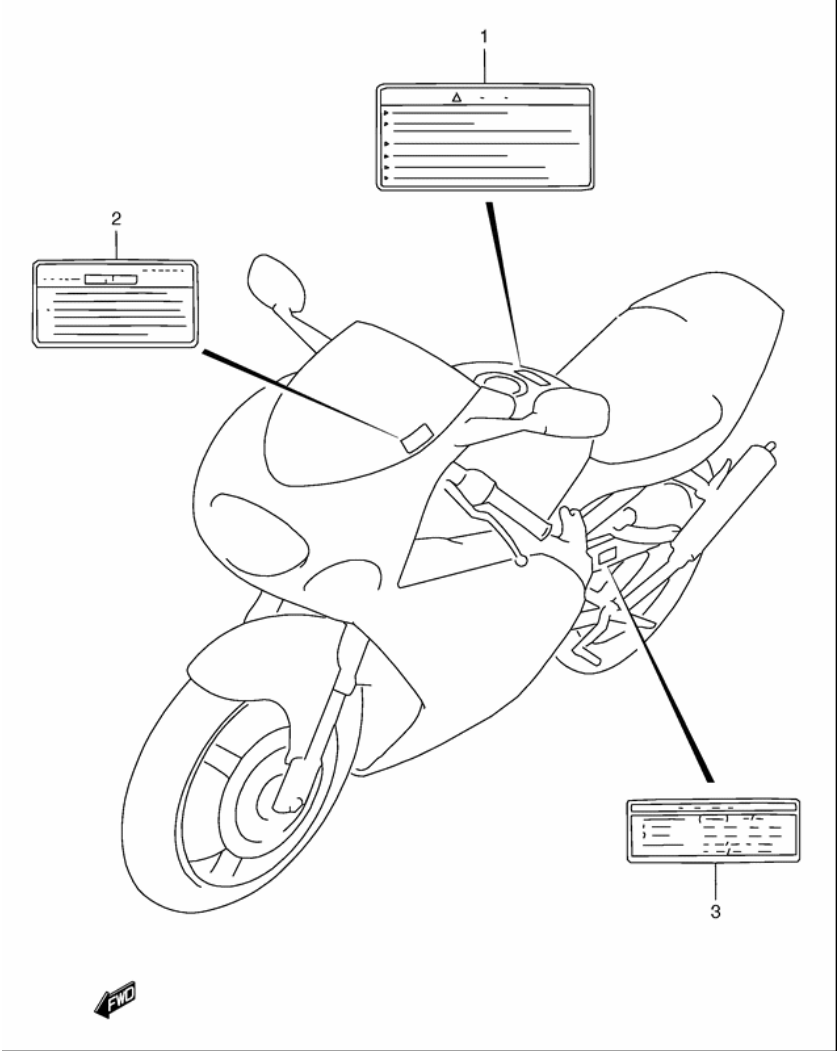
Refer to FIG 40 (G-11) for UNDER COWLING INSTALLATION PARTS

Fig. 40 (G-11) UNDER COWLING INSTALLATION PARTS



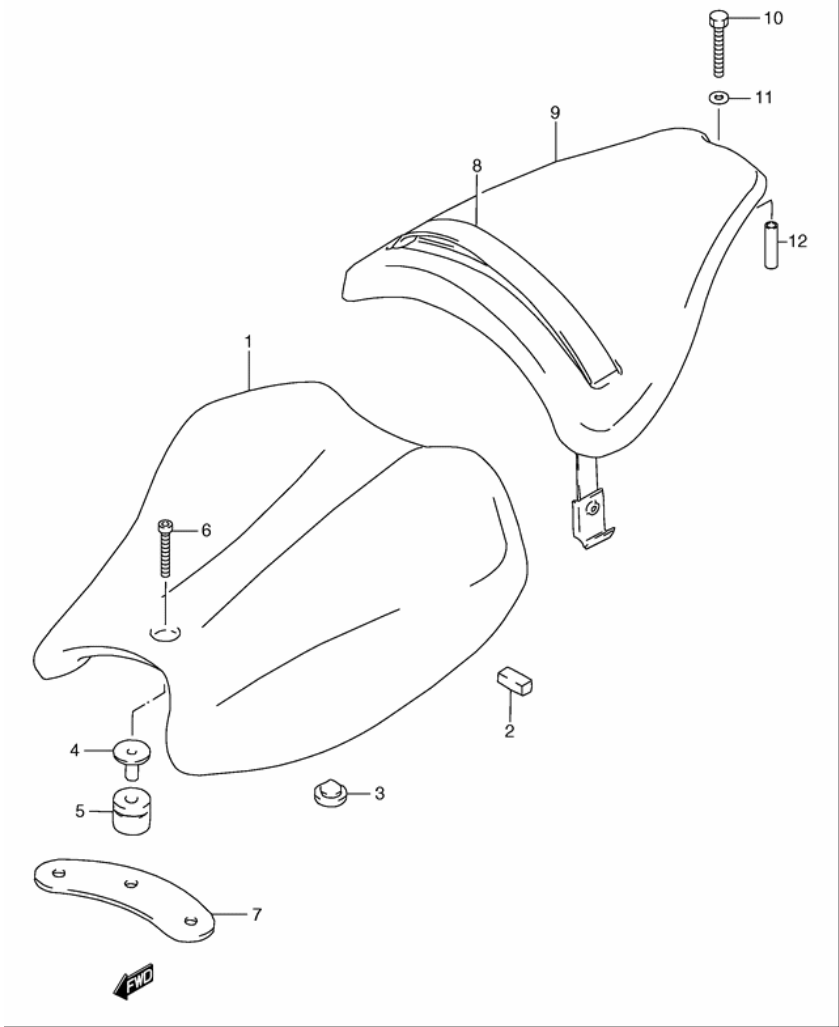
Ref No.	Part No.	Description	Qty	Remarks
1	94531-42E00	BRACKET, UNDER UPPER RH	1	
2	94532-42E00	BRACKET, UNDER UPPER LH	1	
3	02162-06123	SCREW - 02162-0612B	1	
4	03541-05123	SCREW - 03541-0512A	3	
5	09139-06087	SCREW (M6x20) - 09139-06126	4	
6	09320-09016	CUSHION	4	
7	09139-05054	SCREW (M5x16)	8	
8	94484-32B00	NUT - 94484-24F00	8	

Fig. 41 (G-1) WARNING LABEL



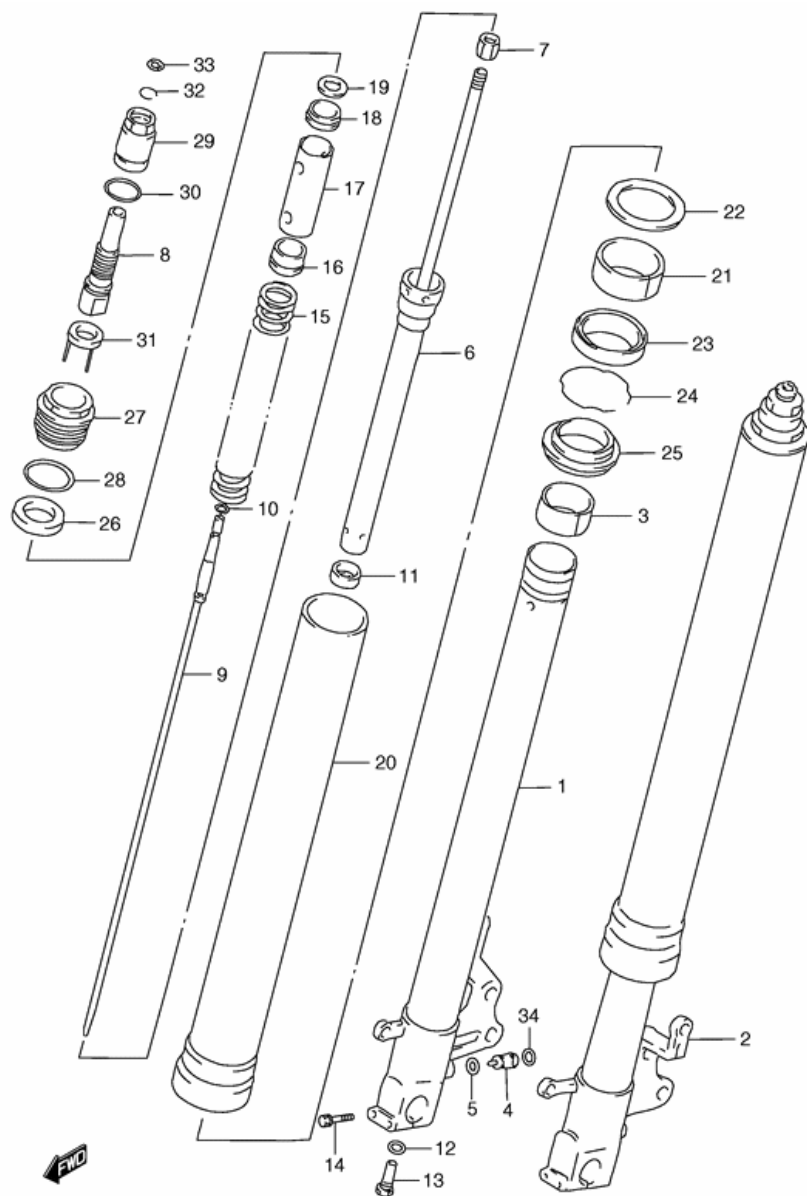
Ref No.	Part No.	Description	Qty	Remarks
1	68319-33E00	LABEL, WARNING SAFETY - 68319-33E01	1	
2	68612-48B00	LABEL, COWLING - 68922-14F00	1	
3	68332-42E10	LABEL, TIRE AIR PRESSURE	1	
4	99011-42E50-01A	MANUAL, OWNER'S	1	Not shown

Fig. 42 (G-13) SEAT



Ref No.	Part No.	Description	Qty	Remarks
1	45100-42E00-58R	SEAT ASSY (BLACK)	1	
2	45149-31E00	CUSHION	1	
3	09321-10002	CUSHION	4	
4	45219-22D00	COLLAR, FRONT	1	
5	45149-22D00	CUSHION, SEAT	1	
6	07130-06355	DISCONTINUED - 07130-0635B	1	
7	45119-42E00	PLATE, SEAT FRONT	1	
8	45180-42E00-58R	BAND ASSY, SEAT (BLACK)	1	
9	45300-42E00-58R	SEAT ASSY, PILLION (BLACK)	1	
10	01547-06503	BOLT - 01547-0650B	1	
11	09160-06093	WASHER (6.2x14x2) - 09160-06126	1	
12	09180-06130	SPACER (6.5x10.5x40)	1	

Fig. 43 (H-2) FRONT DAMPER

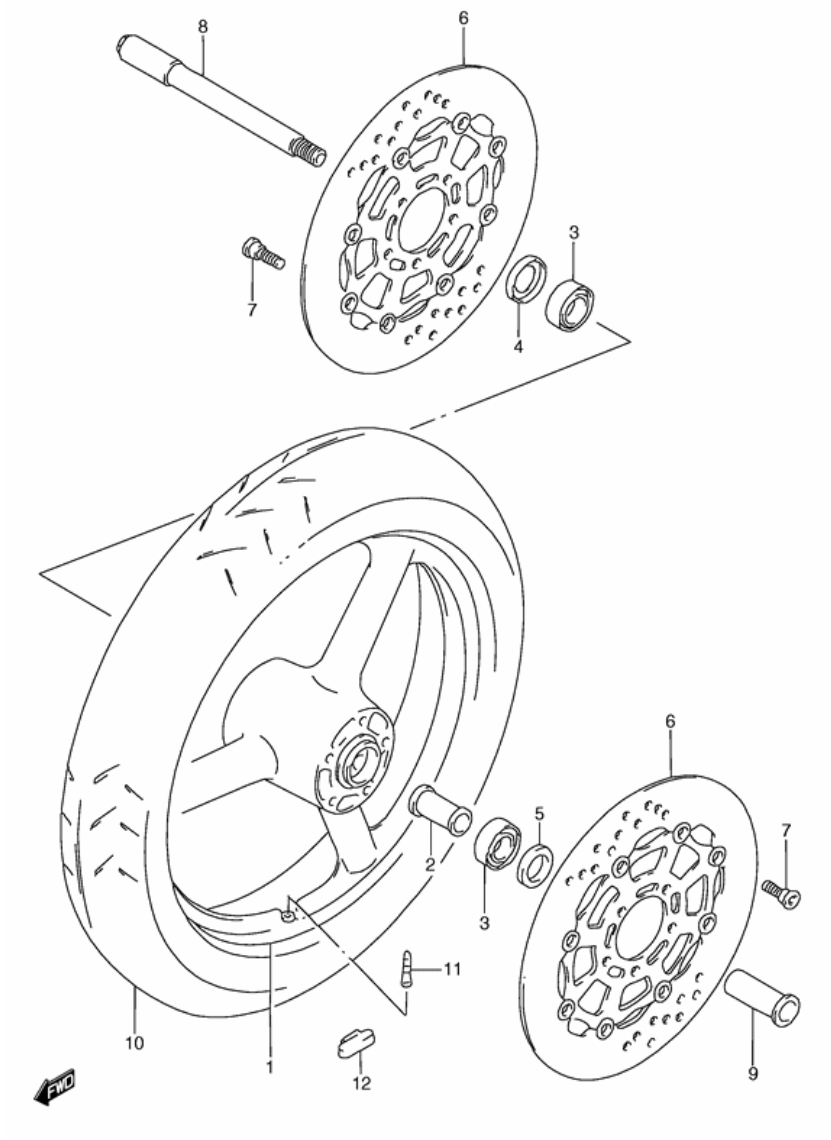


Ref No.	Part No.	Description	Qty	Remarks
	51104-42E00	DAMPER ASSY, FRONT FORK LH	1	
	51103-42E00	DAMPER ASSY, FRONT FORK RH	1	
1	51110-42E00	TUBE, INNER RH	1	
2	51120-42E00	TUBE, INNER LH	1	
3	51121-42E00	BUSH, SLIDE	2	
4	51830-33E00	PIECE, ADJUST	2	
5	09280-14003	O RING (D:2.4, ID:13.8) - 09280-14011	2	
6	52110-42E00	ROD, FRONT DAMPER	2	
7	51827-17C00	NUT	2	
8	51829-42E00	CASE, ADJUST	2	
9	51821-42E00	PIECE, ADJUST	2	
10	09280-03002	O RING (D:1.9, ID:3.8)	2	
11	51815-17D00	PLATE, CENTERING	2	
12	09161-10009	WASHER (10x15x1.5)	2	
13	51147-17C00	BOLT	2	
14	01550-08453	BOLT - 01550-0845A	4	
15	51171-42E00	SPRING, FRONT	2	
16	51172-17E00	JOINT, SPRING	2	
17	51176-17E00	SPACER, SPRING	2	
18	51175-22D00	GUIDE, SPRING UPPER	2	
19	51172-34370	GUIDE, SPRING	2	
20	51131-42E00	TUBE, OUTER	2	
21	51152-08D00	BUSH, GUIDE	2	Service manual shows #21
22	51168-38B00	SPACER, SEAL	2	and #22 in reverse order.
23	51153-08D00	SEAL, OIL	2	
24	51556-38B00	RING, STOPPER	2	
25	51173-15D00	DUST SEAL	2	
26	51193-17D00	RUBBER, SEAT	2	
27	51189-42E00	BOLT, FRONT FORK	2	
28	51187-08D00	O RING, FORK BOLT	2	
29	51828-17D00	ADJUSTER, SPRING	2	
30	51199-17D00	O RING	2	
31	51823-22D30	PLATE, SPRING ADJUSTER	2	
32	51837-17D00	RING, STOPPER	2	
33	51149-42E00	LABEL, ADJUST PIECE UPPER	2	
34	51169-42E00	LABEL, ADJUST PIECE LOWER	2	

Fig. 44 (H-3) STEERING STEM

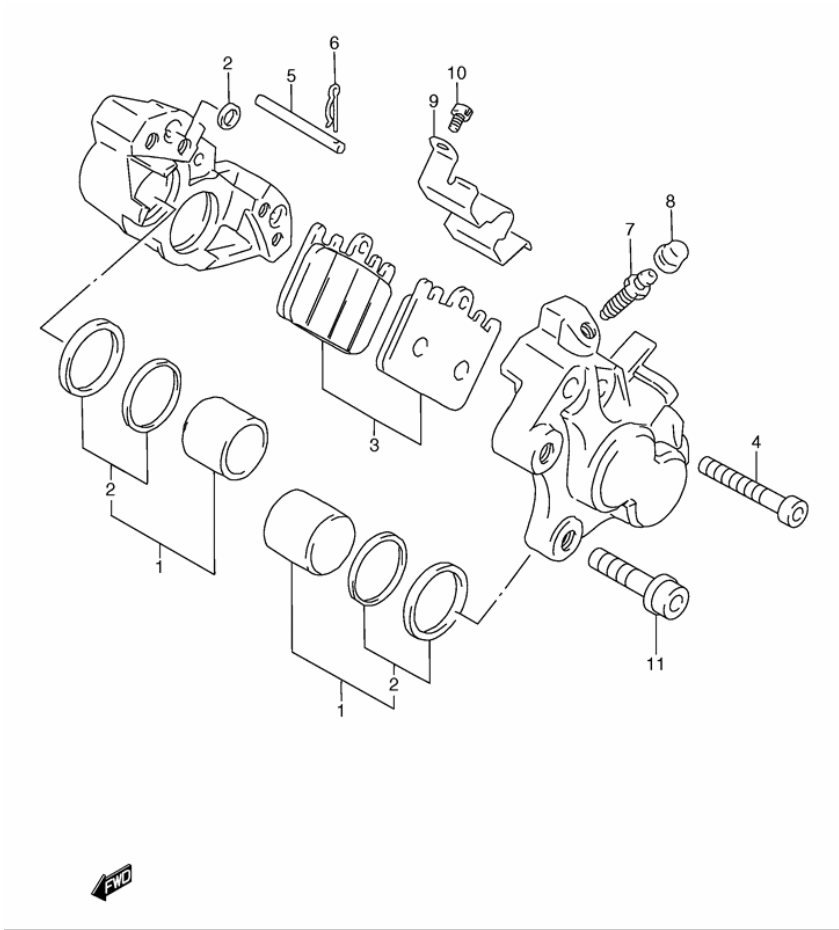
RGV250V VJ23 E1

Fig. 45 (H-4) FRONT WHEEL



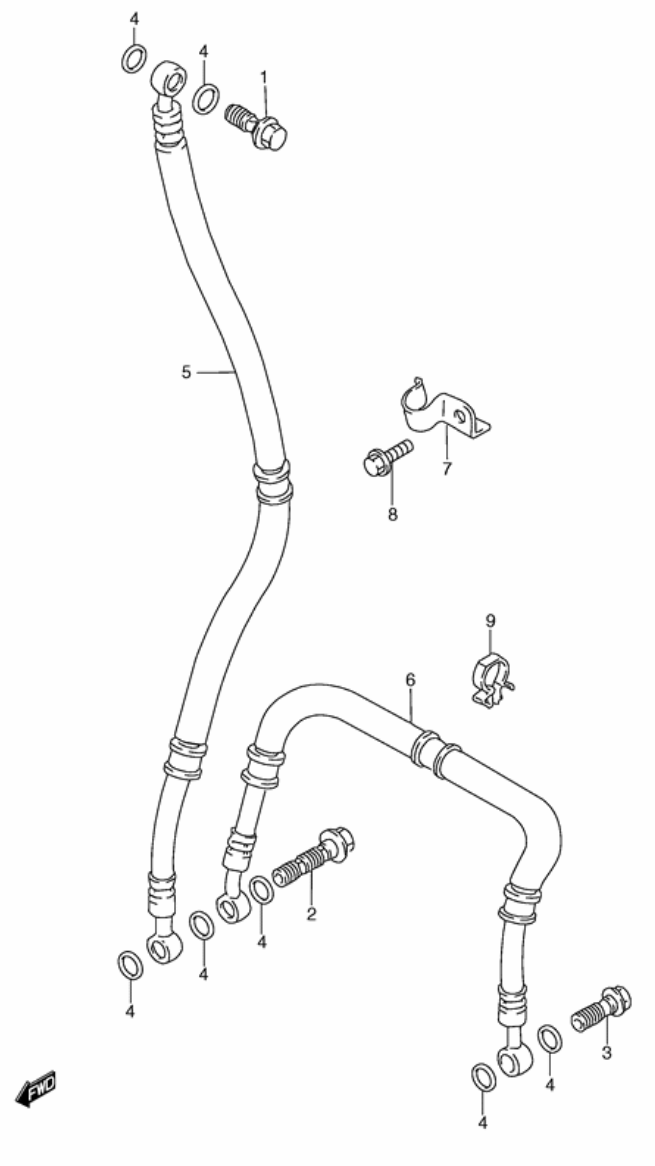
Ref No.	Part No.	Description	Qty	Remarks
1	54111-42E00-35W	WHEEL, FRONT (17XMT3.00)(GRAY)	1	for F9H,F9J
1	54111-42E00-28W	WHEEL, FRONT (17XMT3.00) (WHITE)	1	for G11
2	54730-42E00	SPACER, BEARING	1	
3	08133-62037	BEARING	2	
4	09285-22004	OIL SEAL, RH (22x40x7)	1	
5	09285-25003	OIL SEAL, LH (25x40x6)	1	
6	59210-42E00	DISC, FRONT BRAKE	2	
7	09106-08125	BOLT (8x33) - 09106-08148	10	
8	54711-42E00	AXLE, FRONT	1	
9	54712-42E00	NUT, FRONT AXLE	1	
10	55110-42E00	TIRE, FRONT (110/70 R17 54H) (DUNLOP)	1	
11	43130-24A11	VALVE ASSY, wheel rim (TR412)(SCHRADER)	1	43130-24A00
12-1	55411-00A00	BALANCER, wheel (10G)	0-3	
12-1	55412-00A01	BALANCER, wheel (20g) - 55412-17G00	0-3	

Fig. 46 (H-5) FRONT CALIPER



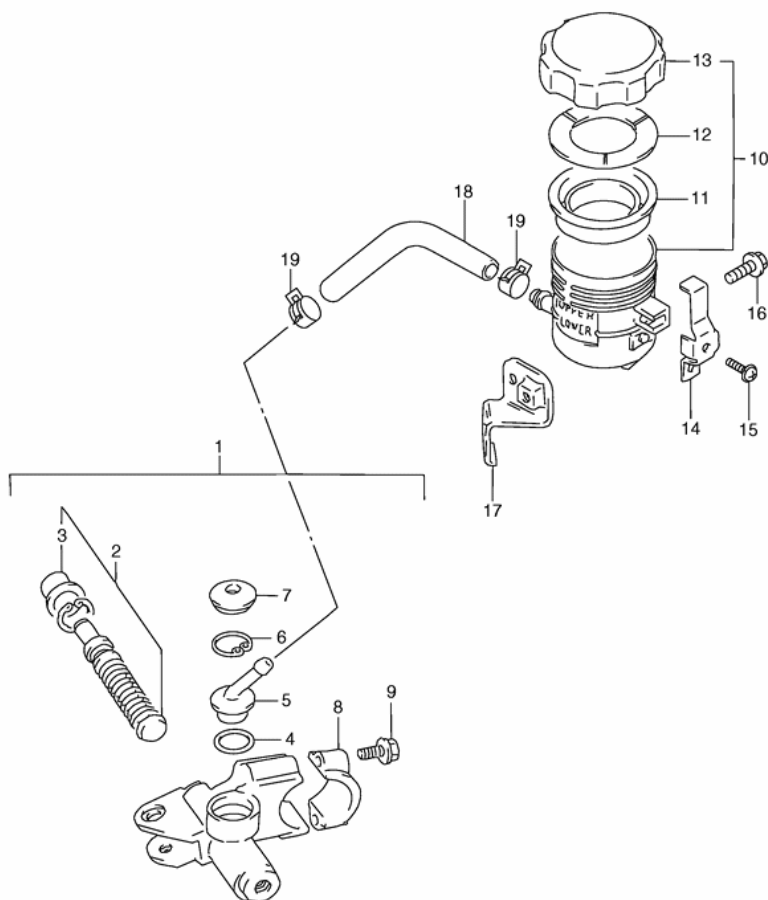
Ref No.	Part No.	Description	Qty	Remarks
	59100-42E00	CALIPER ASSY, FRONT RH	1	
	59300-42E00	CALIPER ASSY, FRONT LH	1	
1	59300-42830	PISTON SET	2	
2	59100-19830	SEAL SET, PISTON - 59100-19831	2	
3	59300-42840	PAD SET	2	
4	59145-33E00	BOLT	8	
5	69141-45000	PIN	2	
6	69142-45000	CLIP	2	
7	59121-18410	BLEEDER	2	
8	55156-66310	CAP	2	
9	59151-42E00	COVER	2	
10	59153-22D00	SCREW	4	
11	59199-33E00	BOLT (10x30) - 09103-10296	4	

Fig. 47 (H-6) FRONT BRAKE HOSE



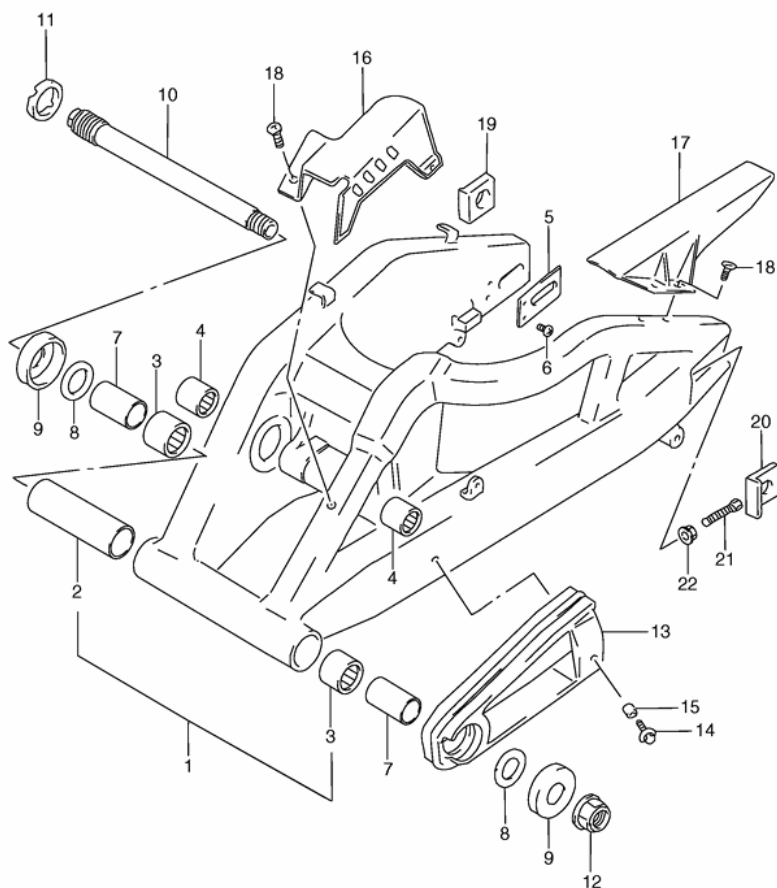
Ref No.	Part No.	Description	Qty	Remarks
1	09360-10041	BOLT, UPPER (10x1.00x22) - 09360-10061	1	
2	09360-10044	BOLT, RH (10x1.25x36) - 09360-10064	1	
3	09360-10042	BOLT, LH (10x1.25x22) - 09360-10062	1	
4	09161-10009	WASHER (10x15x1.5)	7	
5	59480-42E00	HOSE, FRONT BRAKE NO.1	1	
6	59240-42E00	HOSE, FRONT BRAKE NO.2	1	
7	59266-38D00	CLAMP, BRAKE HOSE	1	
8	01550-06103	BOLT - 01550-0610A	1	
9	09403-14304	CLAMP, NO.2	2	

Fig. 48 (H-7) FRONT MASTER CYLINDER



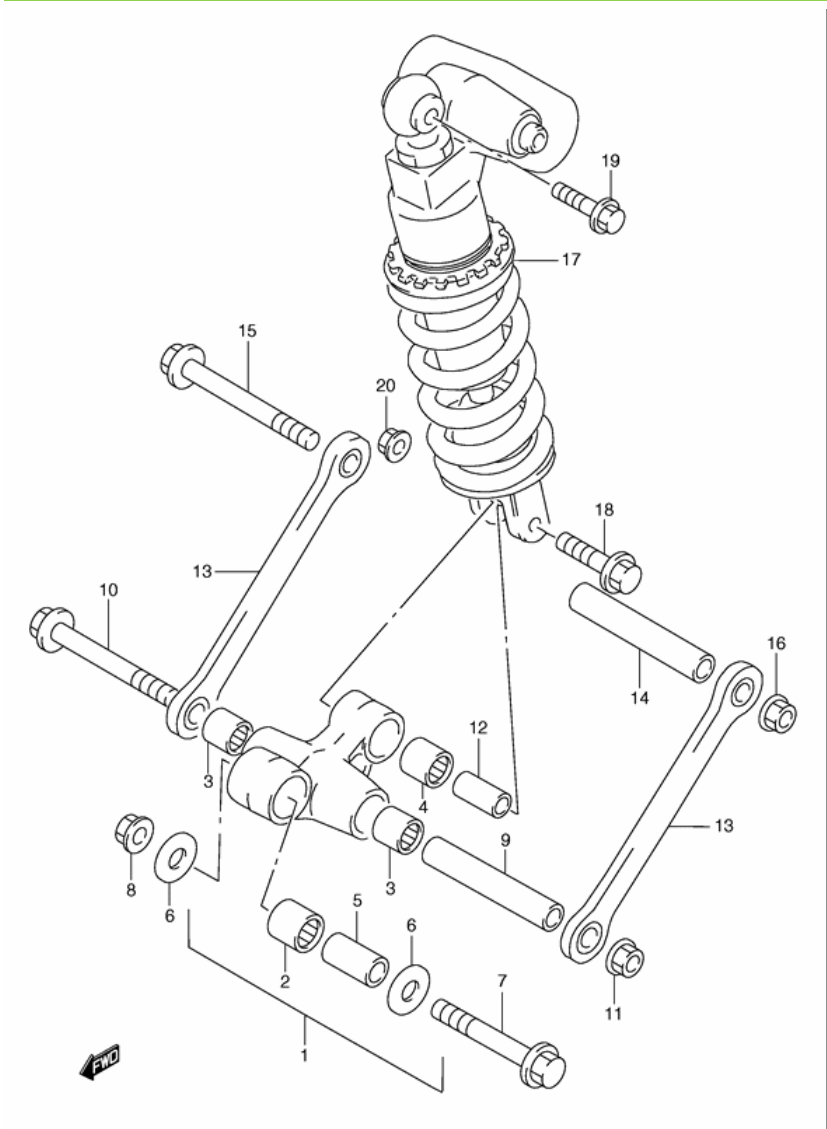
Ref No.	Part No.	Description	Qty	Remarks
1	59600-42E00	CYLINDER ASSY, FRONT MASTER	1	
2	59600-45850	PISTON/CUP SET	1	
3	59666-44300	BOOT	1	
4	69686-34200	O RING	1	
5	59672-42E00	CONNECTOR	1	
6	69674-00B20	CIRCLIP	1	
7	59673-17C00	COVER	1	
8	59671-36500	HOLDER	1	
9	59675-19C00	BOLT (6x25)	2	
10	59740-07D00	TANK ASSY, RESERVOIR	1	
11	59667-18441	DIAPHRAGM	1	
12	59668-18441	PLATE	1	
13	59669-07D00	CAP	1	
14	59743-17C00	PLATE, TANK CAP	1	
15	02142-04103	SCREW - 02142-0410A	1	
16	02142-06123	SCREW - 02142-0612A	1	
17	59750-42E00	BRACKET, TANK FRONT	1	
18	59731-42E00	HOSE, RESERVOIR TANK	1	
19	59735-17C00	CLAMP, RESERVOIR TANK	2	

Fig. 49 (i-2) REAR SWINGING ARM



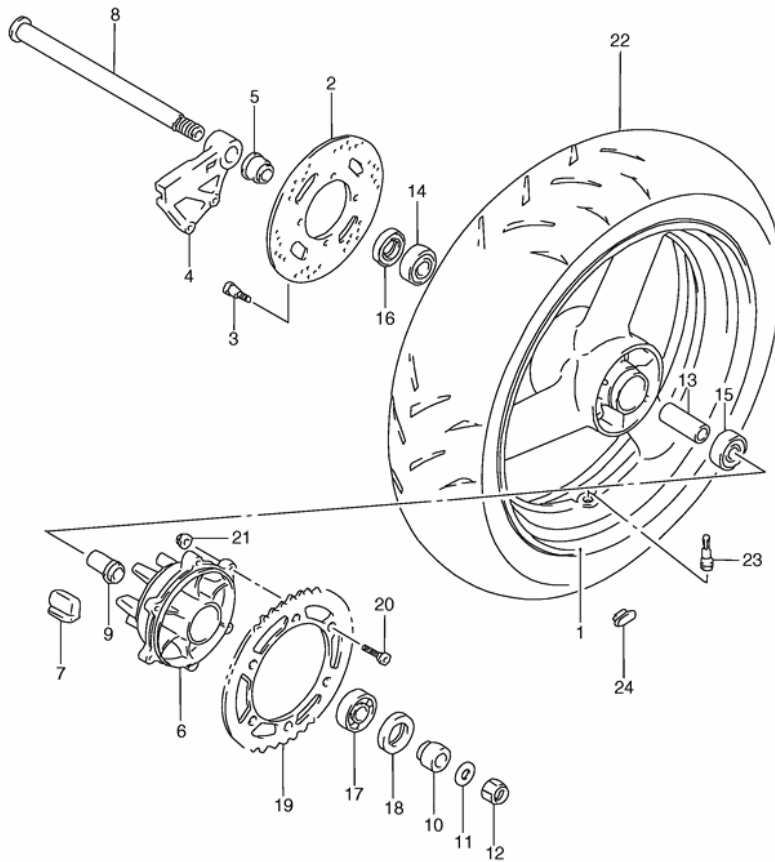
Ref No.	Part No.	Description	Qty	Remarks
1	61000-42E00	SWINGING ARM ASSY, REAR	1	
2	61280-42E00	SPACER, PIVOT CENTER	1	
3	09263-27010	BEARING, PIVOT (27x35x30)	2	
4	09263-17039	BEARING, ROD (17x24x20)	2	
5	61124-17E10	PLATE, BRACKET	2	
6	02142-06103	SCREW - 02142-0610B	2	
7	61251-42E00	SPACER, PIVOT BEARING	2	
8	08211-22421	WASHER	2	
9	61262-42E00	DUST SEAL, PIVOT	2	
10	61211-42E00	SHAFT, PIVOT	1	
11	61214-42E00	NUT, PIVOT BOLT - 61214-42E10	1	
12	09159-20006	NUT	1	
13	61273-42E00	BUFFER, CHAIN TOUCH DIFENCE	1	
14	09116-06111	BOLT (6x20) - 09116-06152	1	
15	09180-06306	SPACER (6.5x9x5)	1	
16	61311-22D01	CASE, CHAIN	1	
17	61311-42E00	CASE, CHAIN REAR	1	
18	09139-06083	SCREW	4	
19	61445-42E00	WASHER, ADJUSTER RH	1	
20	61446-42E00	WASHER, ADJUSTER LH	1	
21	09100-08287	BOLT (8x50)	2	
22	08316-10083	NUT - 08316-1008A	2	

Fig. 50 (i-3) REAR CUSHION LEVER



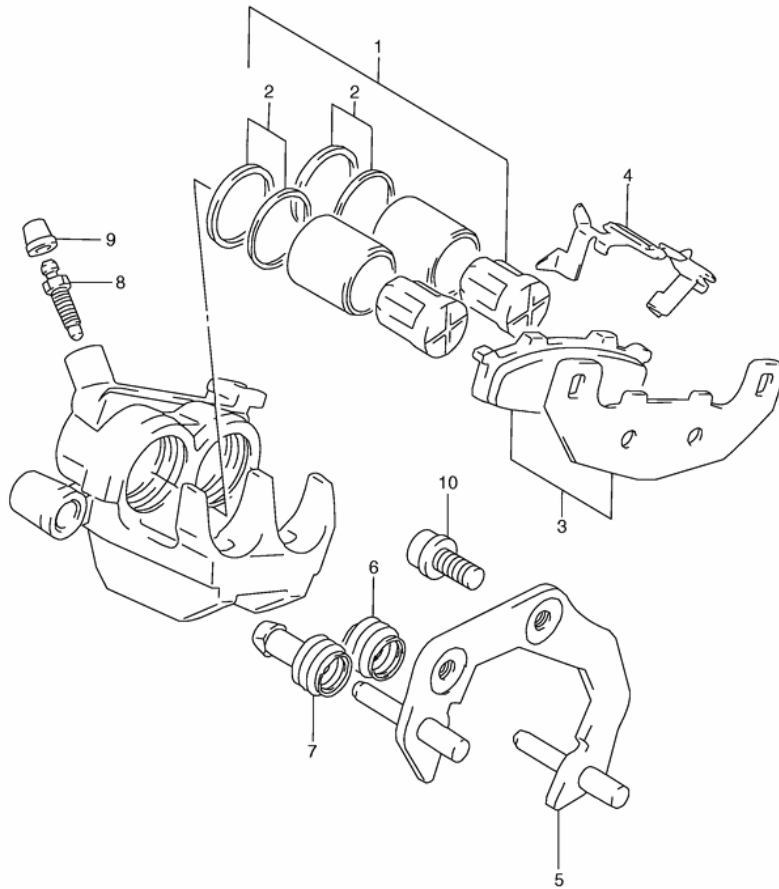
Ref No.	Part No.	Description	Qty	Remarks
1	62600-42830	LEVER SET, REAR CUSHION	1	
2	09263-20073	BEARING, FRONT (20x27x30)	1	
3	09263-17039	BEARING (17x24x20)	2	
4	09263-17034	BEARING, REAR (17x24x26)	1	
5	62684-12C00	SPACER, LEVER FRONT	1	
6	08211-12301	WASHER	2	
7	62668-27A00	BOLT, LEVER FRONT	1	
8	08319-31128	NUT - 08319-3112A	1	
9	09180-12125	SPACER (12x17x89)	1	
10	62621-42E00	BOLT, CENTER - 62621-42E10	1	
11	08319-31128	NUT - 08319-3112A	1	
12	62684-40A10	SPACER, LEVER REAR	1	
13	62641-42E00	ROD, CUSHION LEVER	2	
14	09180-12125	SPACER (12x17x89)	1	
15	62621-42E00	BOLT - 62621-42E10	1	
16	08319-31128	NUT - 08319-3112A	1	
17	62100-42E10-019	ABSORBER ASSY, REAR SHOCK (BLACK)	1	
18	09103-10049	BOLT, LOWER (10x44)	1	
19	09103-10101	BOLT, UPPER (10x54)	1	
20	08319-31107	NUT	2	

Fig. 51 (i-4) REAR WHEEL



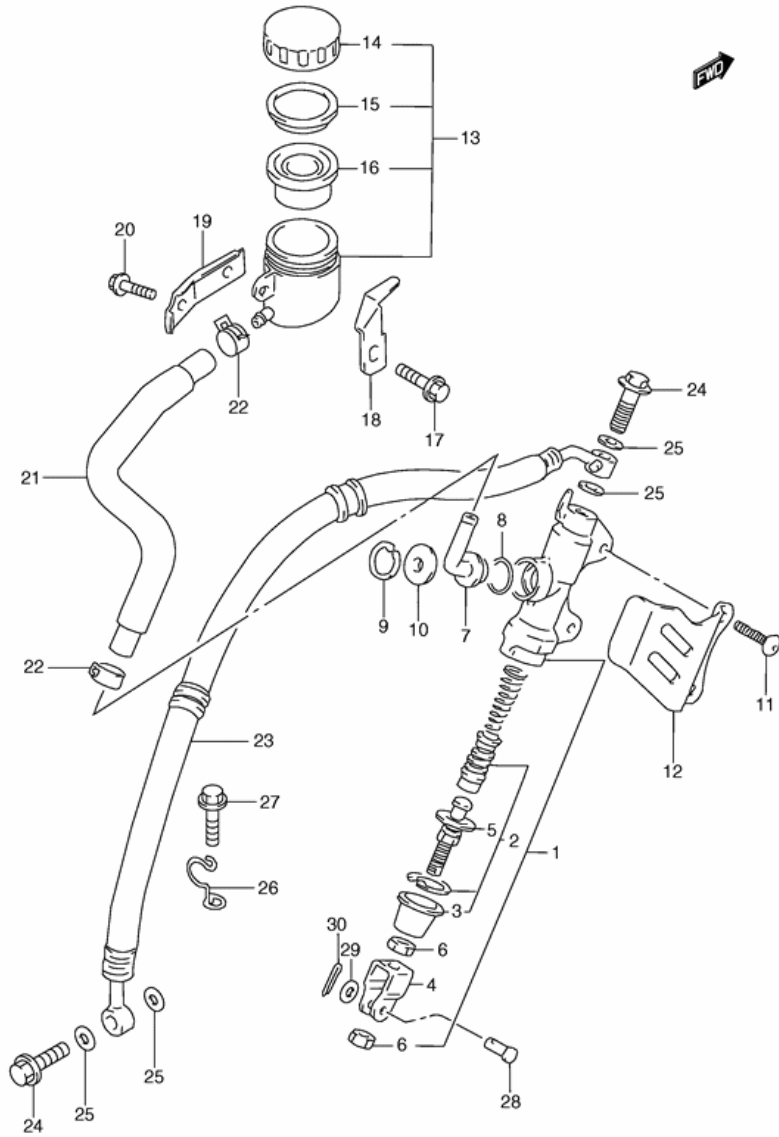
Ref No.	Part No.	Description	Qty	Remarks
1	64150-42E00-35W	WHEEL, REAR (17xMT4.50)(GRAY)	1	for F9H, F9J
1	64150-42E00-28W	WHEEL, REAR (17xMT4.50) (WHITE)	1	for G11
2	69211-22D00	DISC, REAR BRAKE	1	
3	09106-08125	BOLT (8x33) - 09106-08148	4	
4	69700-22811	BRACKET SET, REAR CALIPER	1	
5	64741-42E00	SPACER, AXLE RH	1	
6	64611-12C04	DRUM, SPROCKET MOUNTING	1	
7	64651-22D00	ABSORBER, HUB SHOCK	6	
8	64711-42E00	AXLE, REAR	1	
9	64733-42E00	RETAINER, SPROCKET DRUM	1	
10	64751-42E00	SPACER, AXLE LH	1	
11	09160-19022	WASHER	1	
12	09159-18007	NUT	1	
13	64730-42E00	SPACER	1	
14	09262-25061	BEARING, RH	1	
15	08123-62047	BEARING, LH - 08123-62047-A00	1	
16	09285-32004	OIL SEAL, RH (32x52x7)	1	
17	08113-62057	BEARING	1	
18	09285-34004	OIL SEAL	1	
19	64511-15D60	SPROCKET, REAR (NT:42)	1	
20	09120-08010	BOLT (8x14)	6	
21	08319-31087	NUT	6	
22	65110-42E00	TIRE, REAR (150/60 R17 66H) (DUNLOP)	1	
23	43130-24A11	VALVE ASSY, wheel rim (TR412)(SCHRADER)	1	43130-24A00
24	55411-00A00	BALANCER, WHEEL (10G) - 55411-17G00	0-3	
24	55412-00A01	BALANCER, WHEEL (20g) - 55412-17G00	0-3	

Fig. 52 (i-5) REAR CALIPER



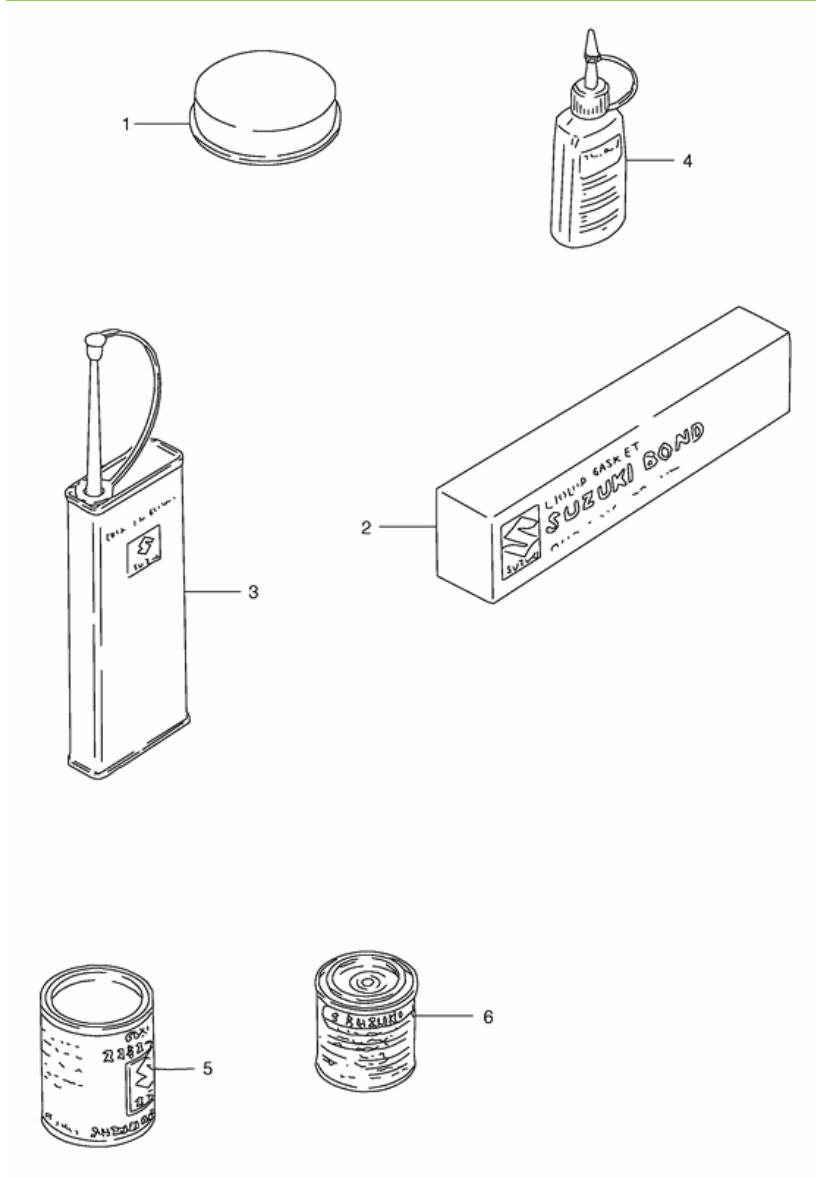
Ref No.	Part No.	Description	Qty	Remarks
	69100-22D20	CALIPER ASSY, REAR - 69100-22D11-999	1	
1	69100-22810	PISTON SET (69100-22811)	1	
2	69100-22840	SEAL SET, PISTON	1	
3	69100-22850	PAD SET	1	
4	69115-22D01	SPRING	1	
5	69150-22D00	CARRIER	1	
6	59312-36500	BOOT	1	
7	59313-36500	INSULATOR	1	
8	59121-18410	BLEEDER	1	
9	55156-66310	CAP	1	
10	09106-08107	BOLT (8x20)	2	

Fig. 53 (i-6) REAR MASTER CYLINDER



Ref No.	Part No.	Description	Qty	Remarks
1	69600-22D00	CYLINDER ASSY, REAR MASTER	1	
2	69600-04820	PISTON/CUP SET	1	
3	69691-00A00	BOOT	1	
4	69692-27A30	YOKE	1	
5	69670-22D00	ROD, PUSH	1	
6	69693-05A00	NUT	2	
7	69672-00B20	CONNECTOR	1	
8	69686-34200	O RING	1	
9	69674-00B20	CIRCLIP	1	
10	59673-17C00	COVER, DUST	1	
11	09139-06057	SCREW (6x25)	2	
12	69641-22D01	COVER, MASTER CYLINDER	1	
13	69740-03D00	TANK ASSY, RESERVOIR	1	
14	69669-03D00	CAP	1	
15	69668-00B20	PLATE	1	
16	69667-00B20	DIAPHRAGM	1	
17	01550-06163	BOLT - 01550-0616A	1	
18	69743-14D10	GUARD, TANK CAP	1	
19	69750-42E00	PLATE, RESERVOIR TANK	1	
20	07120-06103	BOLT - 07120-0610B	1	
21	69730-42E00	HOSE, RESERVOIR	1	
22	09401-12404	CLIP	2	
23	69480-42E00	HOSE, REAR BRAKE	1	
24	09360-10042	BOLT (10x1.25x22) - 09360-10062	2	
25	09161-10009	WASHER (10x15x1.5)	4	
26	69243-42E00	GUIDE, BRAKE HOSE	1	
27	01550-06123	BOLT - 01550-0612A	1	
28	09200-06037	PIN - 09200-06068	1	
29	08322-01063	WASHER - 08322-0106A	1	
30	04111-20158	COTTER PIN - 04111-2015A	1	

Fig. 54 (i-7) OPTIONAL



Ref No.	Part No.	Description	Qty	Remarks
1	99000-25110	GREASE, BRAKE PAD (PBC)	1	20g
2	99000-31030	SUZUKI BOND, NO.4 - 99000-99930	1	100g
3	99000-32040	CEMENT, THREAD LOCK - 99000-31110	1	200g
4-1	99000-32030	THREAD LOCK, SUPER (1303B) - 99000-32030-THR	1	50g
4-2	99000-32020	THREAD LOCK, SUPER (1333) - 99000-32130	1	50g
4-3	99000-32050	THREAD LOCK, SUPER (1342) - 99000-32110-THR	1	50g
4-4	99000-32110	THREAD LOCK, SUPER (1322)	1	50g
4-5	99000-32120	THREAD LOCK, SUPER (1324)	1	50g
4-6	99000-32130	THREAD LOCK, SUPER (1360)	1	50g
5	99000-25030	GREASE, SUPER	1	150g
6-1	99000-10109-019	PAINT (Black)	1	90g
6-2	99000-10109-30H	PAINT (Special White)	1	90g
6-3	99000-10209-17U	PAINT (Urban Gray Metallic)	1	90g
6-4	99000-10209-YOK	PAINT (MARBLE VISCARIA MAGENTA)	1	90g
6-5	99000-10209-YOP	PAINT (CANDY MOON SHADOW BLUE)	1	90g
6-6	99000-10209-Z15	PAINT (MARBLE BRIGHT VIOLET)	1	90g
6-7	99000-10109-0NH	PAINT (Pure Red)	1	90g